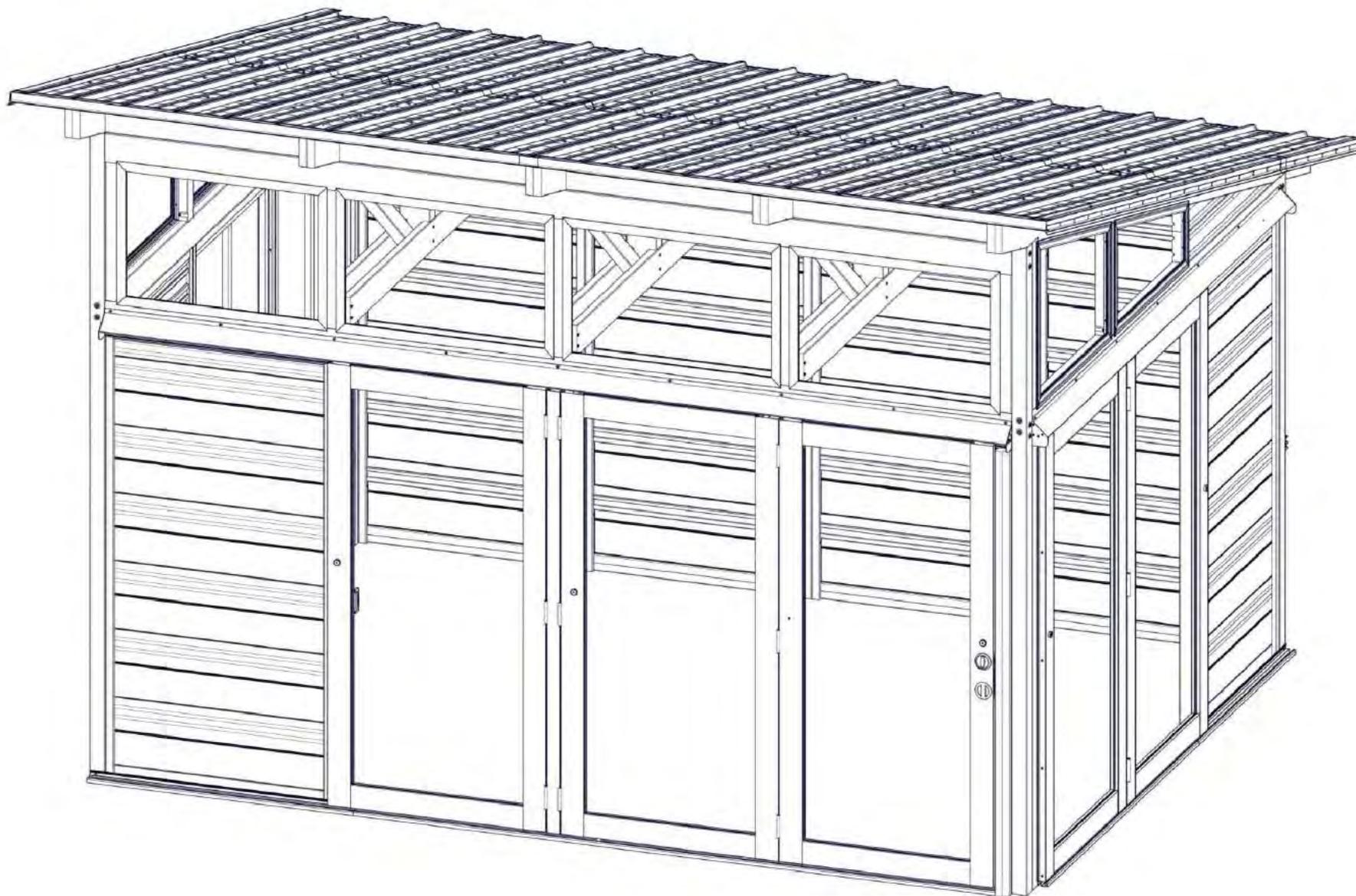




INSTRUCTIONS

NUEVA-COLORADO 11x14

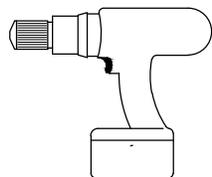




IMPORTANT

NUEVA-COLORADO 11x14

TOOLS NEEDED



POWER DRILL



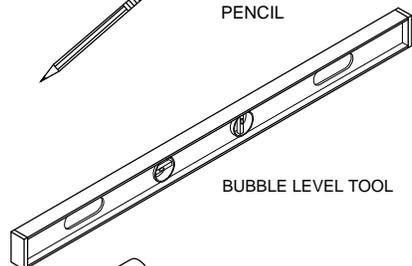
STAPLER



TAPE MEASURE



PENCIL



BUBBLE LEVEL TOOL



RUBBER MALLET



LADDER (8ft / 2.5m)



KNIFE



PHILLIPS SCREW DRIVER

PRODUCT MAY BE SUBJECT TO BUILDING CODE REQUIREMENTS. IT IS THE CONSUMER'S RESPONSIBILITY TO INFORM THEMSELVES OF ANY RESTRICTIONS PRIOR TO PURCHASE.



BEFORE YOU BEGIN

THESE INSTRUCTIONS MUST BE FOLLOWED STEP BY STEP. DEVIATION FROM THE INSTRUCTIONS MAY VOID THE PRODUCT'S WARRANTY. SEE WARRANTY SHEET FOR FURTHER DETAILS.

READ ALL INSTRUCTIONS THOROUGHLY BEFORE STARTING ASSEMBLY.

USE THE PARTS LIST AS A CHECKLIST FOR COMPONENTS.

UNWRAP PARTS ONLY AS NEEDED TO KEEP COMPONENT DEALER CODE LABEL INTACT FOR REFERENCE.

TWO PERSON PROJECT

PRODUCT CAN BE HEAVY

USE CARE WHEN LIFTING



SITE PREPARATION

ASSEMBLE THE STRUCTURE ON A FIRM, LEVEL SURFACE.
PROTECT THE PRODUCT FROM DAMAGE AS SOME PIECES MAY BE FRAGILE.

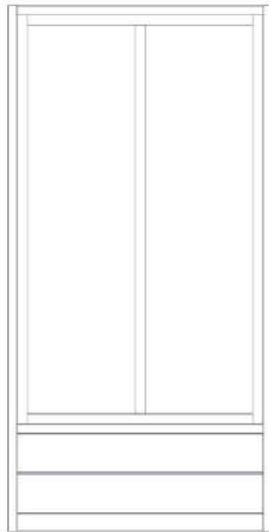
ESTIMATED ASSEMBLY TIME: 8 HOURS

IF YOU REQUIRE ASSISTANCE, OR NEED TO ORDER REPLACEMENT PARTS, CONTACT YOUR VISSCHER DEALER.

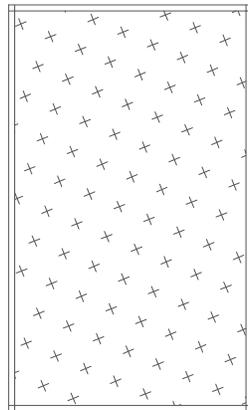
FOR ADDITIONAL INFORMATION PLEASE CALL THE NUMBER BELOW.
PLEASE HAVE SERIAL NUMBER READY TO ENSURE QUICK SERVICE.



7x **2499**
FULL PANEL



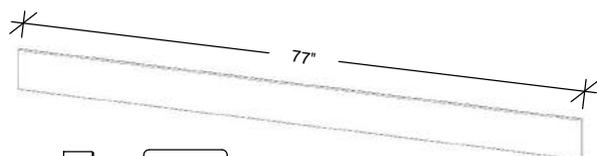
2x **2420**
LONG WINDOW PANEL



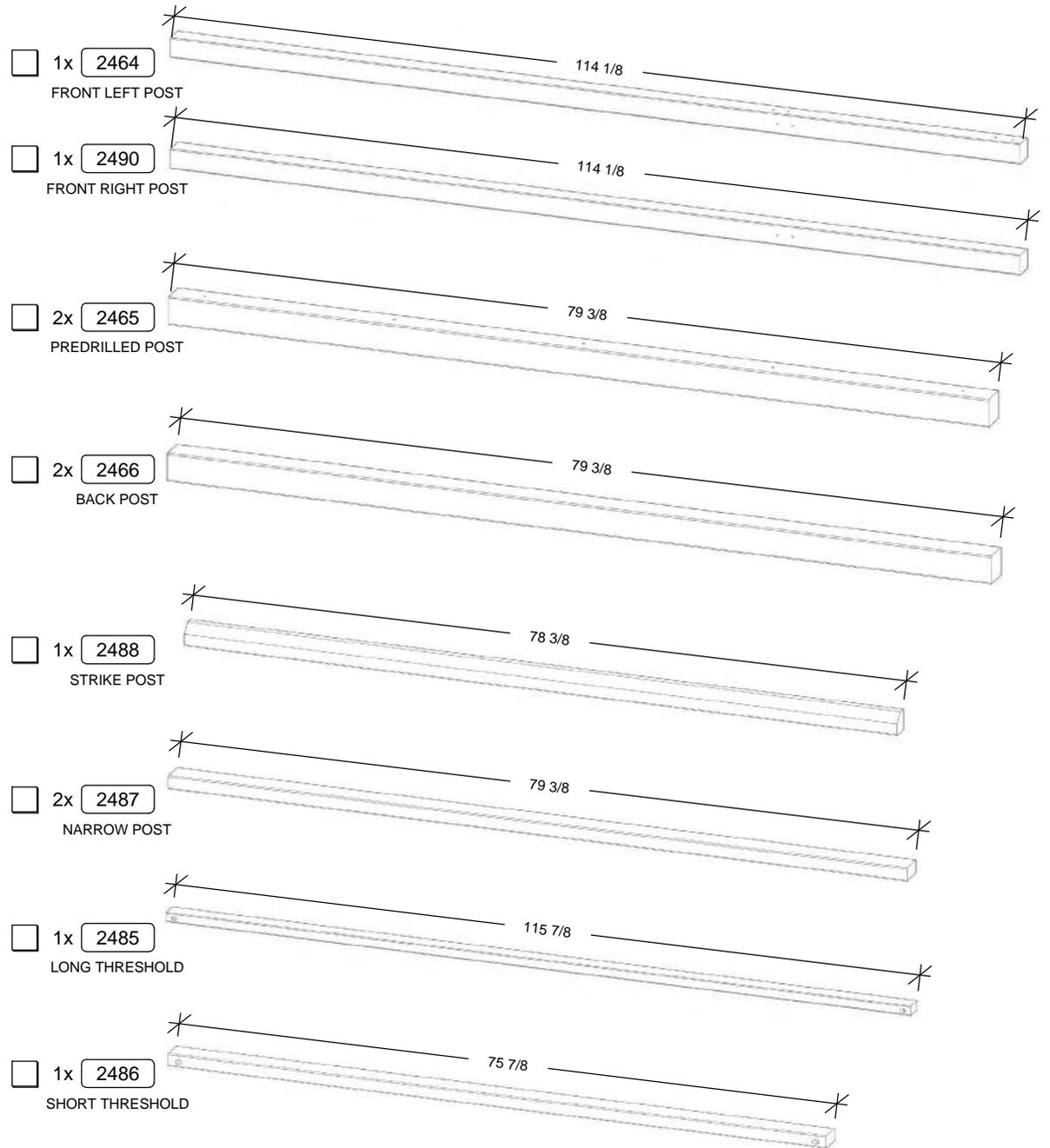
2x **2326**
SCREEN

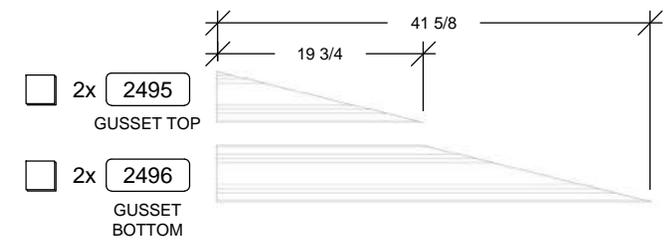
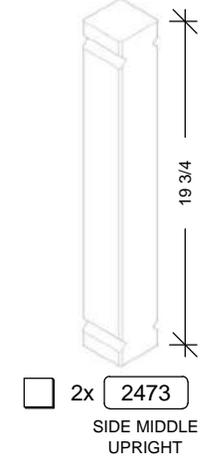
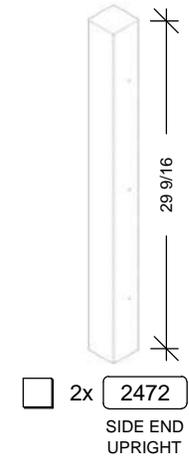
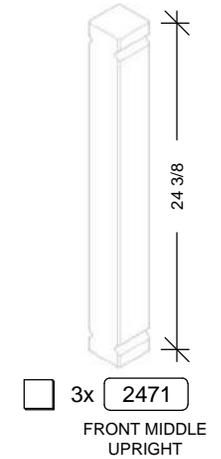
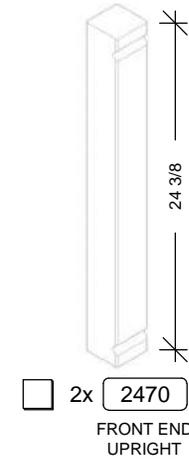
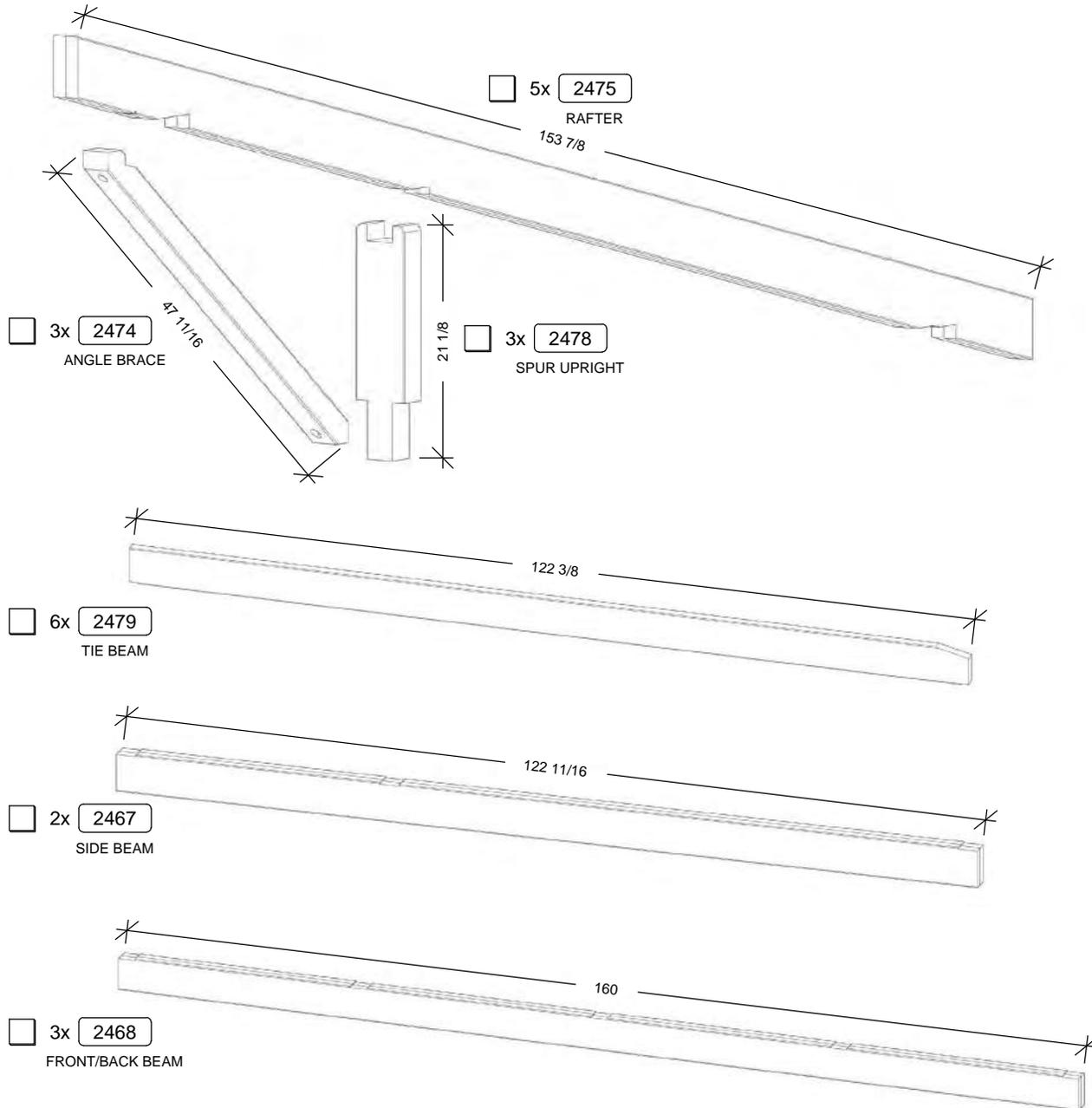


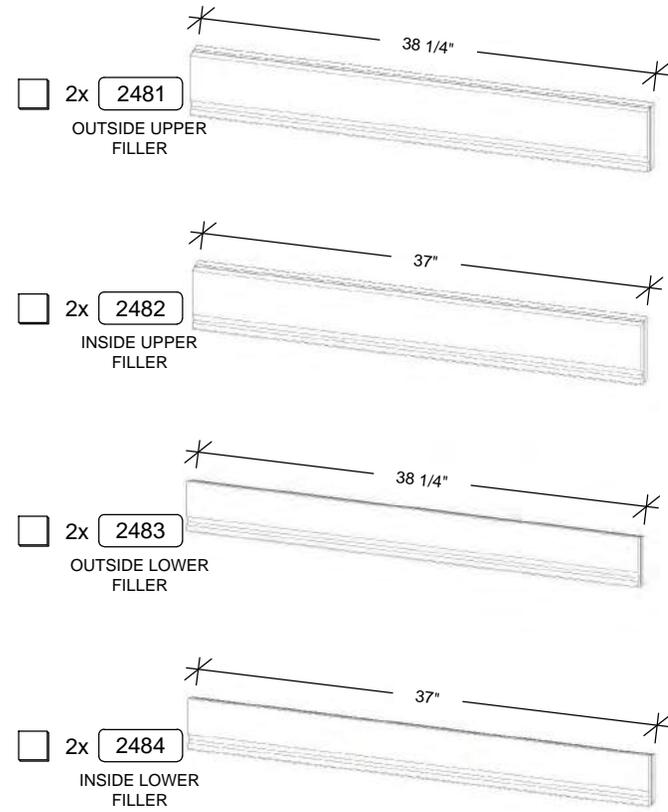
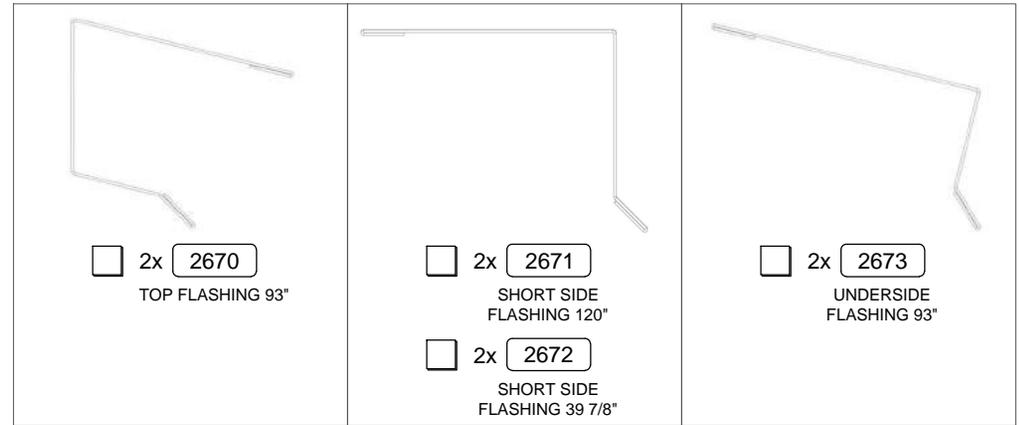
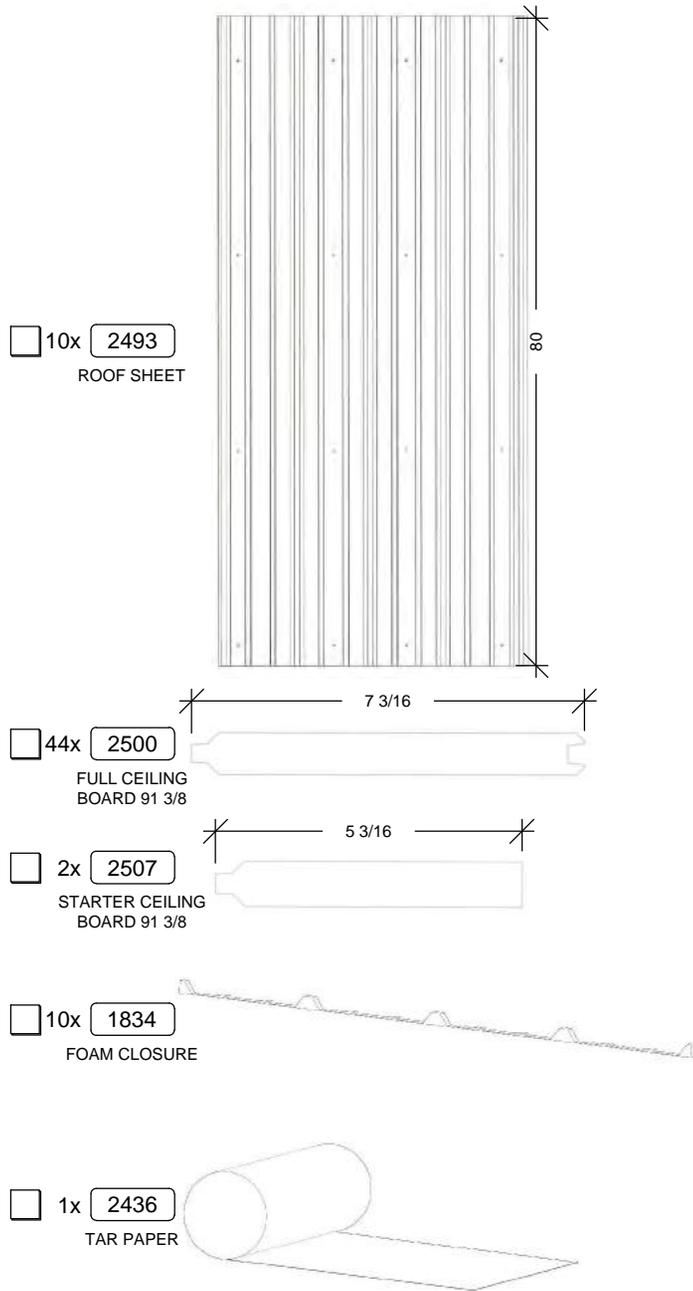
3x **1850**
FOAM GASKET



2x **2603**
SPACER





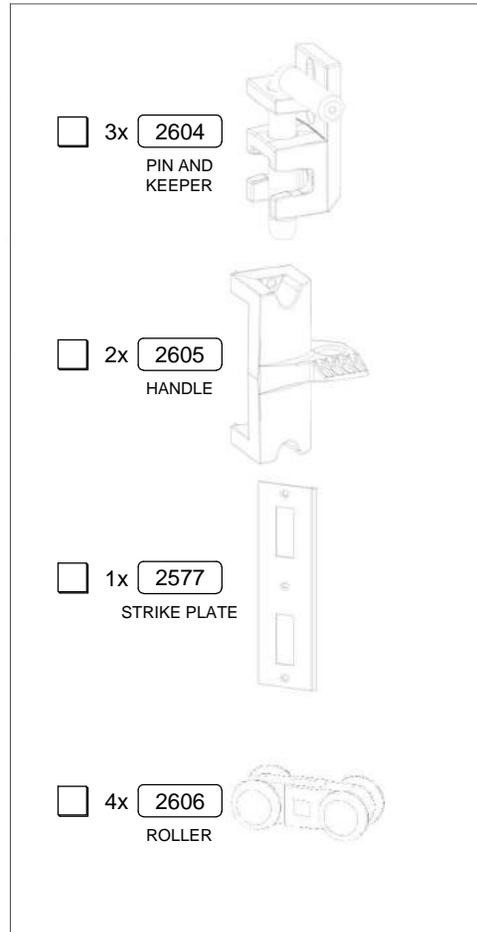




1x **2560**
THREE-DOOR
SYSTEM



1x **2570**
TWO-DOOR
SYSTEM

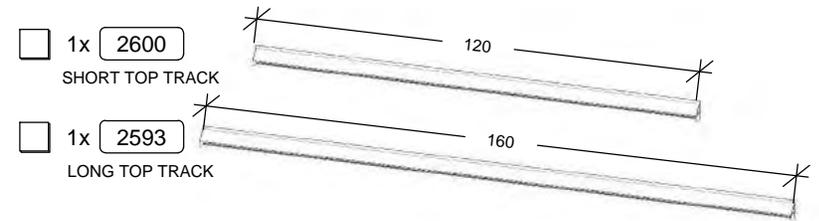


3x **2604**
PIN AND
KEEPER

2x **2605**
HANDLE

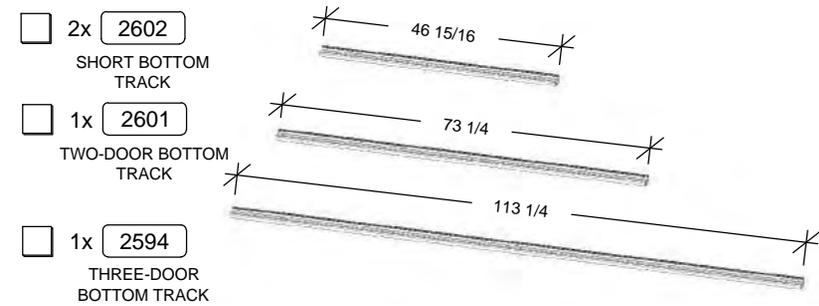
1x **2577**
STRIKE PLATE

4x **2606**
ROLLER



1x **2600**
SHORT TOP TRACK

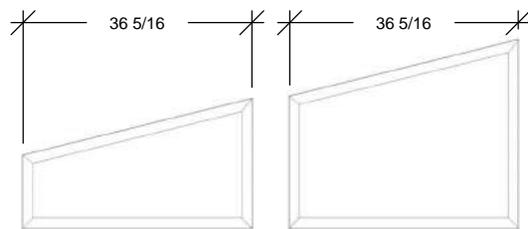
1x **2593**
LONG TOP TRACK



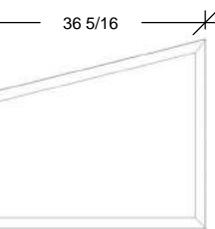
2x **2602**
SHORT BOTTOM
TRACK

1x **2601**
TWO-DOOR BOTTOM
TRACK

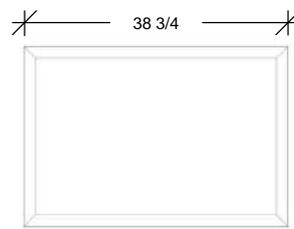
1x **2594**
THREE-DOOR
BOTTOM TRACK



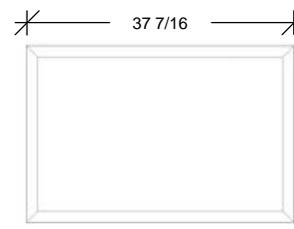
1x **2583**
WINDOW



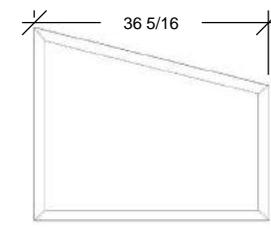
1x **2584**
WINDOW



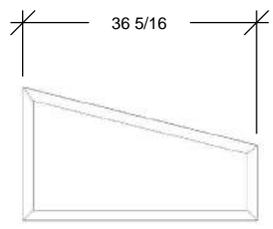
2x **2581**
WINDOW



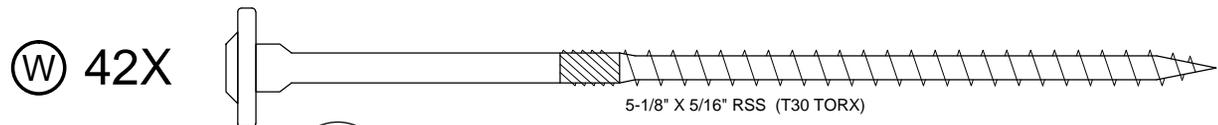
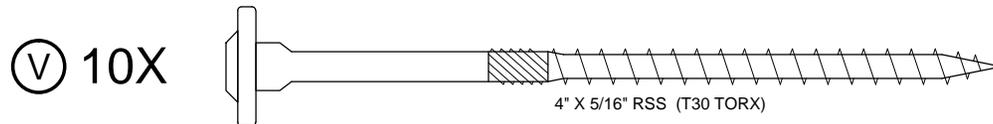
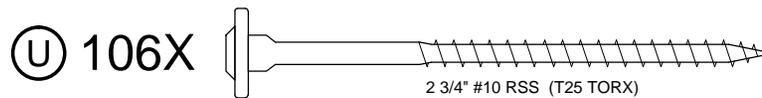
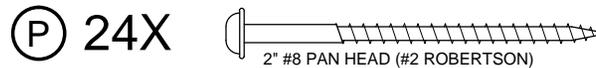
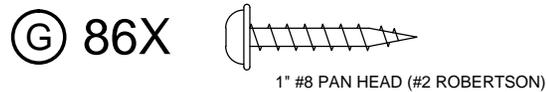
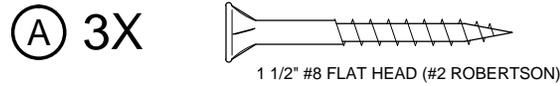
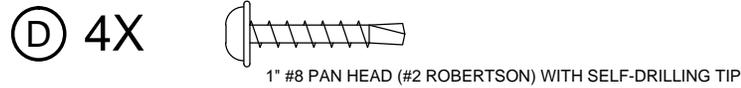
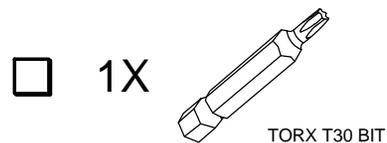
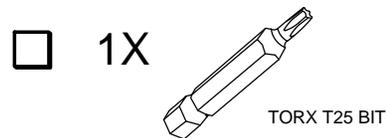
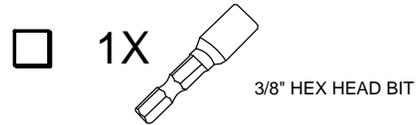
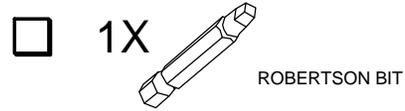
2x **2582**
WINDOW



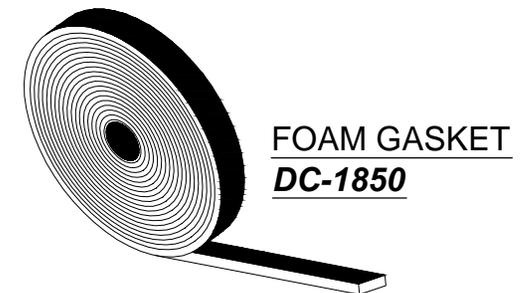
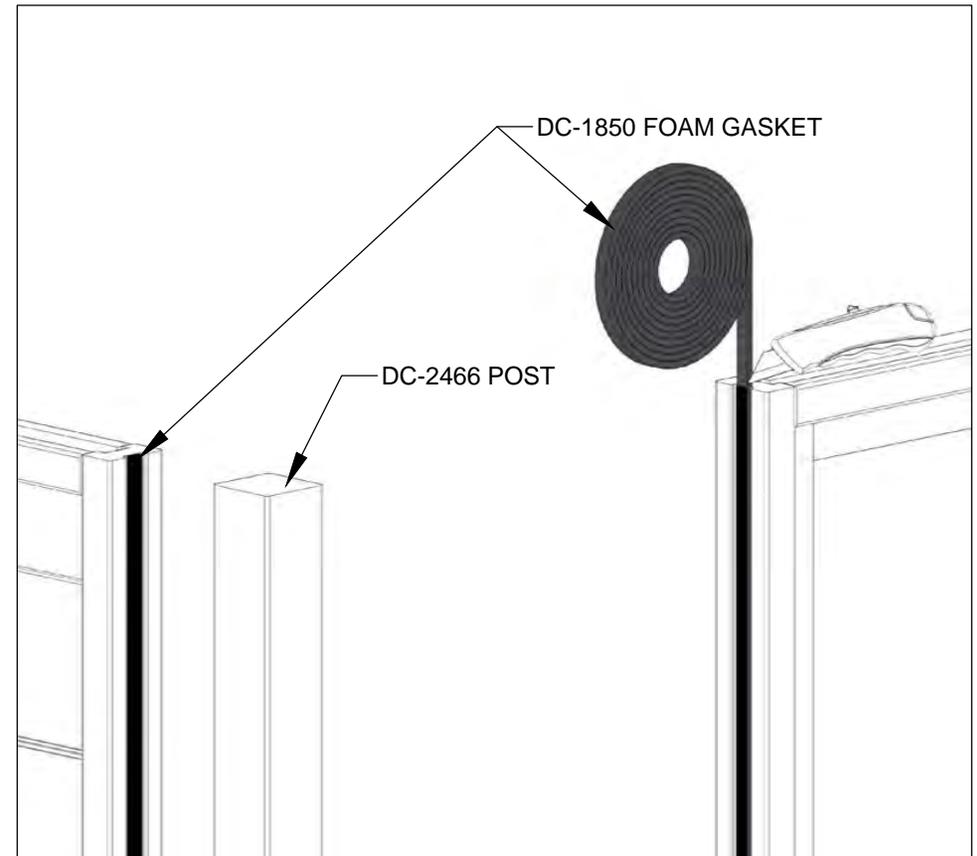
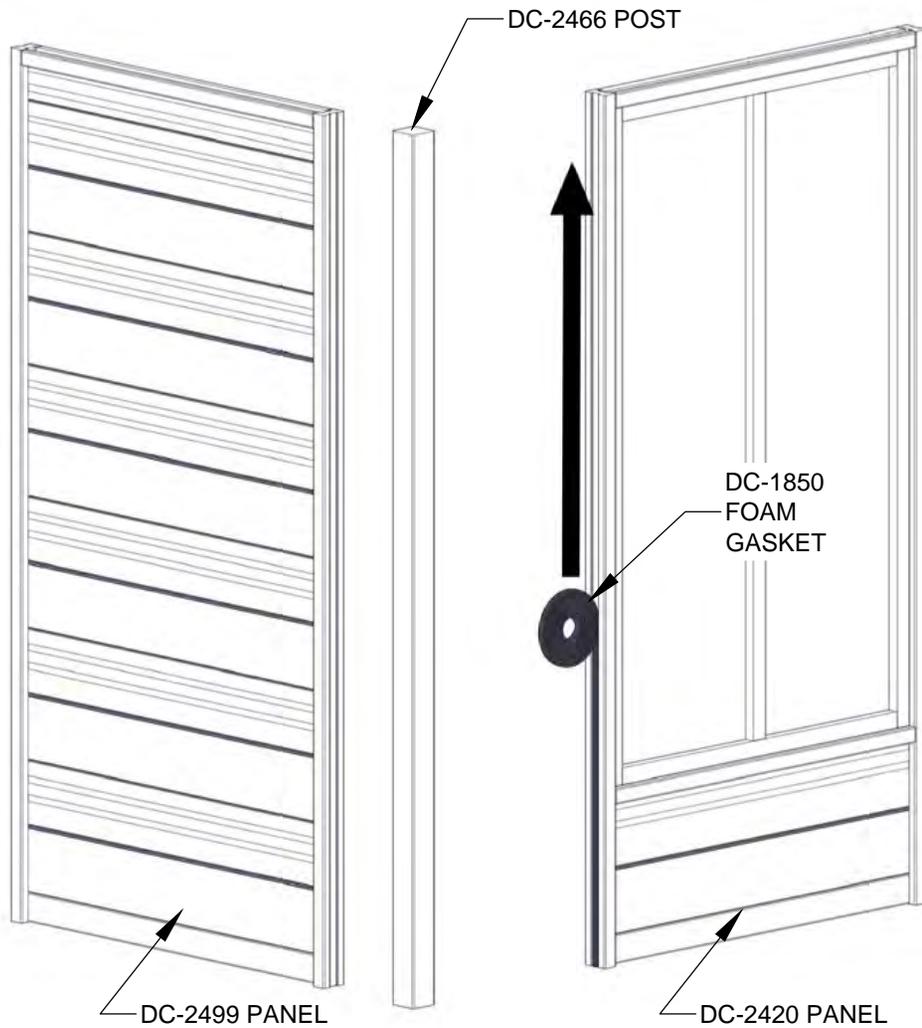
1x **2585**
WINDOW



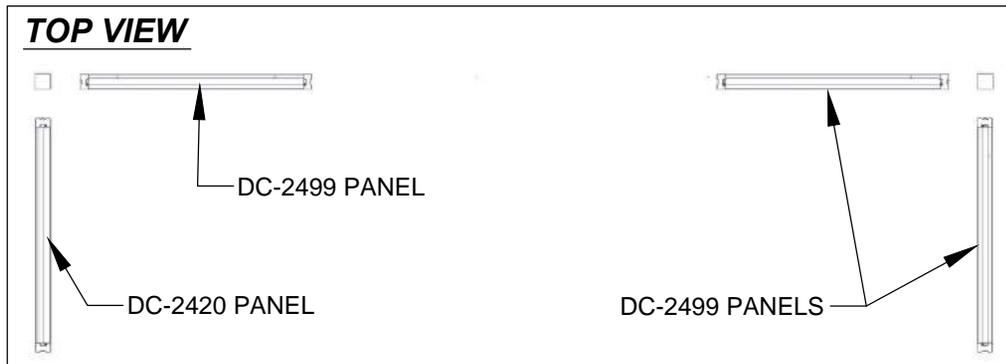
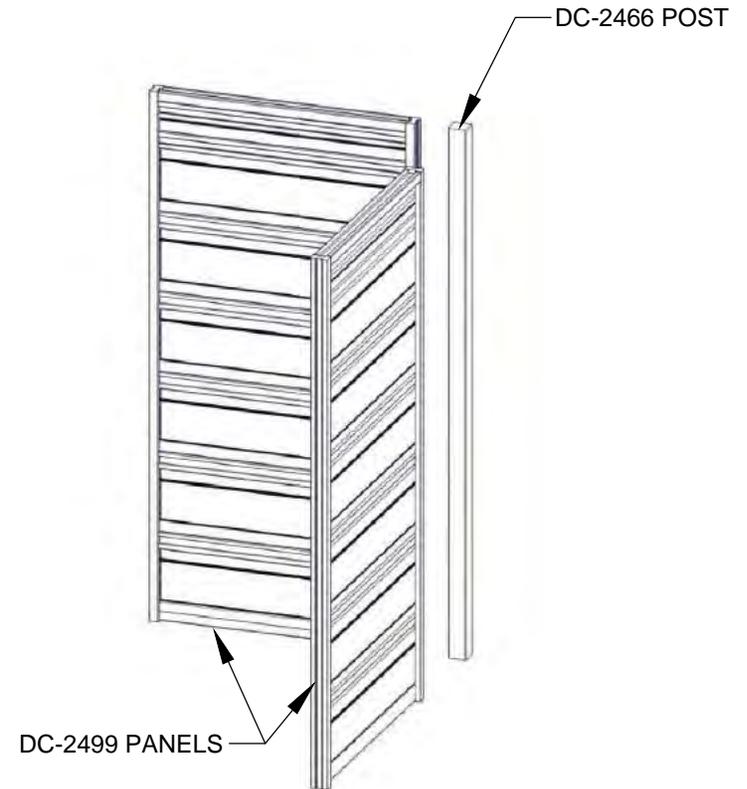
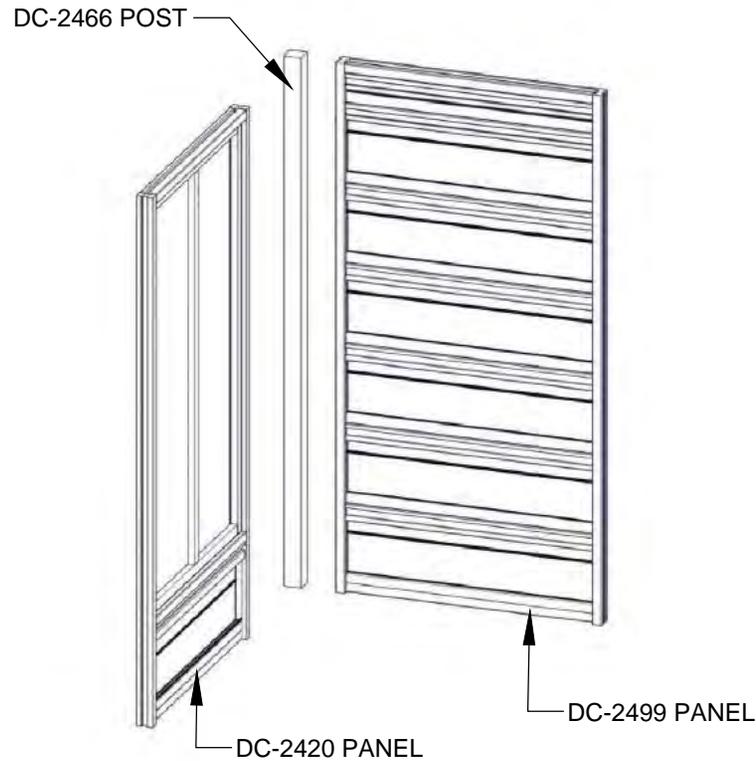
1x **2586**
WINDOW



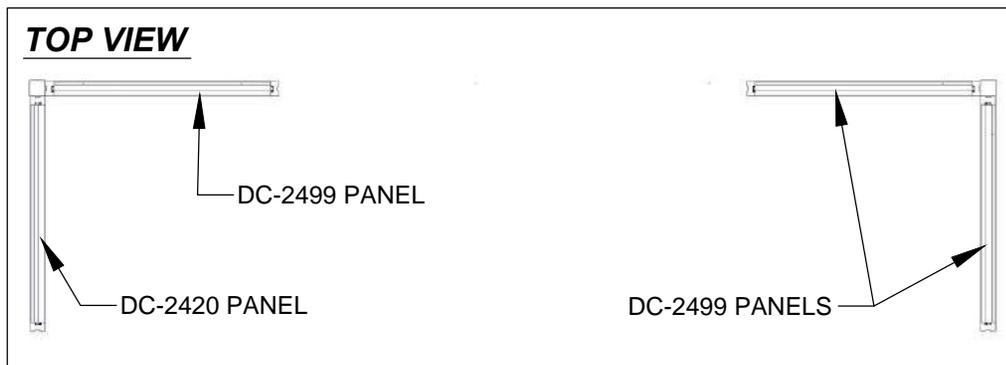
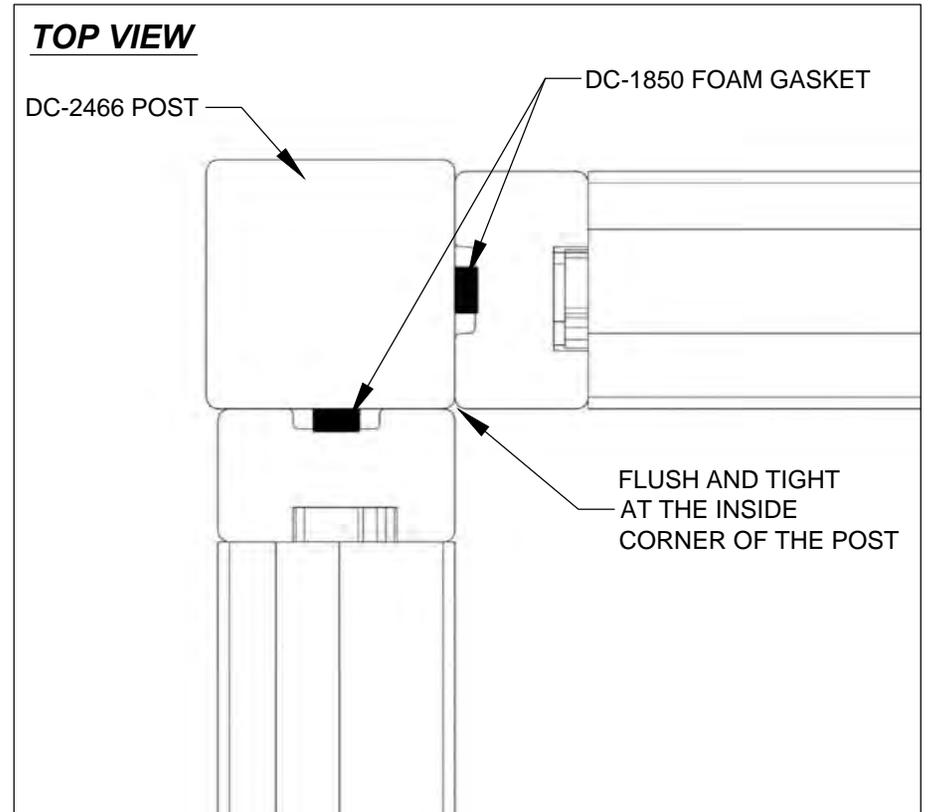
USE FOAM GASKET (DC 1850) AND ADHERE TO PANEL EDGES CONNECTING TO POSTS (DC 2466)



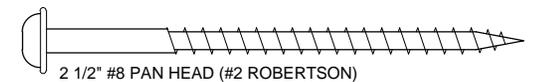
ARRANGE TWO SETS OF PANELS (DC 2420, DC 2499) AND BACK POSTS (DC 2466)



FASTEN THE PANELS TO THE POSTS (DC 2466).
WALL PANELS ARE TO BE FLUSH WITH THE INSIDE EDGE OF THE POST AND FLUSH AT TOP AND BOTTOM.



F 16X

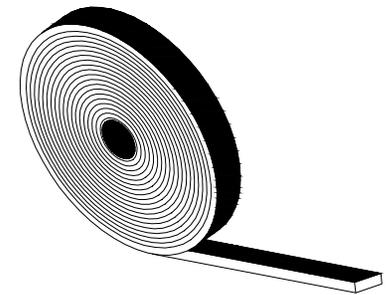
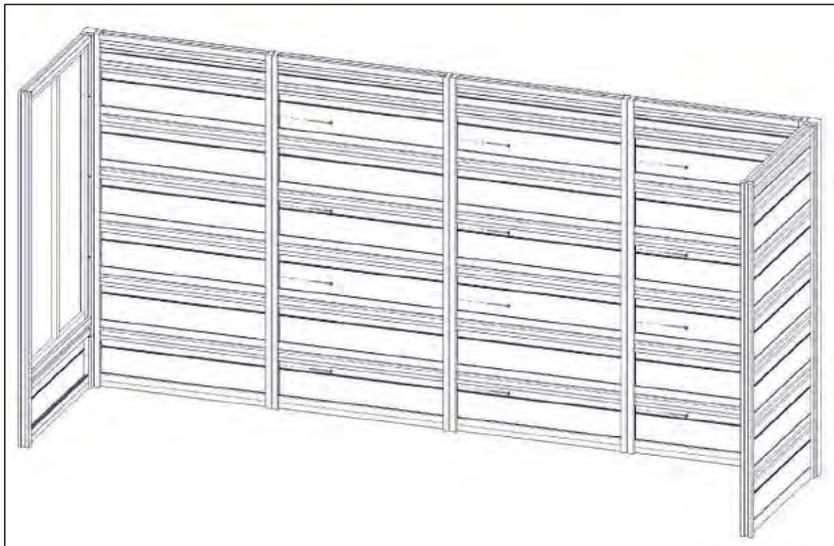
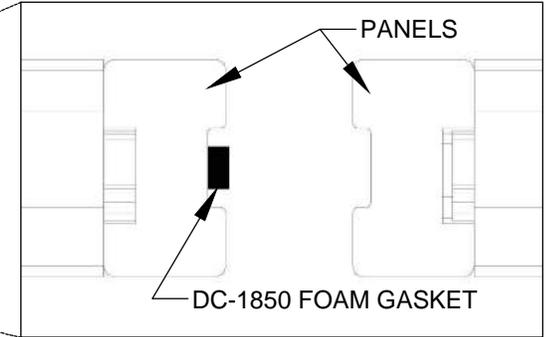
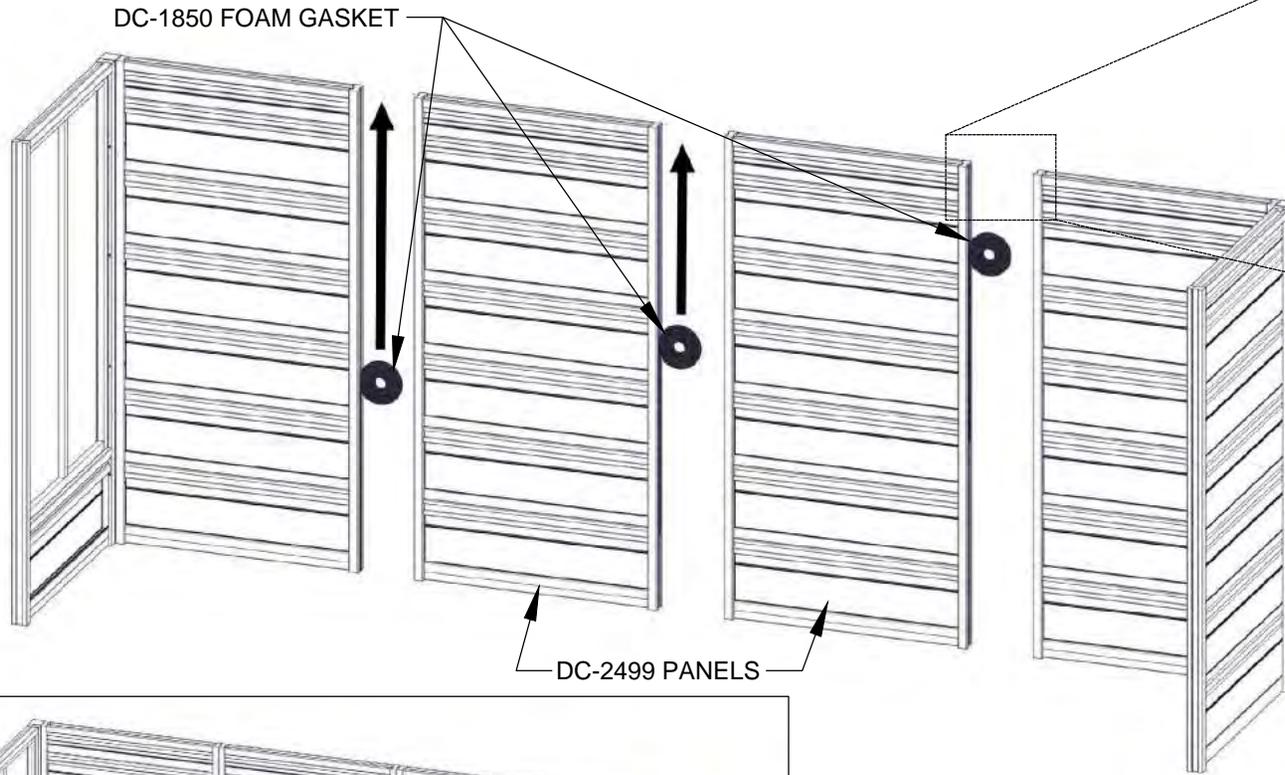




STEP 4

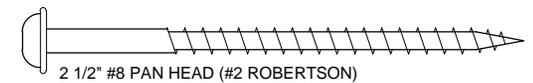
NUEVA-COLORADO 11x14

USE FOAM GASKET (DC 1850) AND ADHERE TO PANEL EDGES.
FASTEN THE PANELS TOGETHER. WALL PANELS ARE TO BE FLUSH AT TOP AND BOTTOM.



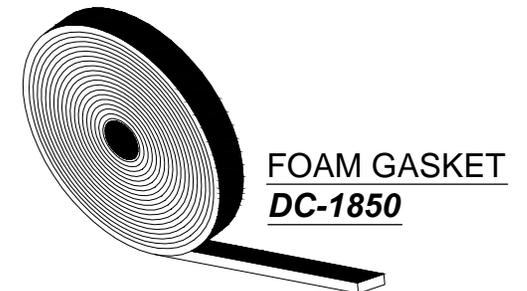
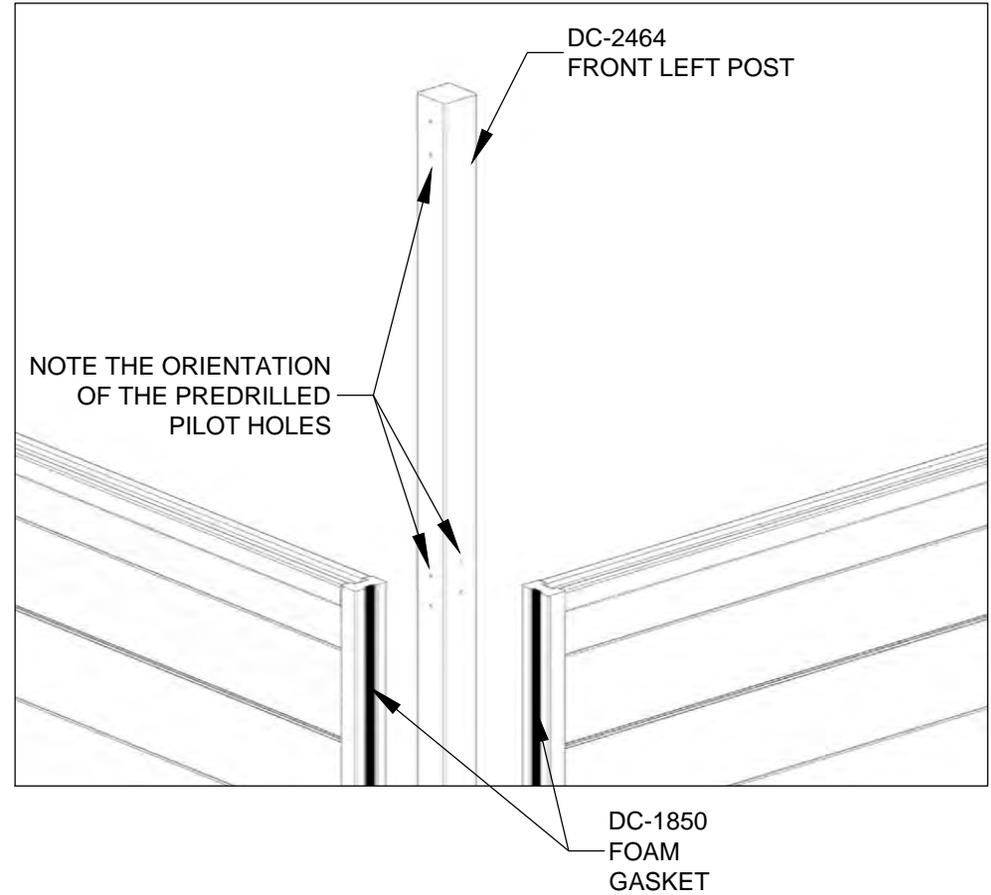
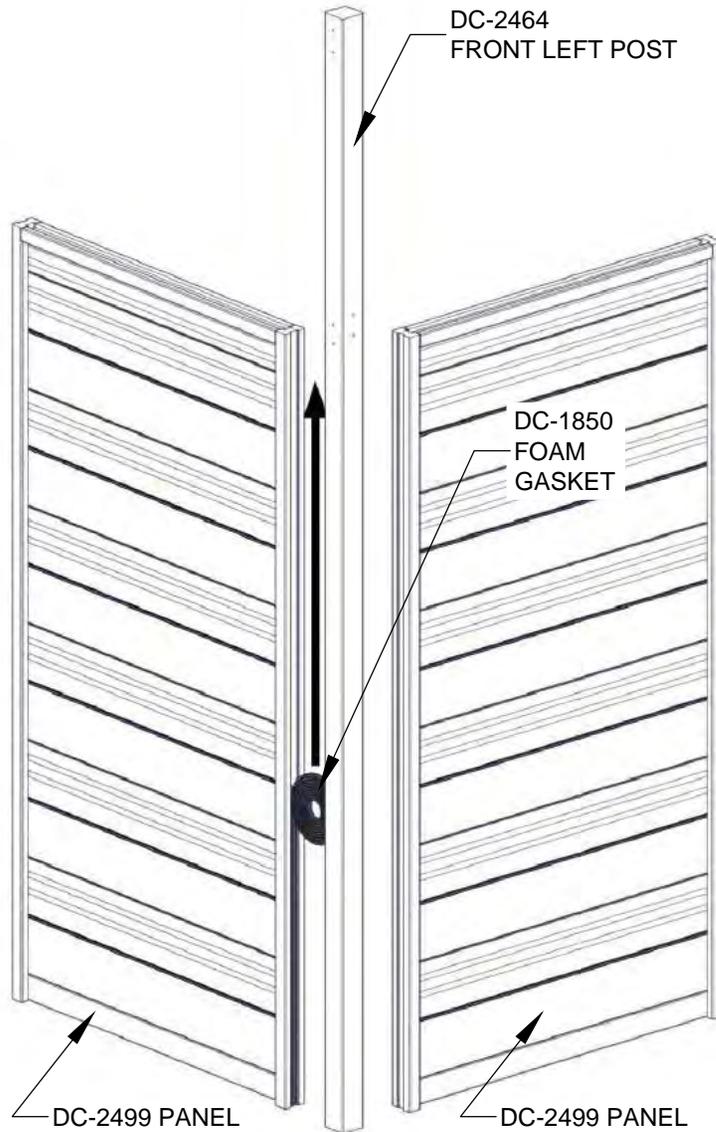
FOAM GASKET
DC-1850

F 12X

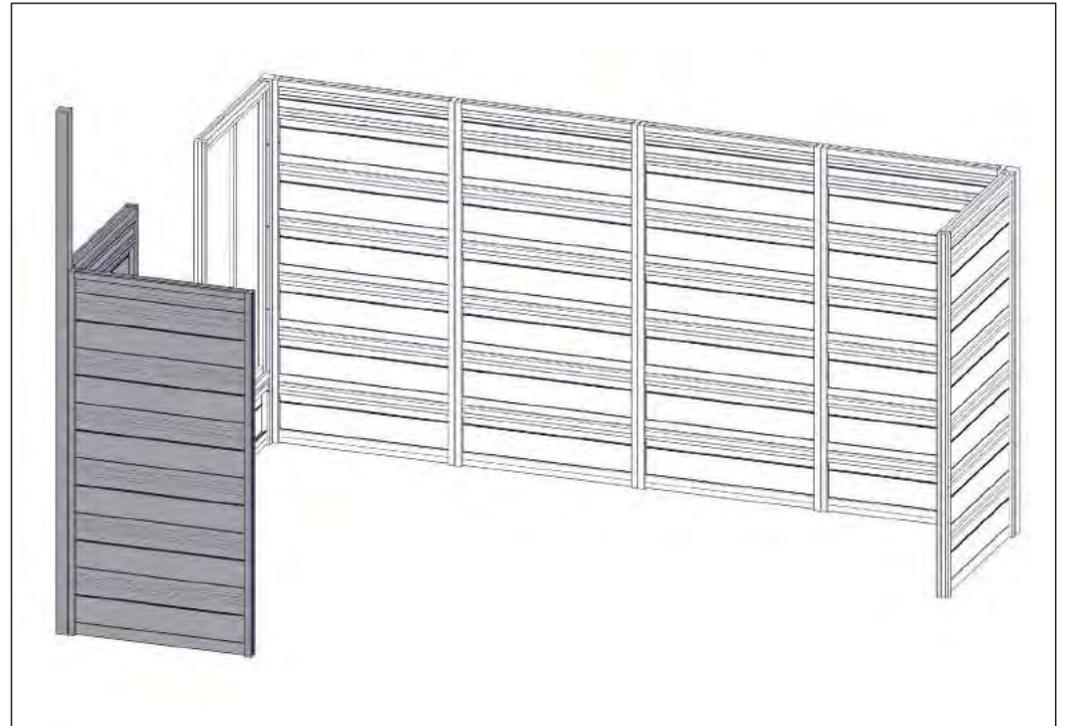
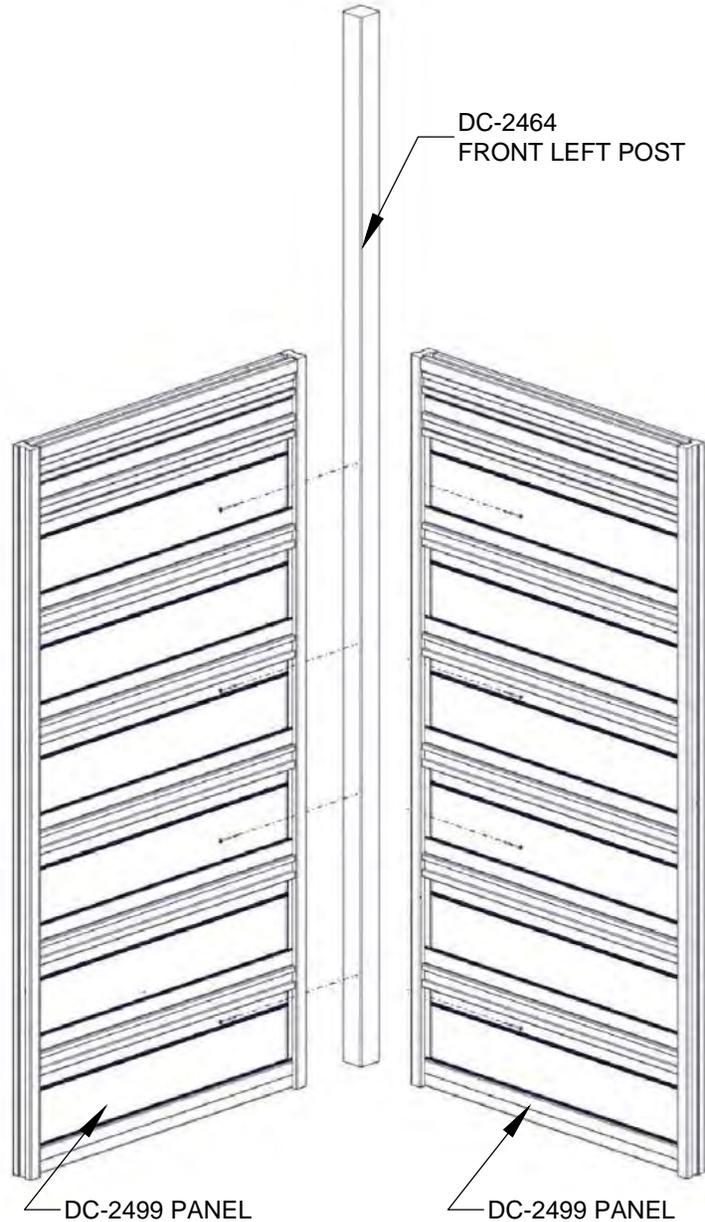


2 1/2" #8 PAN HEAD (#2 ROBERTSON)

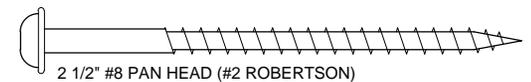
USE FOAM GASKET (DC 1850) AND ADHERE TO PANEL EDGES CONNECTING TO THE FRONT LEFT POST (DC 2464).
PREDRILLED PILOT HOLES MUST BE ORIENTED AS SHOWN IN THE DIAGRAM.



FASTEN THE PANELS TO THE FRONT LEFT POST (DC 2464).
NOTE THE ORIENTATION OF THE PREDRILLED PILOT HOLES FROM THE PREVIOUS STEP.
WALL PANELS ARE TO BE FLUSH WITH THE INSIDE EDGE OF THE POST AND FLUSH AT BOTTOM.



(F) 8X

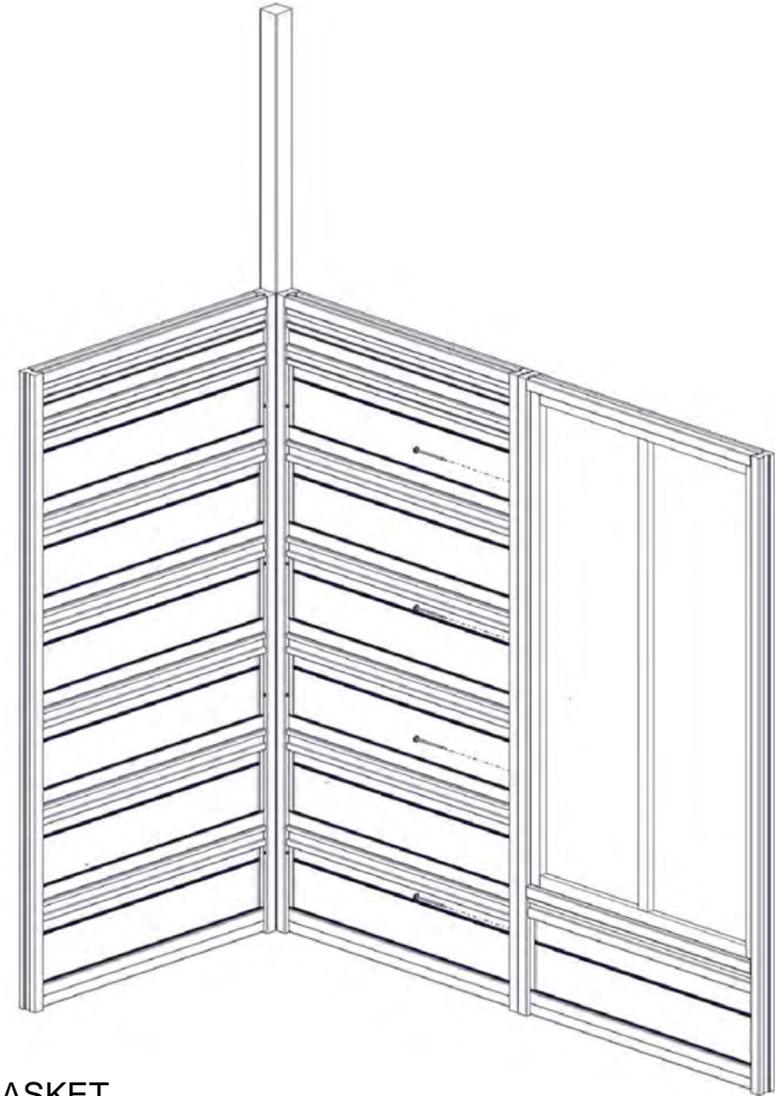
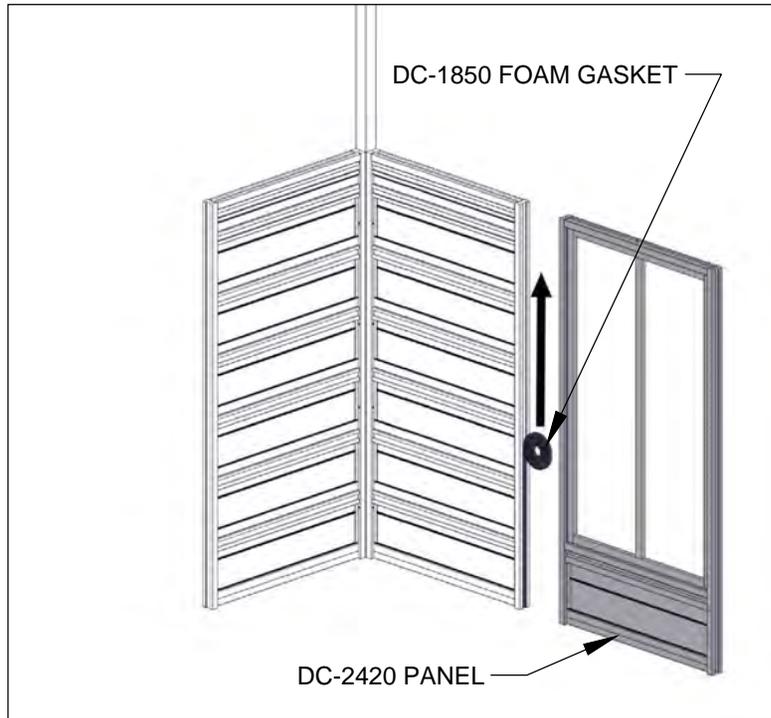




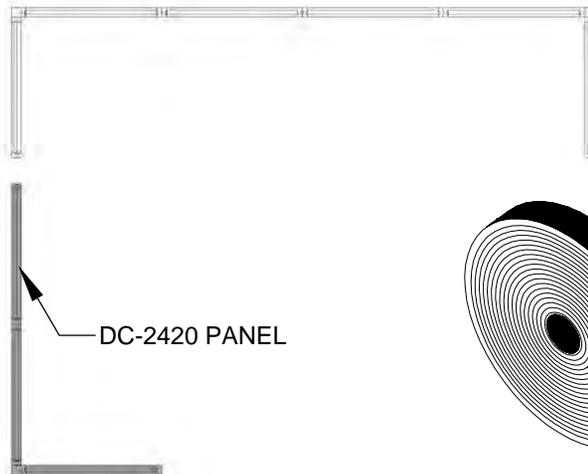
STEP 7

NUEVA-COLORADO 11x14

USE FOAM GASKET (DC 1850) AND ADHERE TO PANEL EDGES.
FASTEN THE PANELS TOGETHER. WALL PANELS ARE TO BE FLUSH AT TOP AND BOTTOM.



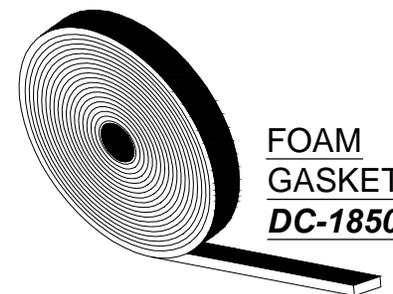
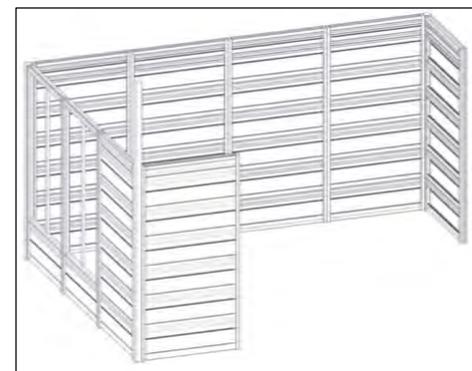
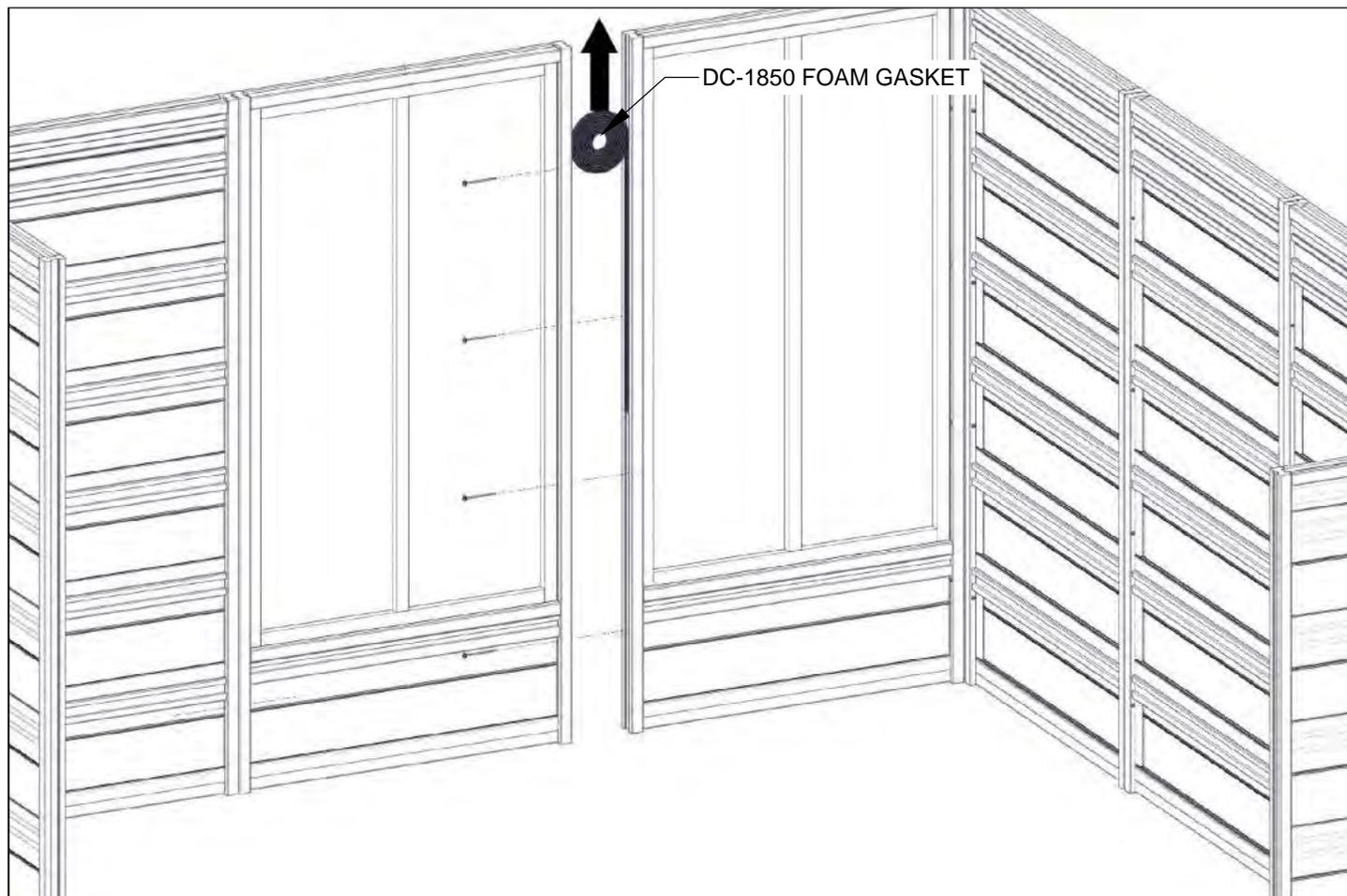
TOP VIEW



ⓕ 4X

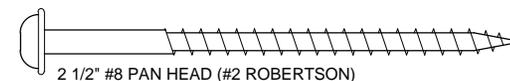


USE FOAM GASKET (DC 1850) AND ADHERE TO PANEL EDGES.
FASTEN THE PANELS TOGETHER. WALL PANELS ARE TO BE FLUSH AT TOP AND BOTTOM.



FOAM
GASKET
DC-1850

(F) 4X



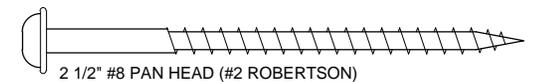
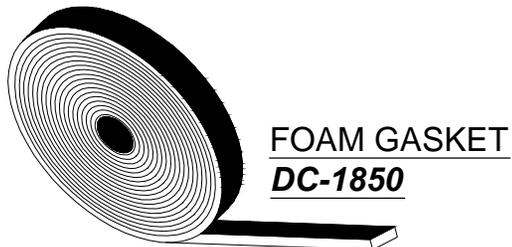
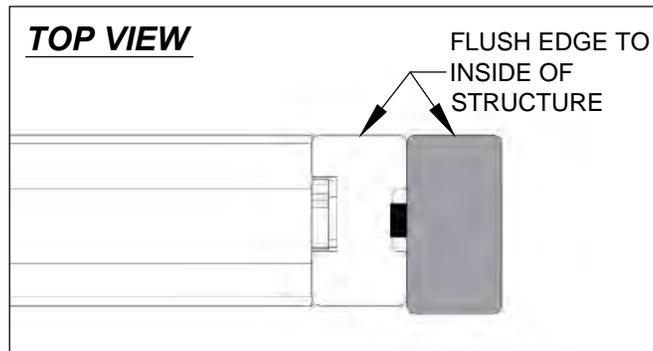
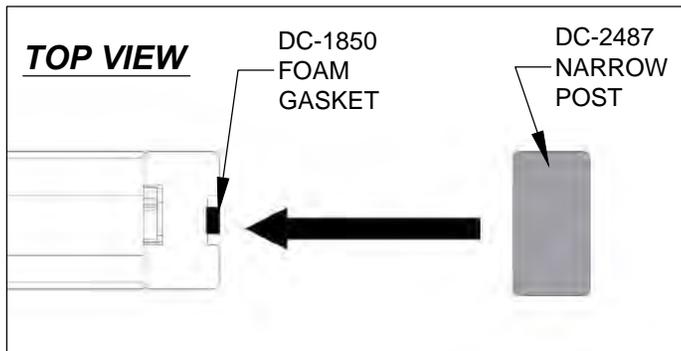
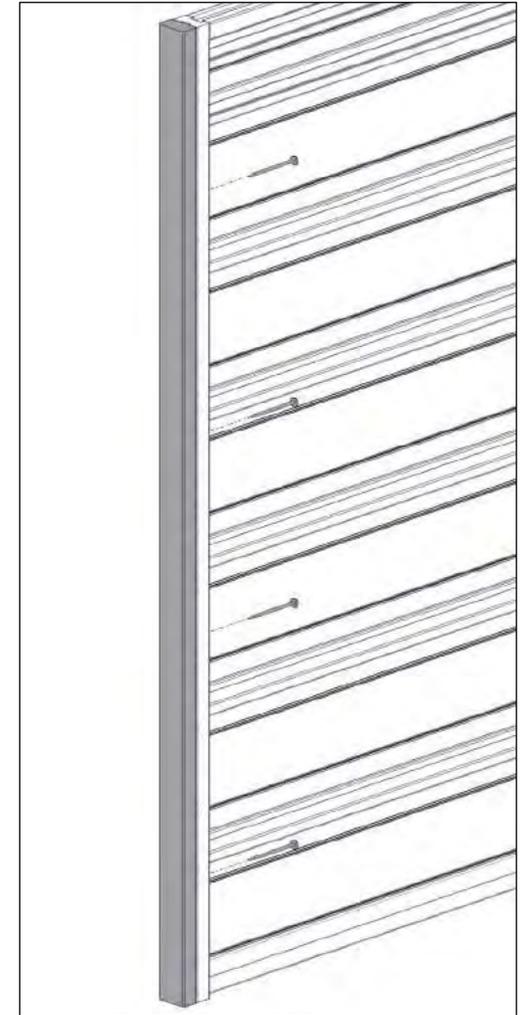
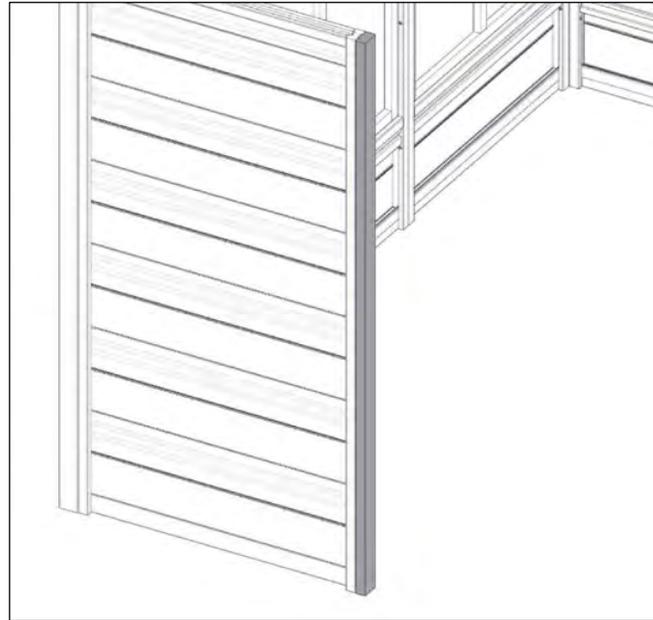
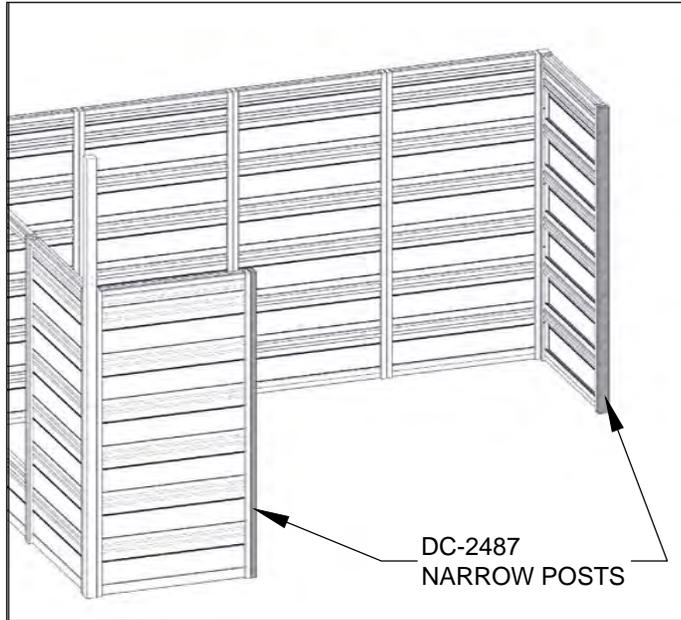
2 1/2" #8 PAN HEAD (#2 ROBERTSON)



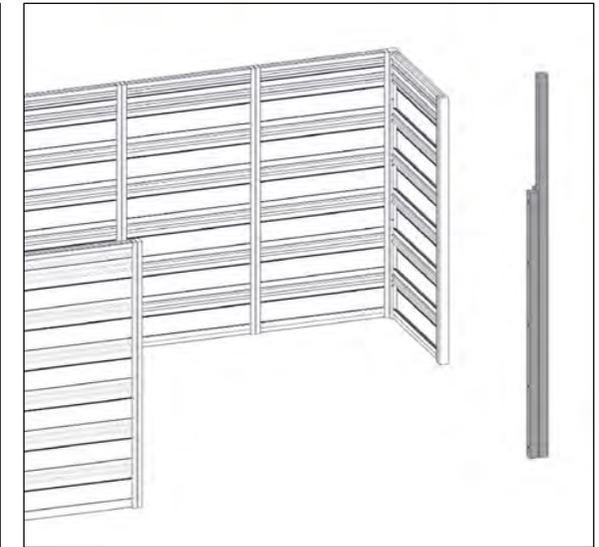
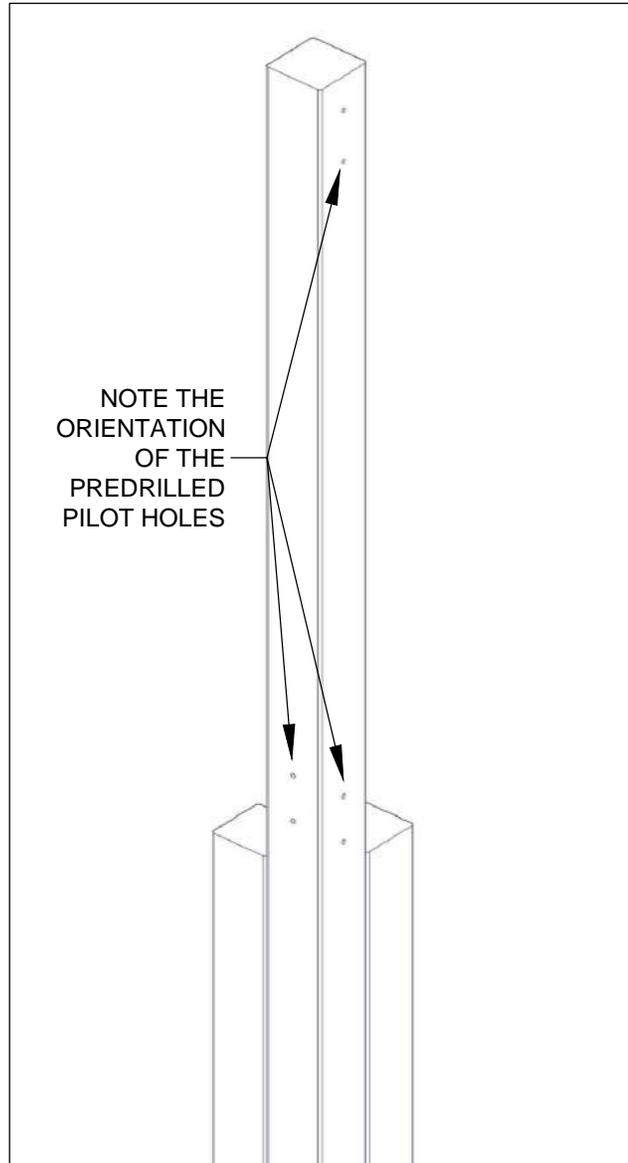
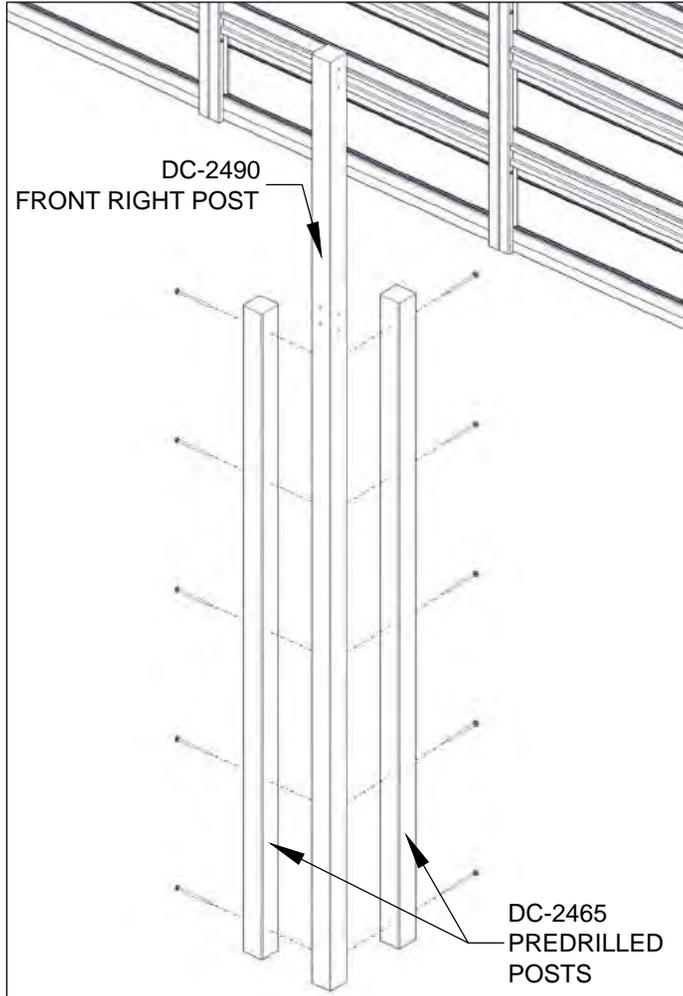
STEP 9

NUEVA-COLORADO 11x14

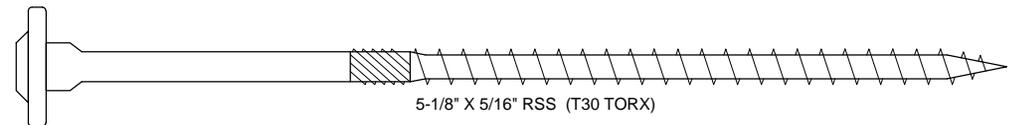
USE FOAM GASKET (DC 1850) AND ADHERE TO PANEL EDGES CONNECTING TO NARROW POSTS (DC 2487). FASTEN NARROW POSTS (DC 2487) TO REMAINING TWO PANEL EDGES, KEPT FLUSH ON THE INSIDE OF STRUCTURE.



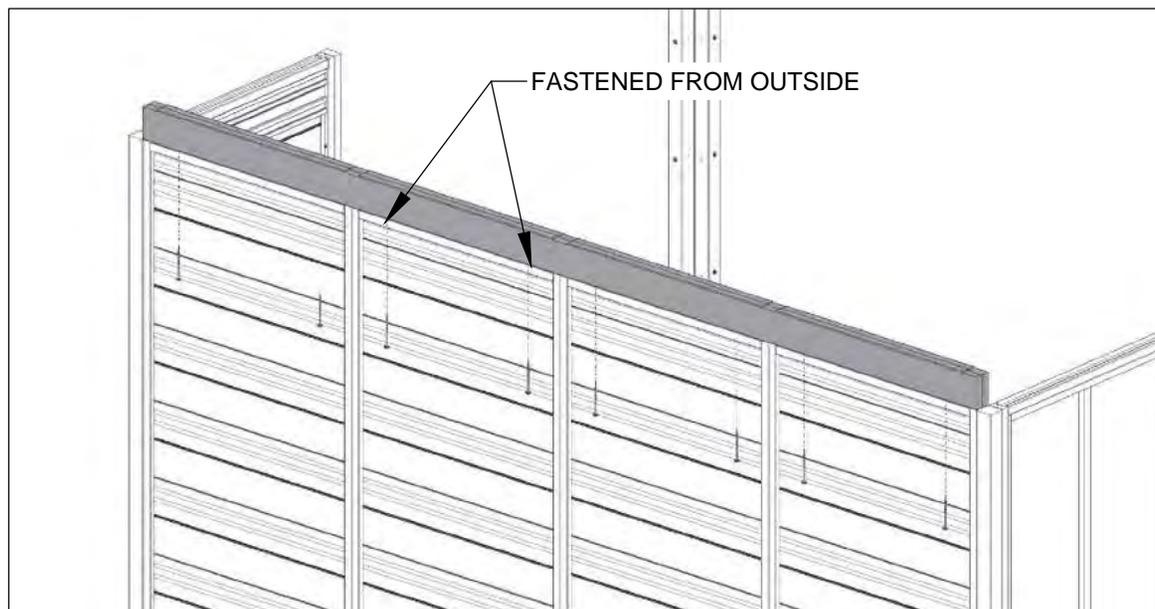
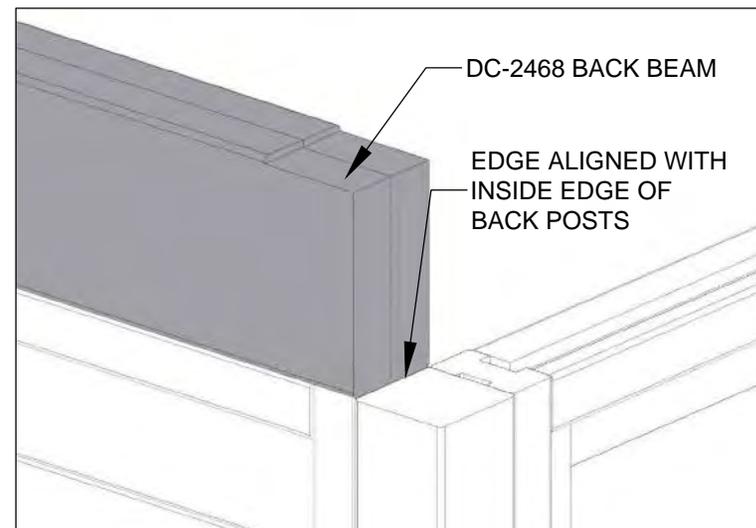
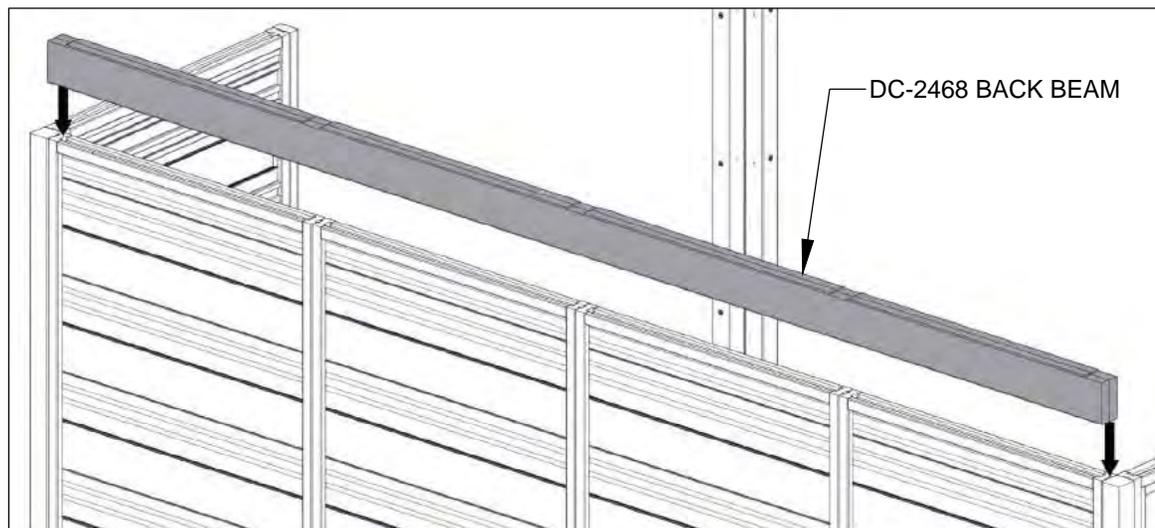
ASSEMBLE THE FRONT-RIGHT POST ASSEMBLY.
POSTS ARE TO BE FLUSH TO THE BOTTOM.
PREDRILLED PILOT HOLES MUST BE ORIENTED AS SHOWN IN THE DIAGRAM.



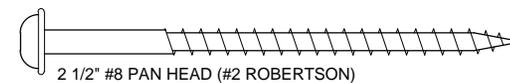
Ⓜ 10X



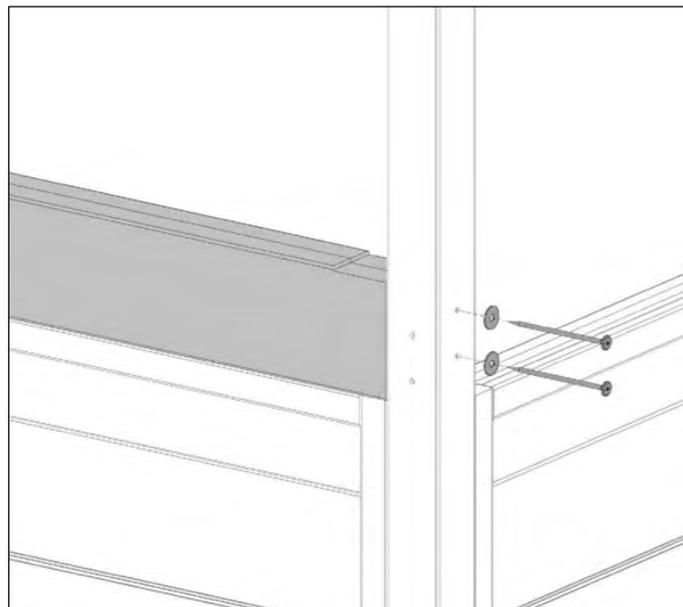
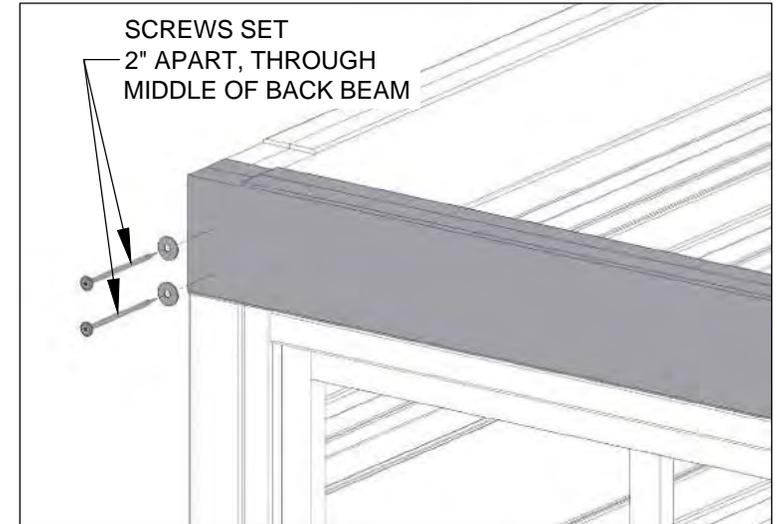
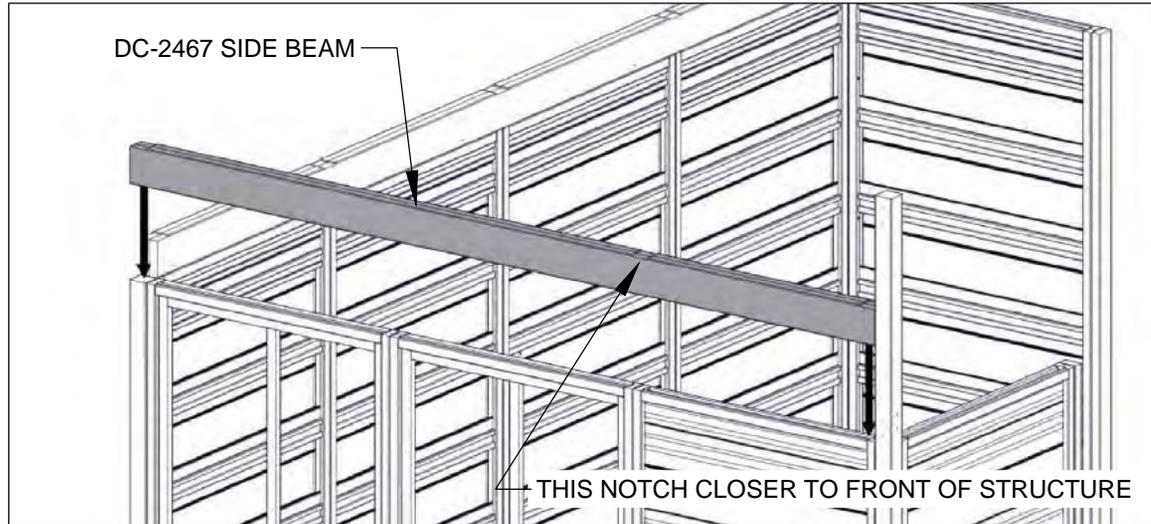
FASTEN BACK BEAM (DC 2468) TO BACK PANELS, FLUSH TO INSIDE PANEL SURFACES, NOTCHES ON BEAM ORIENTED UPWARDS. BOTH ENDS OF THE BACK BEAM ARE TO ALIGN WITH THE INSIDE EDGES OF THE BACK POSTS.



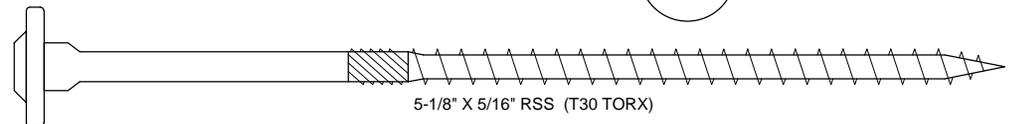
ⓕ 8X



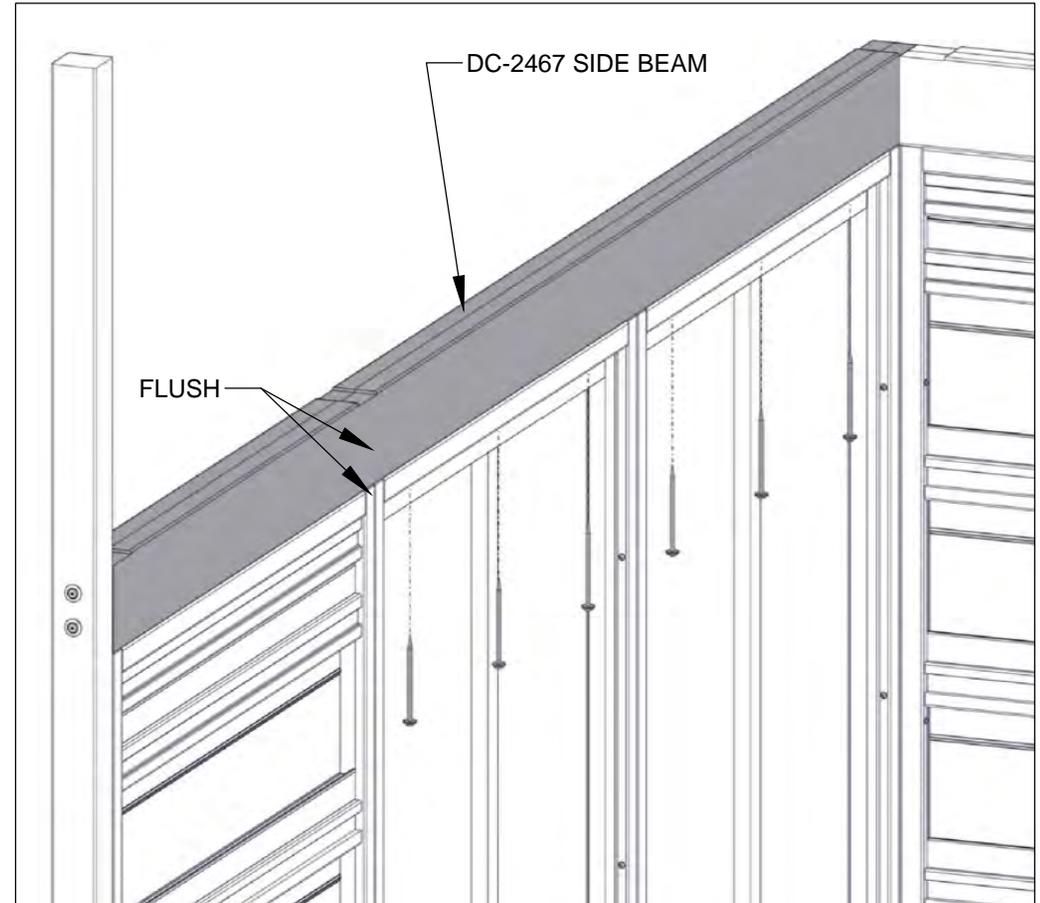
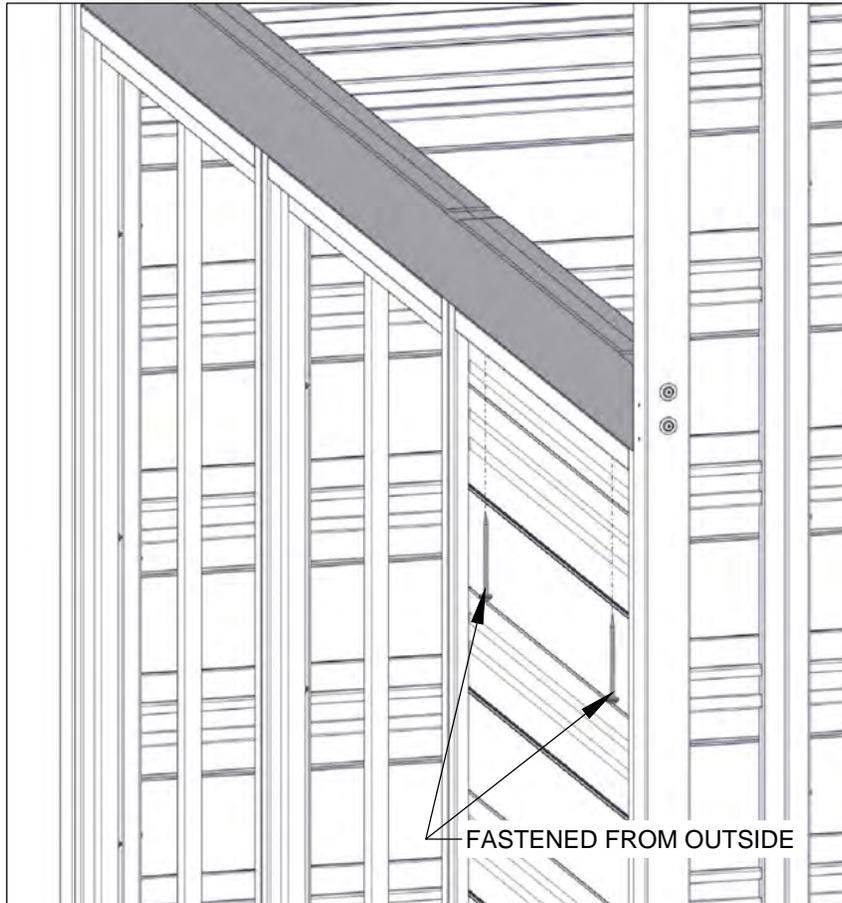
FASTEN SIDE BEAM (DC 2467) TO BACK BEAM AND LEFT POST.
THE NOTCH LOCATED ON THE TOP OF THE BEAM IS TO BE ORIENTED CLOSER TO THE FRONT OF THE STRUCTURE.



Ⓜ 4X



FASTEN SIDE BEAM (DC 2467) TO SIDE PANELS, FLUSH TO INSIDE SURFACES OF PANELS.



(F) 8X

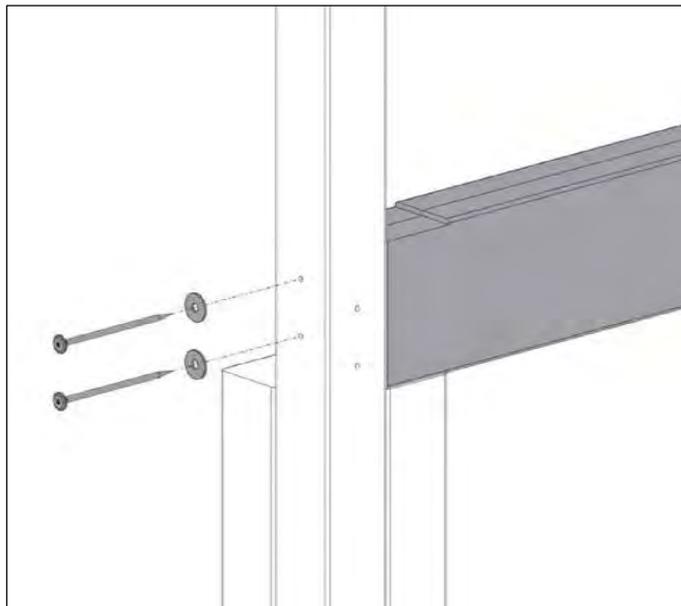
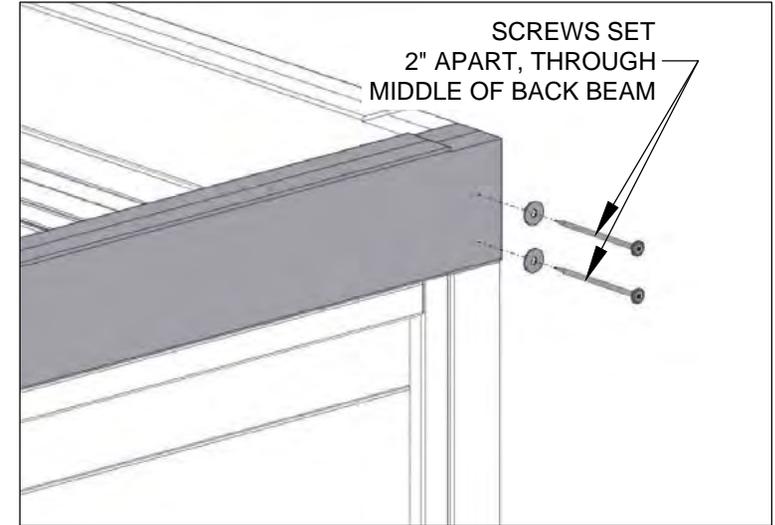
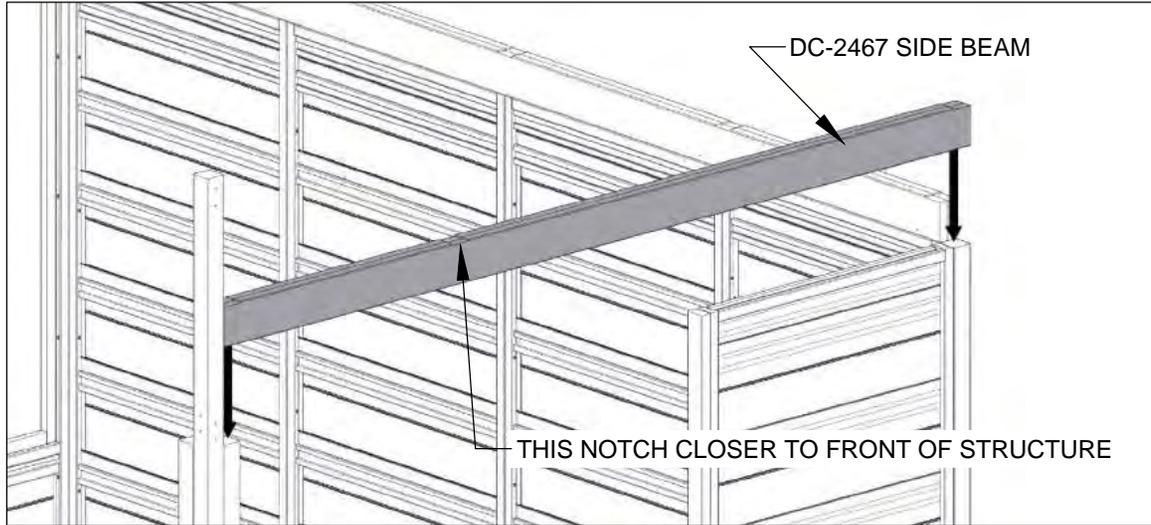




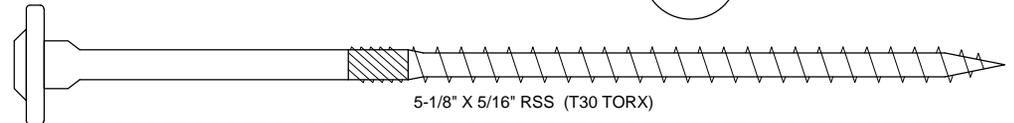
STEP 14

NUEVA-COLORADO 11x14

FASTEN SIDE BEAM (DC 2467) TO BACK BEAM AND RIGHT POST.
THE NOTCH LOCATED ON THE TOP OF THE BEAM IS TO BE ORIENTED CLOSER TO THE FRONT OF THE STRUCTURE.



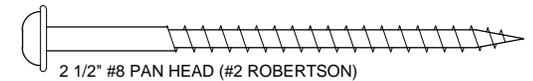
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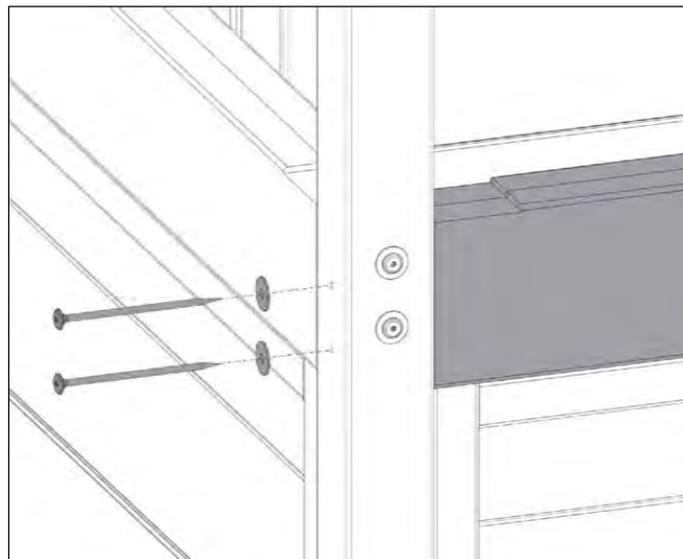
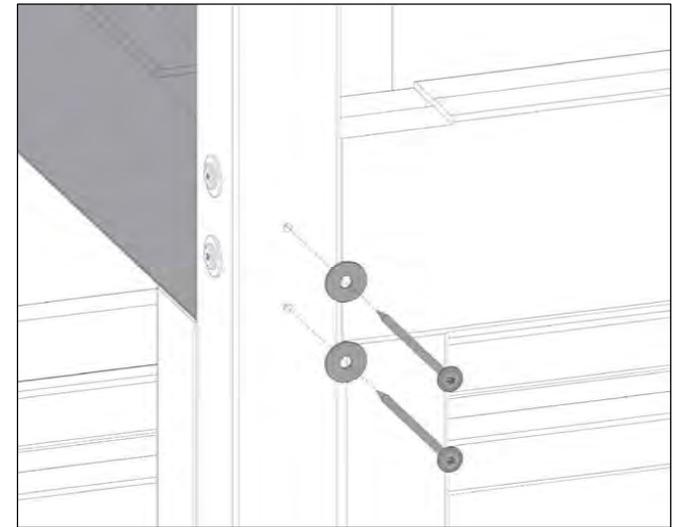
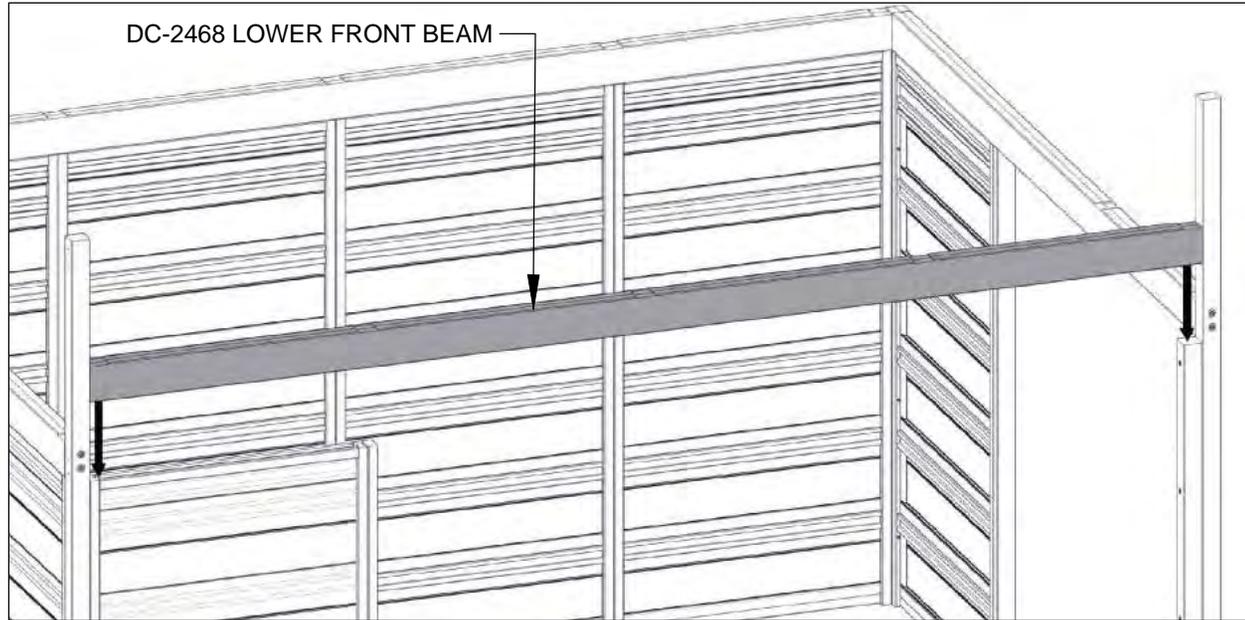
FASTEN SIDE BEAM (DC 2467) TO SIDE PANEL, FLUSH TO INSIDE SURFACES OF WALL PANELS.



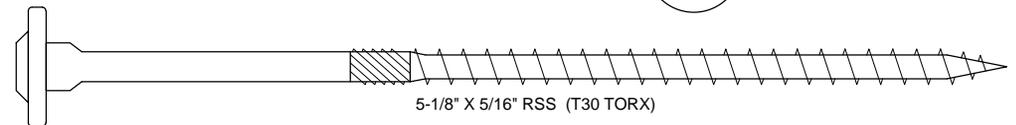
ⓕ 2X



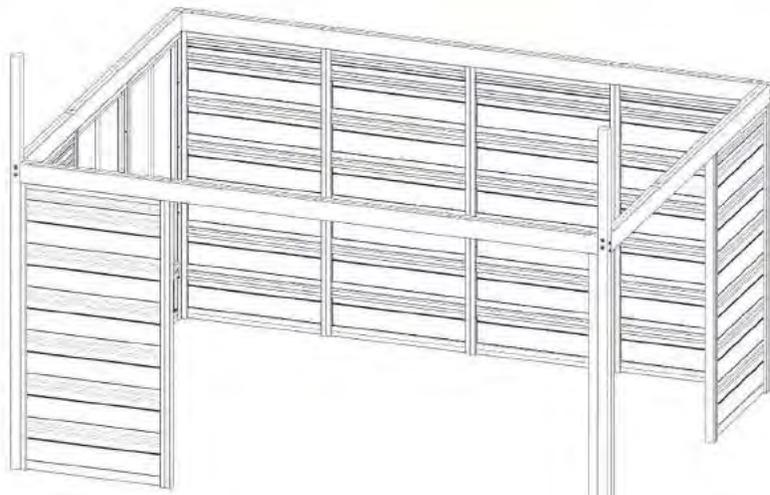
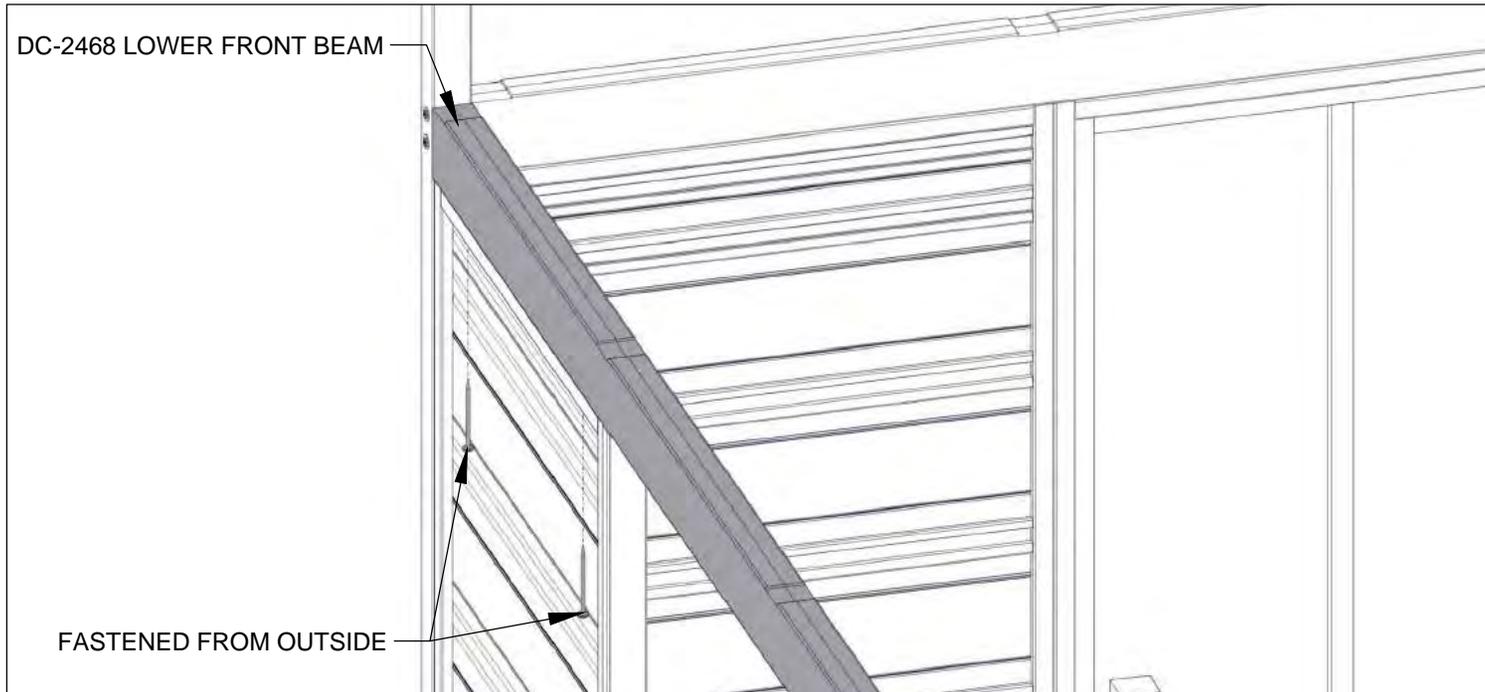
FASTEN LOWER FRONT BEAM (DC 2468) TO FRONT POSTS.
NOTCHES ORIENTED UPWARDS.



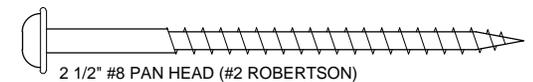
Ⓜ 4X



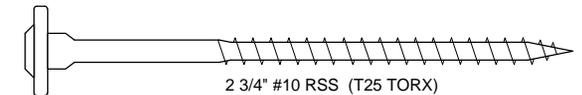
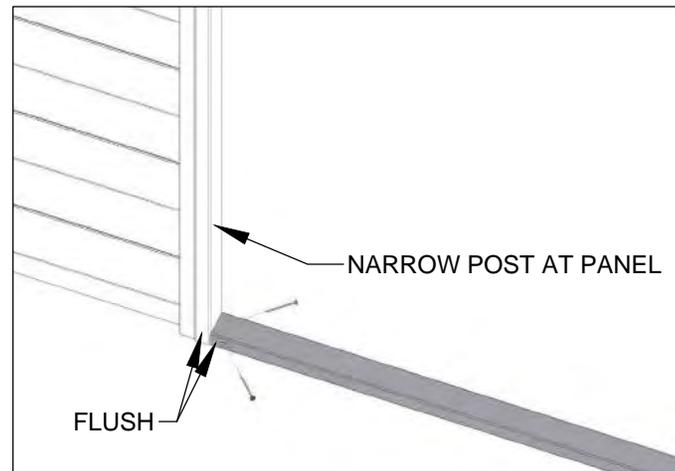
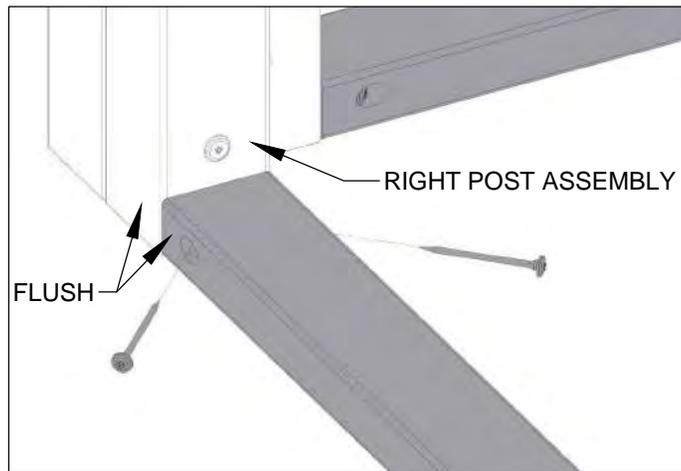
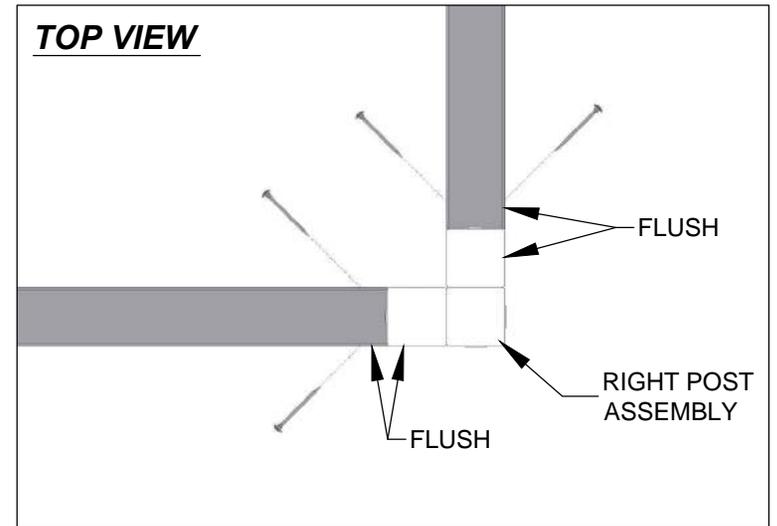
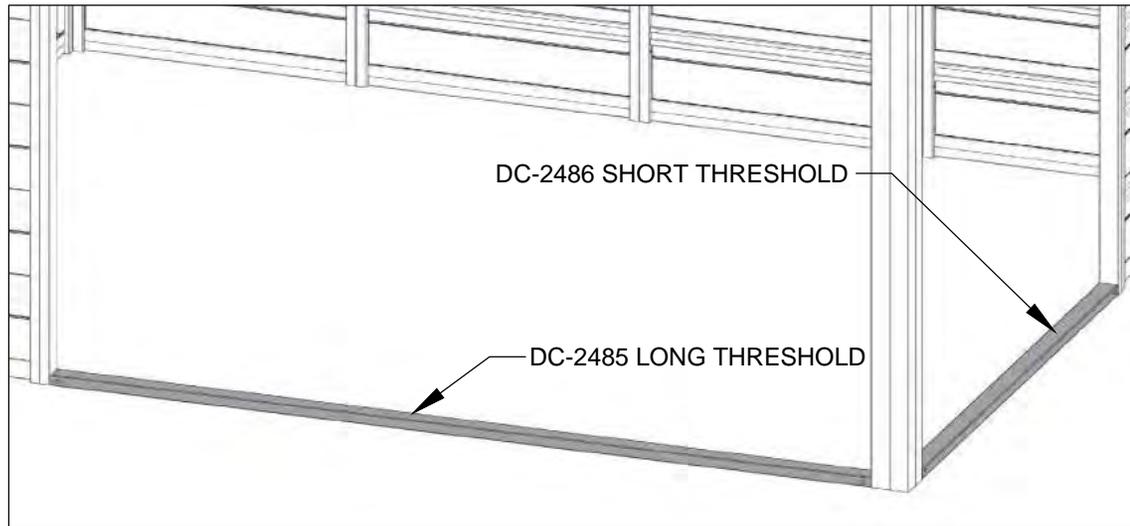
FASTEN LOWER FRONT BEAM (DC 2468) TO FRONT PANEL, FLUSH TO INSIDE SURFACES OF WALL PANELS.



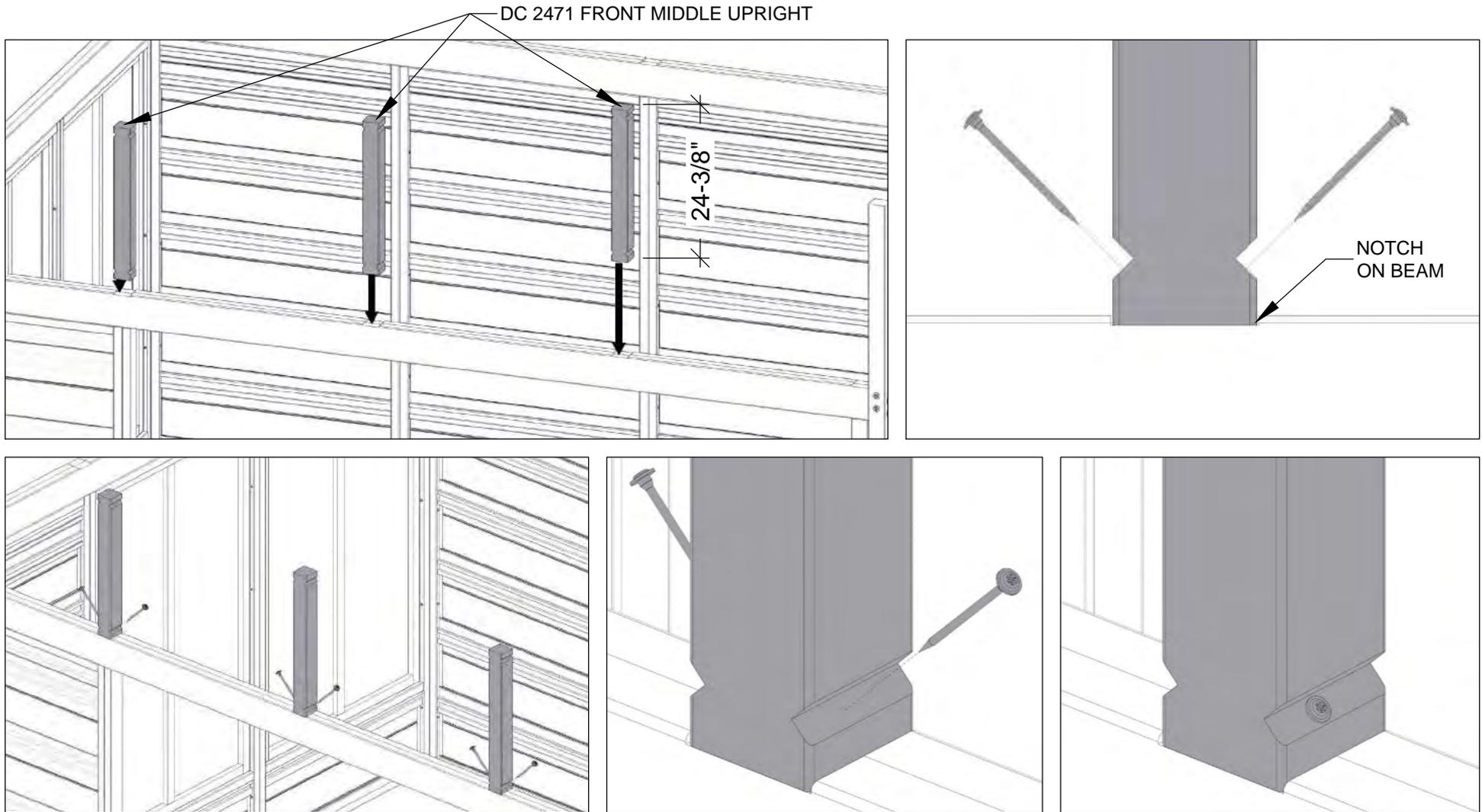
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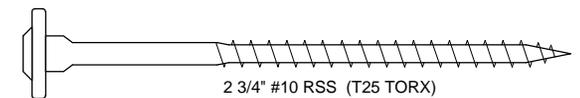
FIT THE TWO THRESHOLD PIECES (DC 2485, 2486) BETWEEN POSTS AND FLAT ON THE FLOOR.
FASTEN THRESHOLDS TO THE POSTS.



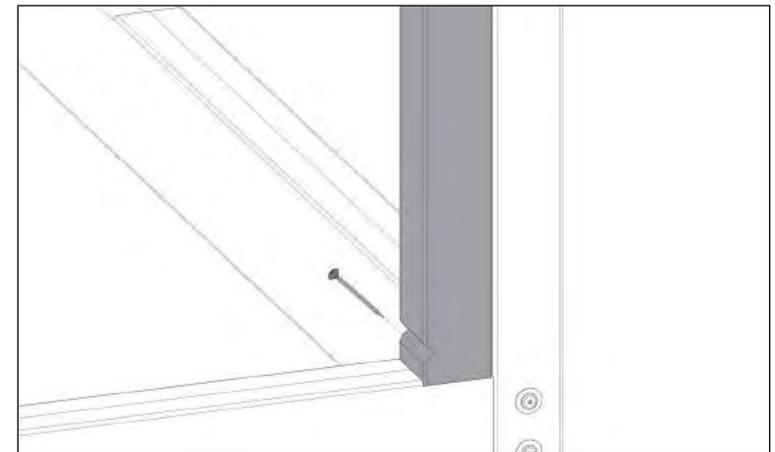
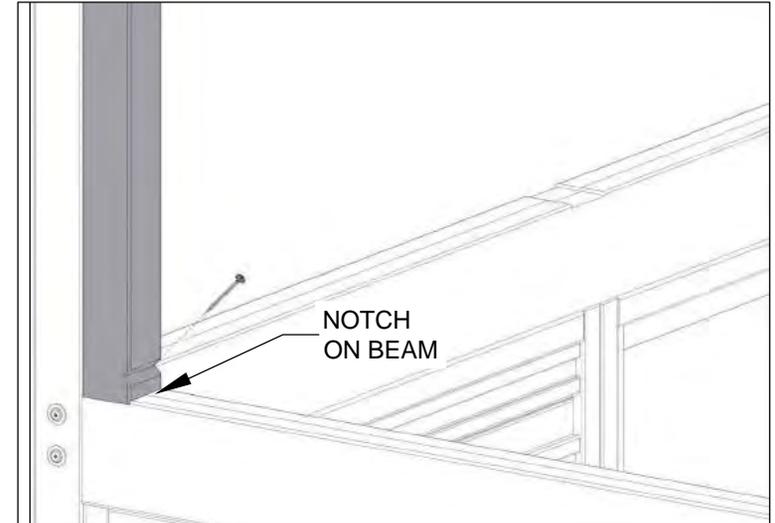
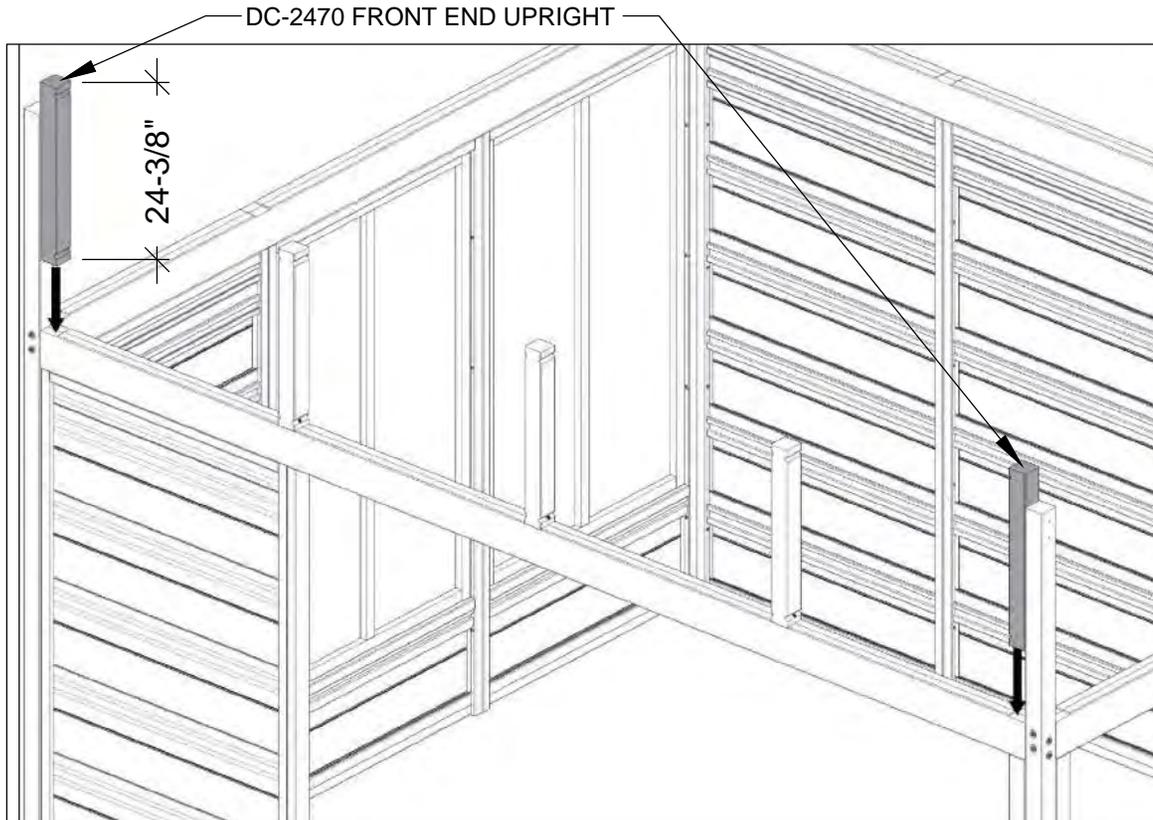
FASTEN FRONT MIDDLE UPRIGHTS (DC 2471, 24-3/8" LONG) TO LOWER FRONT BEAM.
ALIGN UPRIGHTS WITH NOTCHES FOUND ON BEAM.



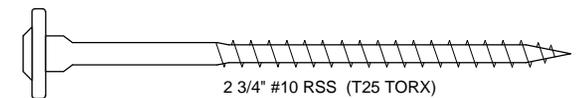
Ⓢ 6X



FASTEN FRONT END UPRIGHTS (DC 2470, 24-3/8" LONG) TO LOWER FRONT BEAM.
ALIGN UPRIGHTS WITH NOTCHES FOUND ON BEAM.

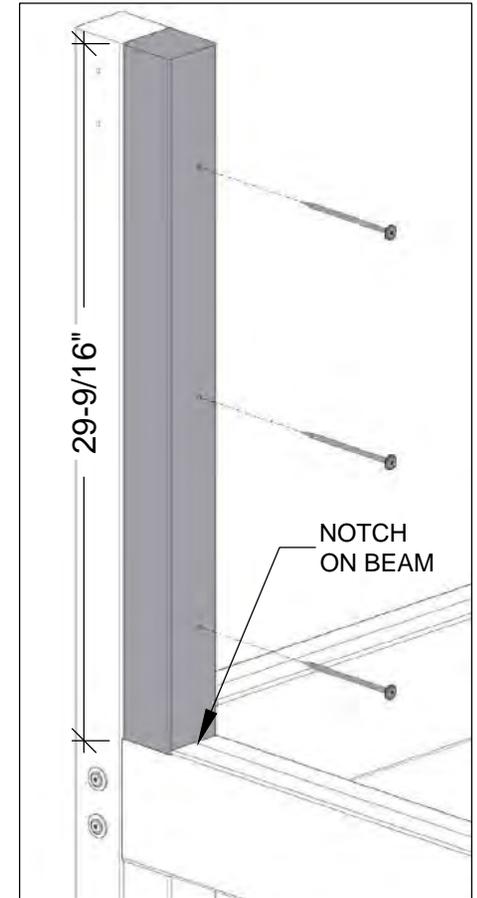
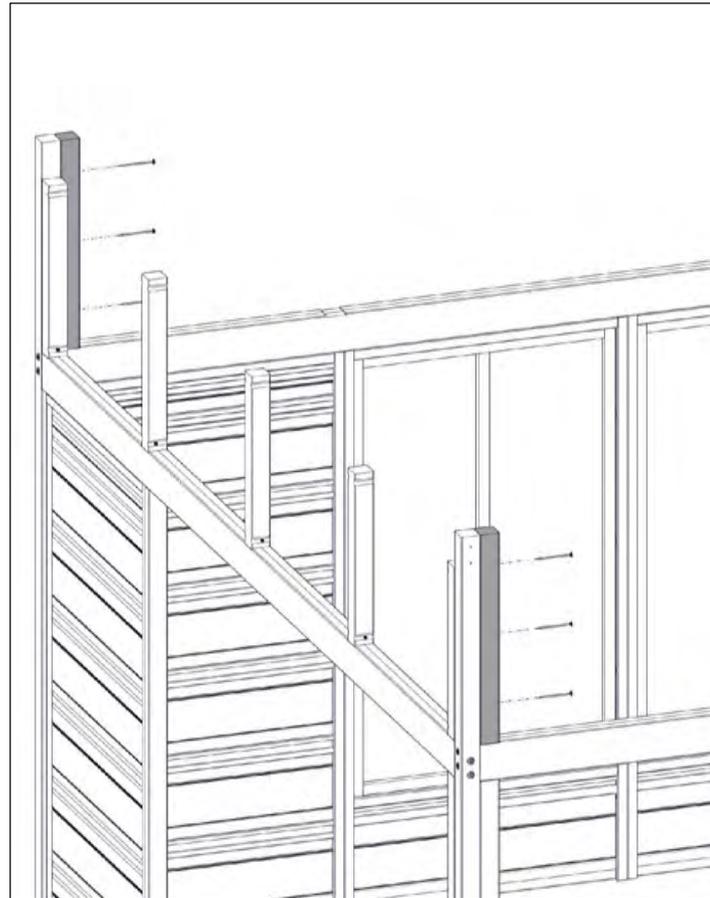
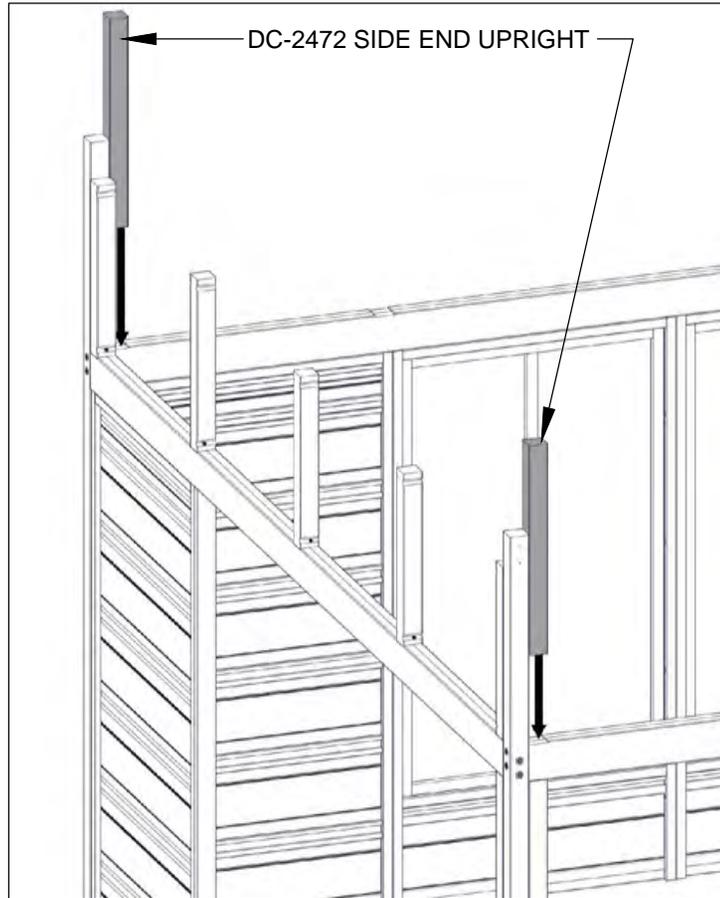


Ⓢ 2X

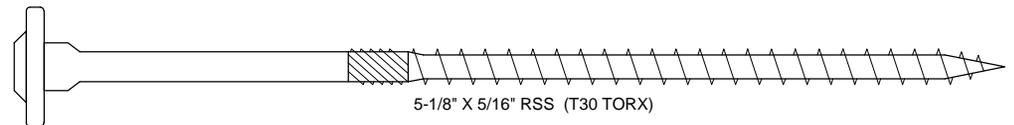


2 3/4" #10 RSS (T25 TORX)

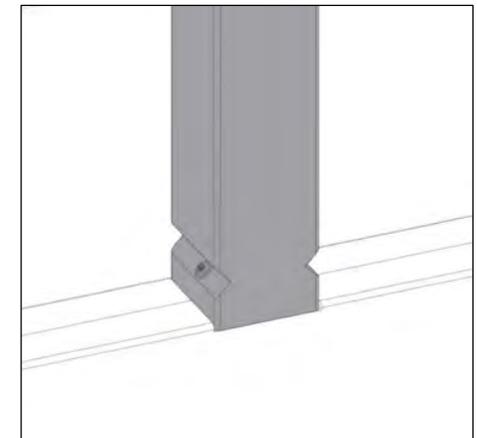
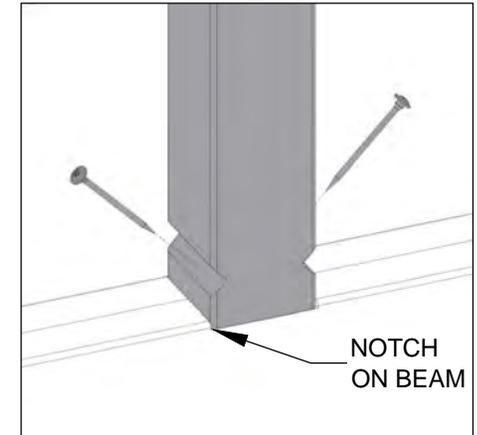
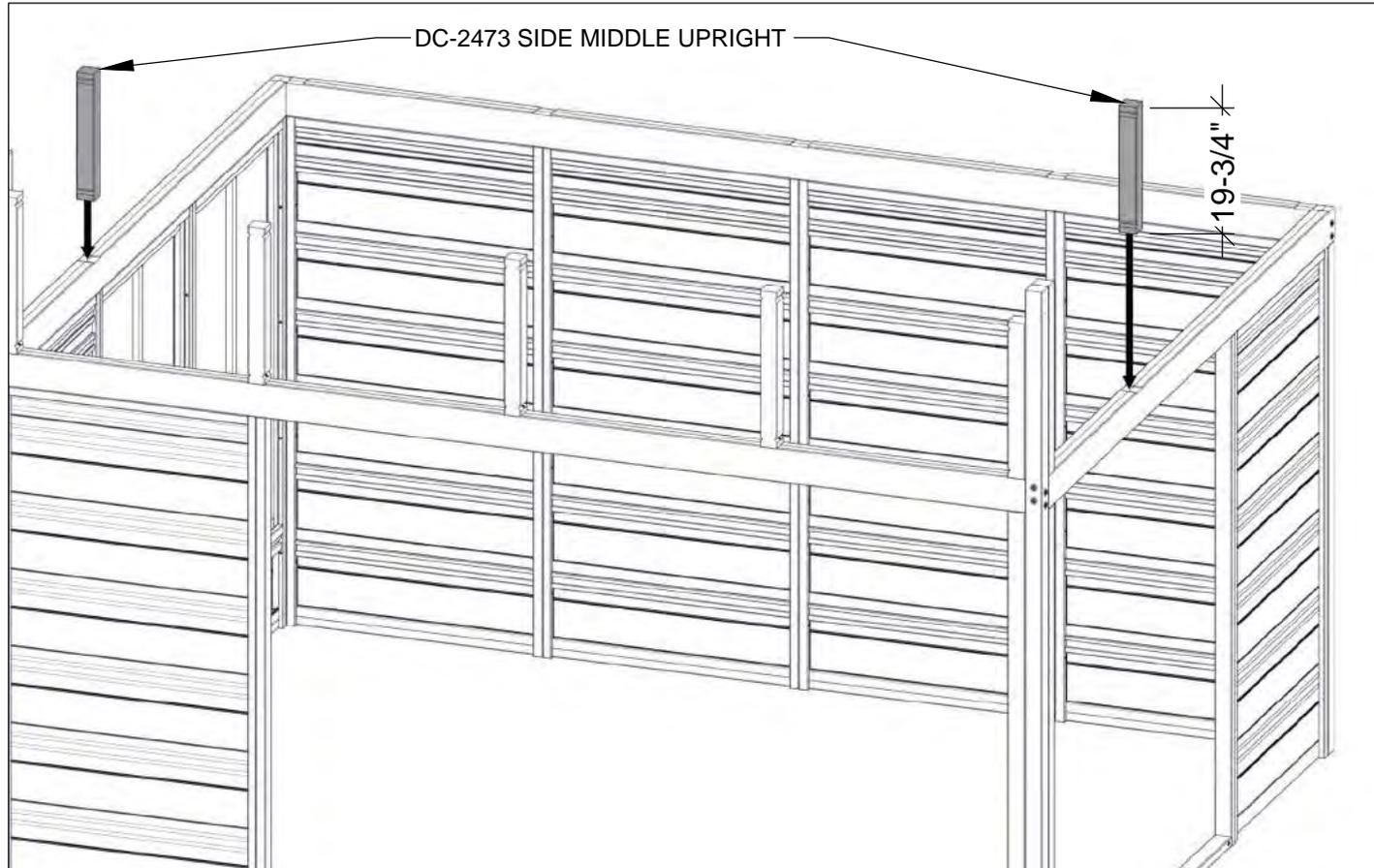
FASTEN SIDE END UPRIGHTS (DC 2472, 29-9/16" LONG) TO FRONT POSTS.
ALIGN UPRIGHTS WITH NOTCHES FOUND ON BEAMS.



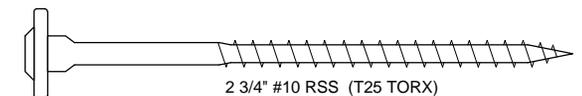
Ⓜ 6X



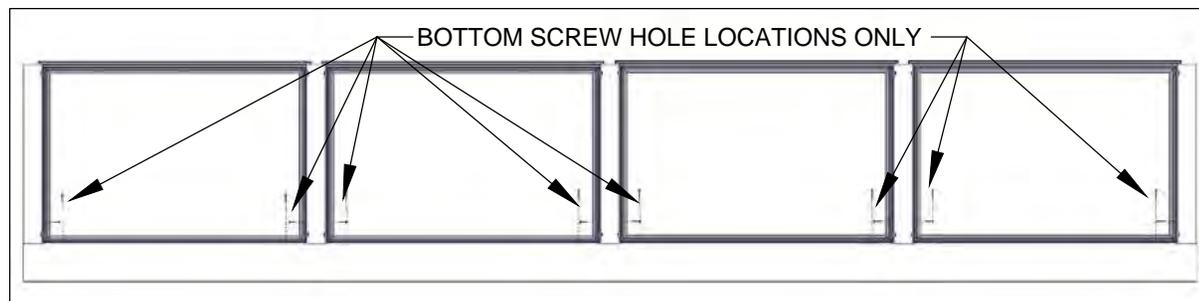
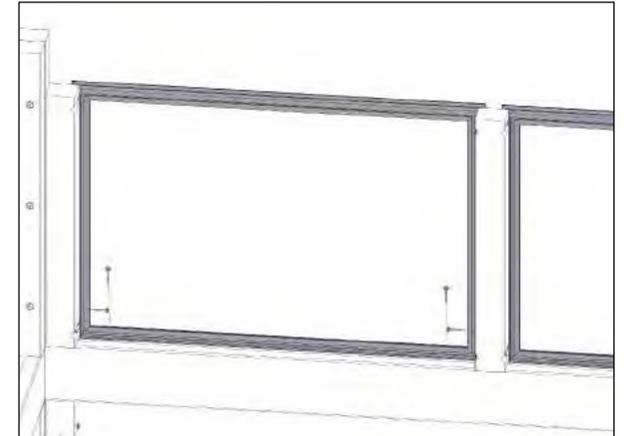
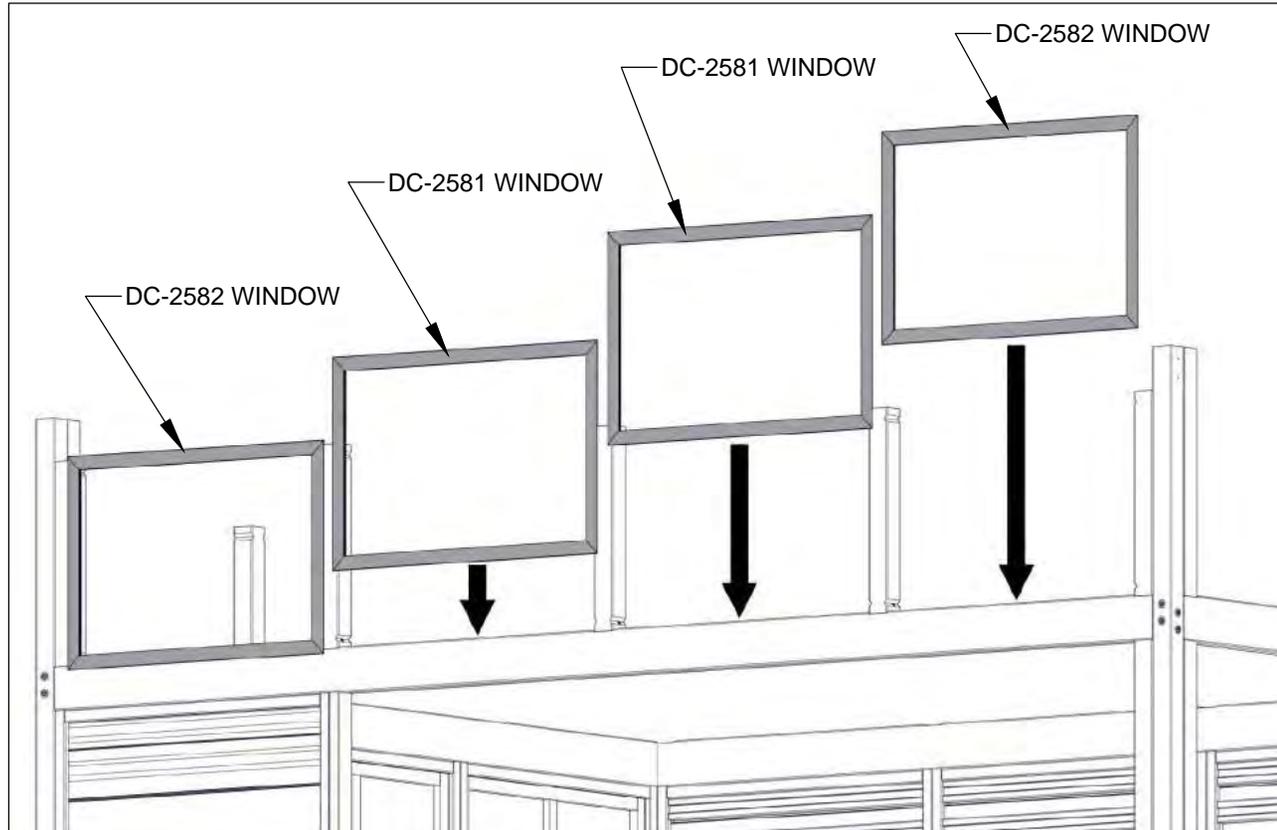
FASTEN SIDE MIDDLE UPRIGHTS (DC 2473, 19-3/4" LONG) TO SIDE BEAMS.
ALIGN UPRIGHTS WITH NOTCHES FOUND ON BEAMS.



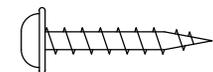
Ⓢ 4X



FIT FRONT WINDOWS (DC 2581, 2582).
FASTEN TO BEAM AND UPRIGHTS AT BOTTOM SCREW HOLE LOCATIONS ONLY.



© 16X



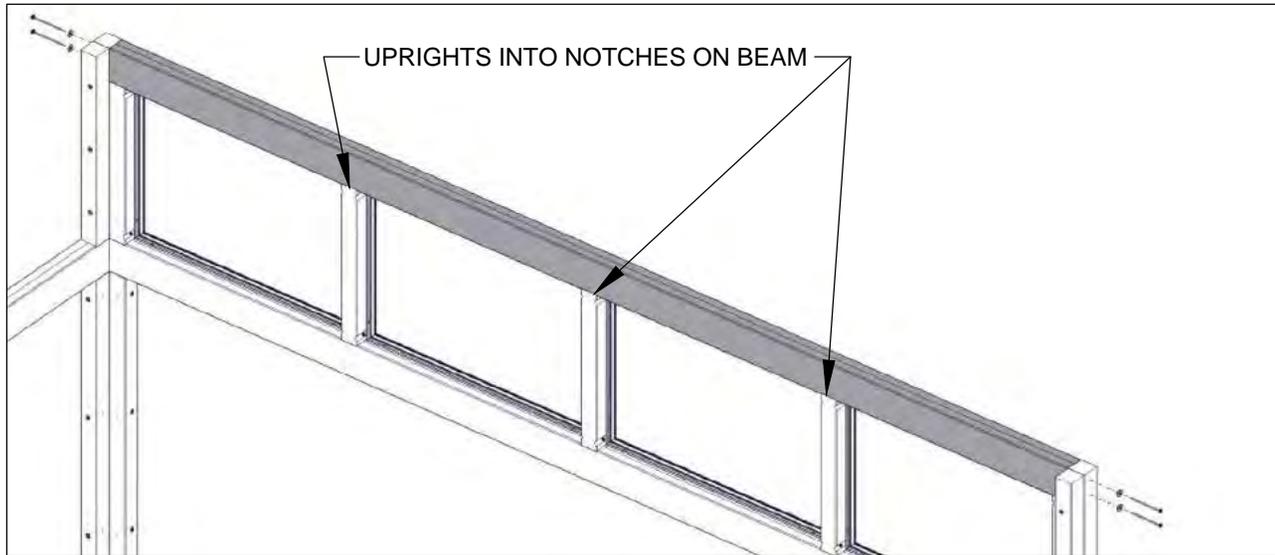
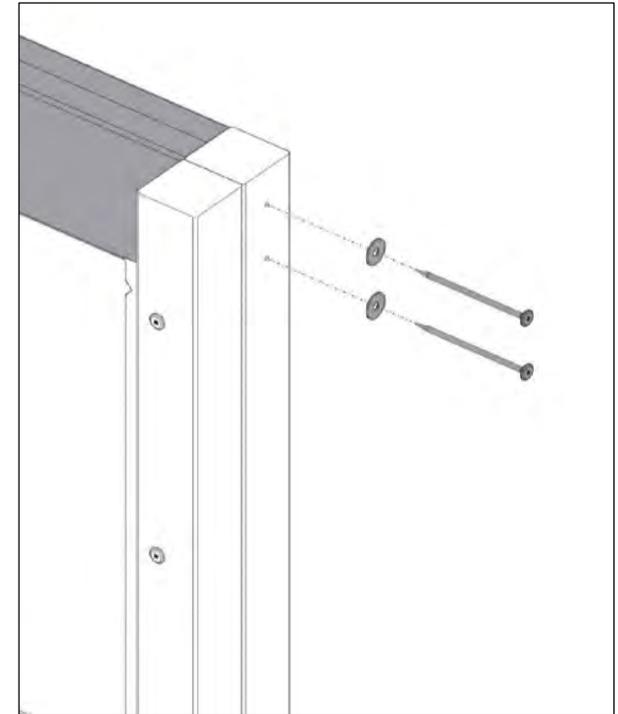
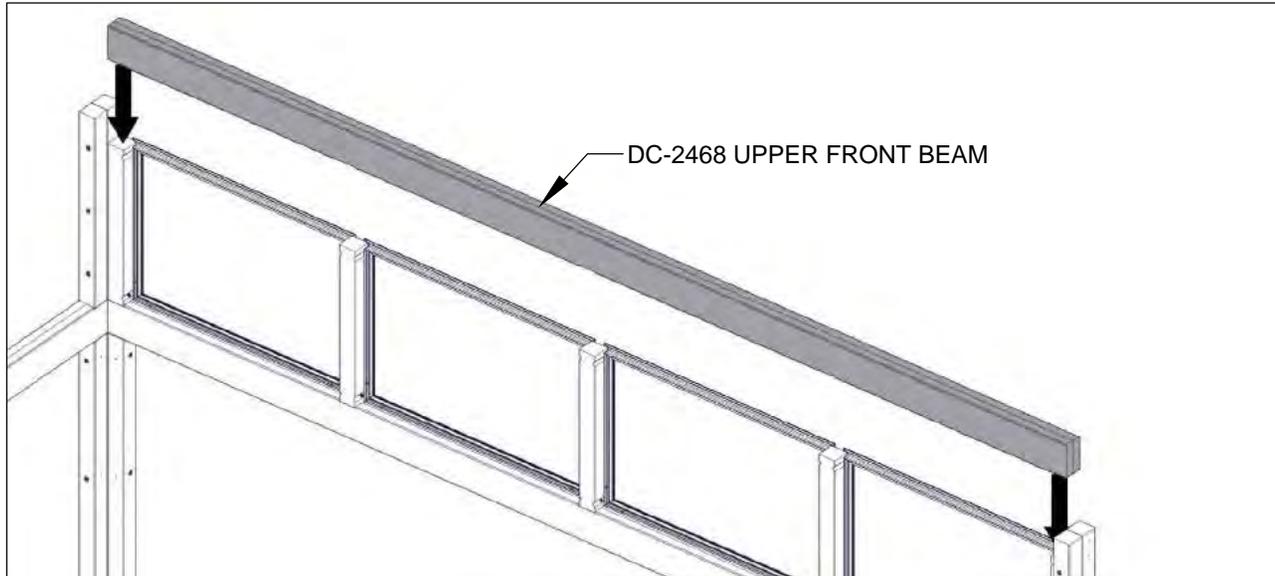
1" #8 PAN HEAD (#2 ROBERTSON)



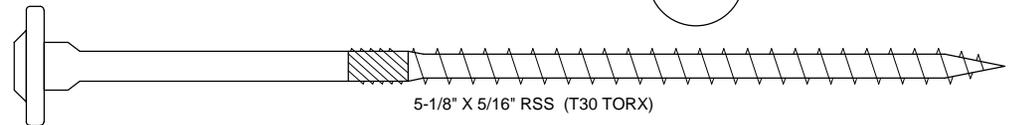
STEP 24

NUEVA-COLORADO 11x14

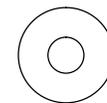
FASTEN UPPER FRONT BEAM (DC 2468) TO POSTS. FIT UPRIGHTS INTO NOTCHES ON BEAM.



Ⓜ 4X

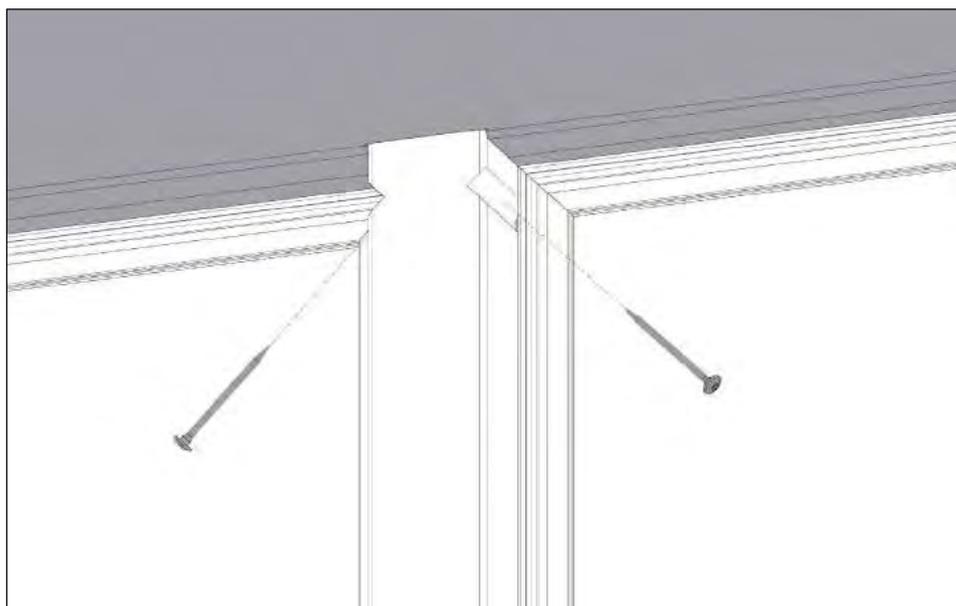
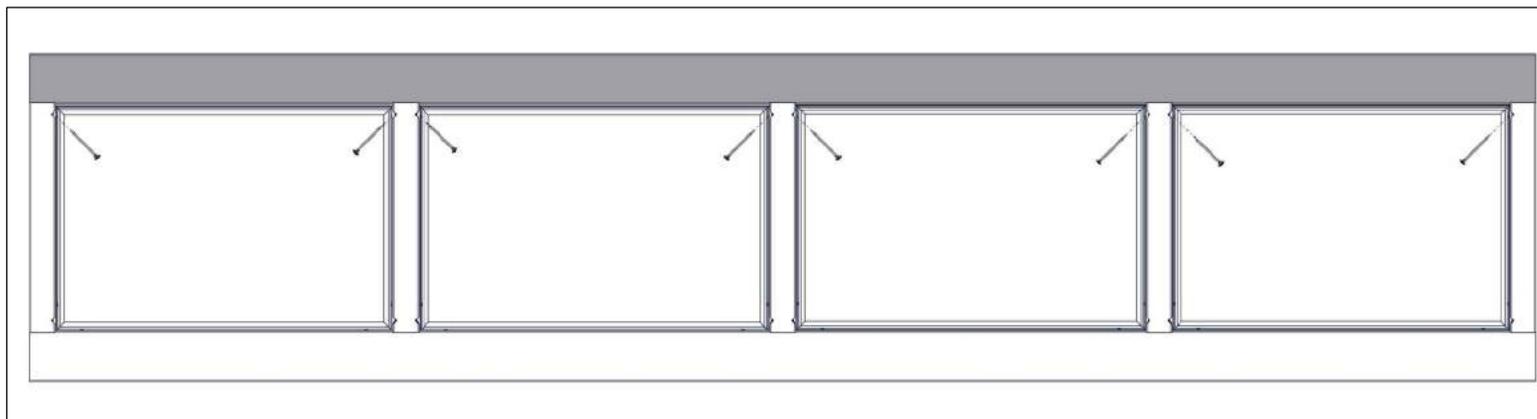


4X

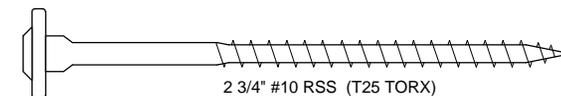


1" METAL WASHER

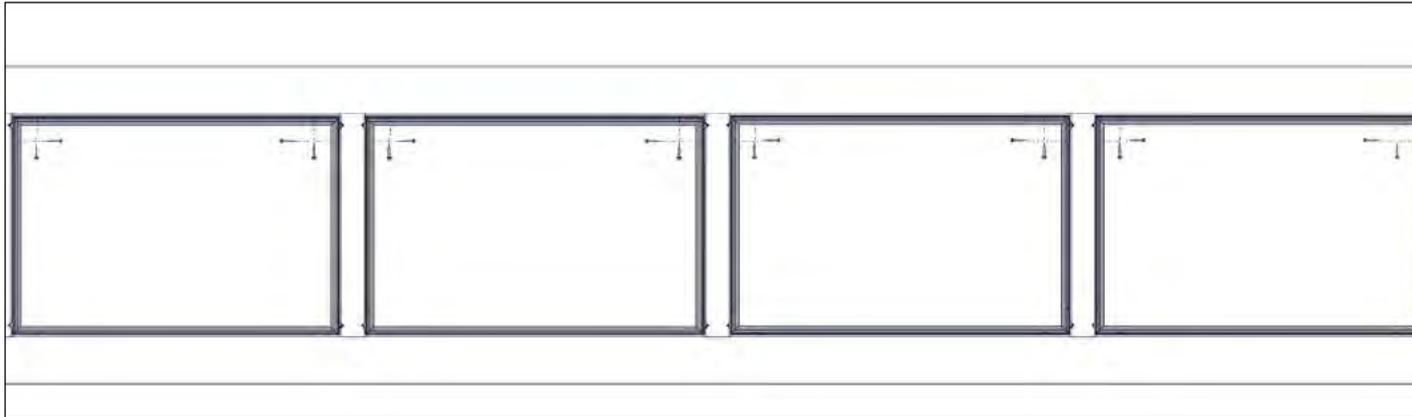
FASTEN THE FRONT UPRIGHTS TO THE UPPER FRONT BEAM.



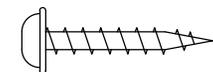
Ⓢ 8X



FASTEN FRONT WINDOWS (DC 2581, 2582) TO BEAM AND UPRIGHTS AT TOP SCREW HOLE LOCATIONS.



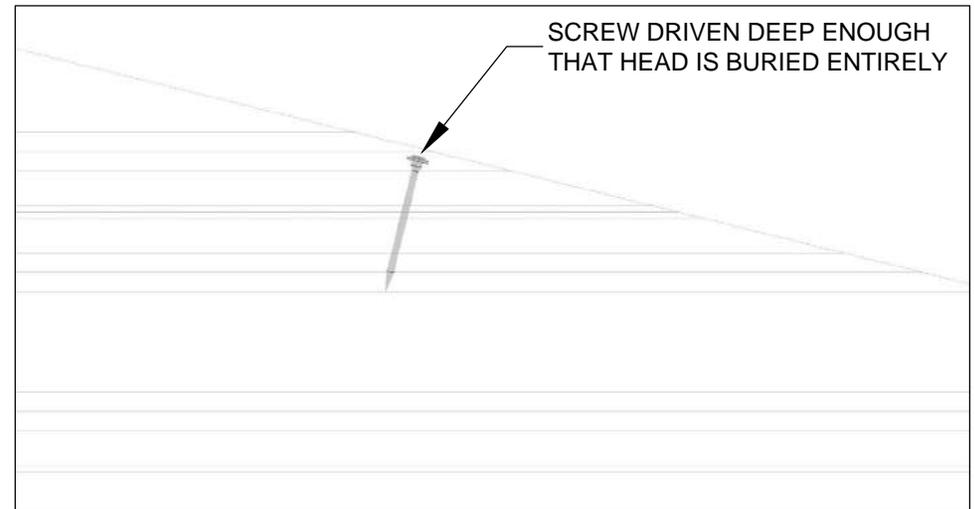
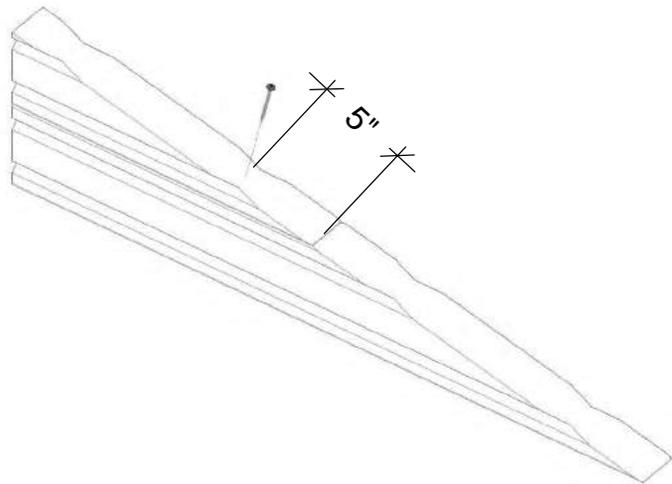
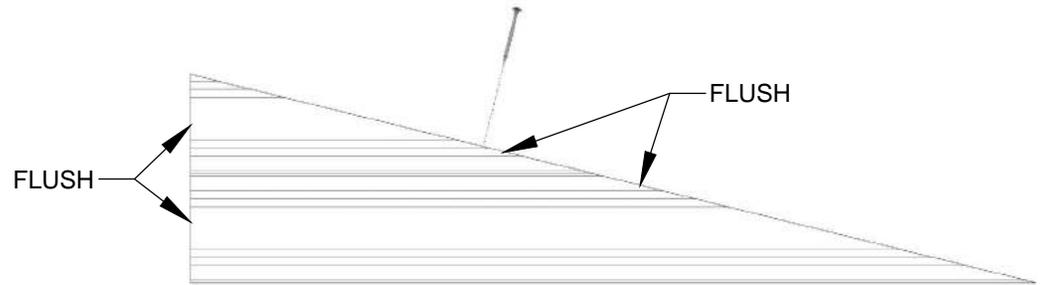
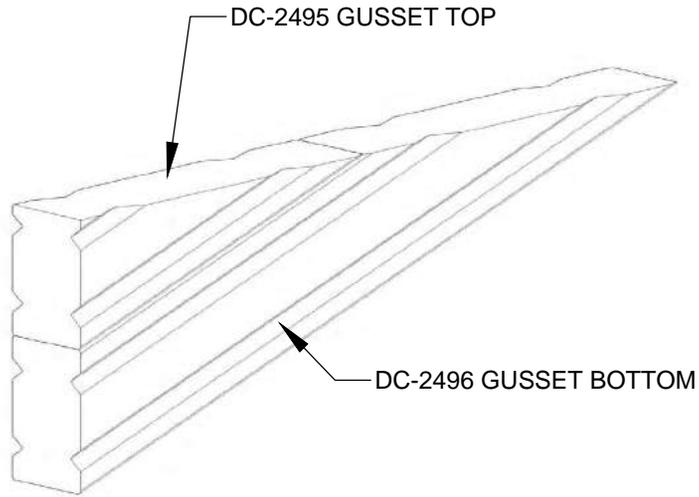
© 16X



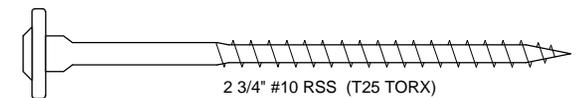
1" #8 PAN HEAD (#2 ROBERTSON)

FIT TWO GUSSET COMPONENTS (DC 2495, 2496) TO MAKE A GUSSET ASSEMBLY.
FASTEN TOGETHER WITH ONE SCREW THROUGH THE TOP FACE. DRIVE THE SCREW DEEP ENOUGH SO THE SCREW HEAD IS BURIED ENTIRELY.
PRODUCE TWO GUSSET ASSEMBLIES.

2X

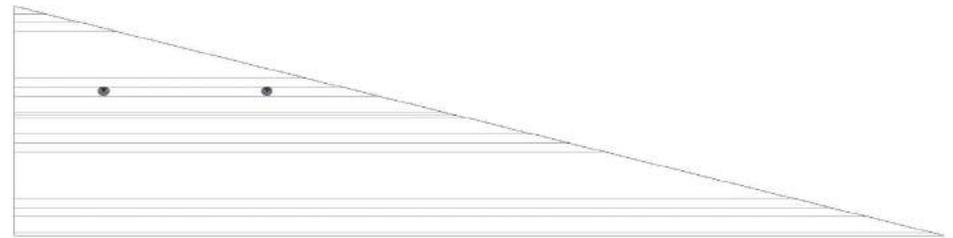
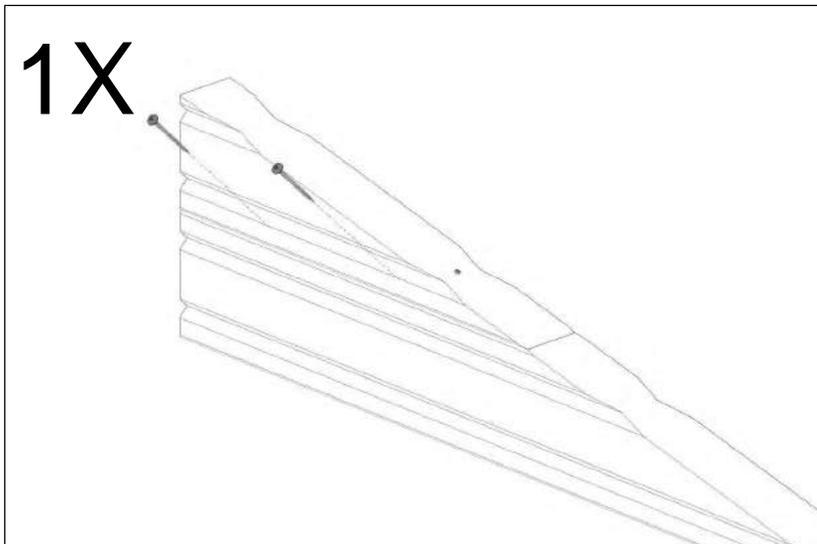
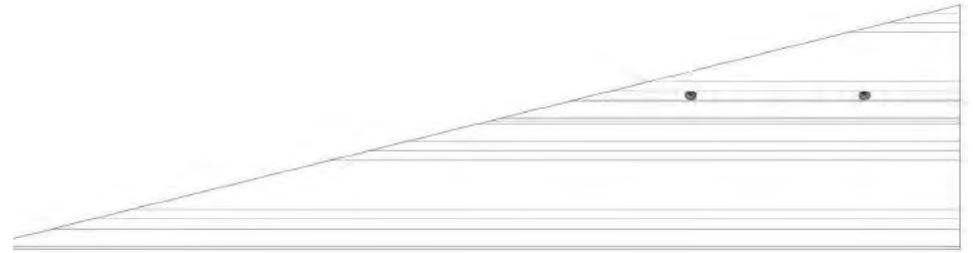
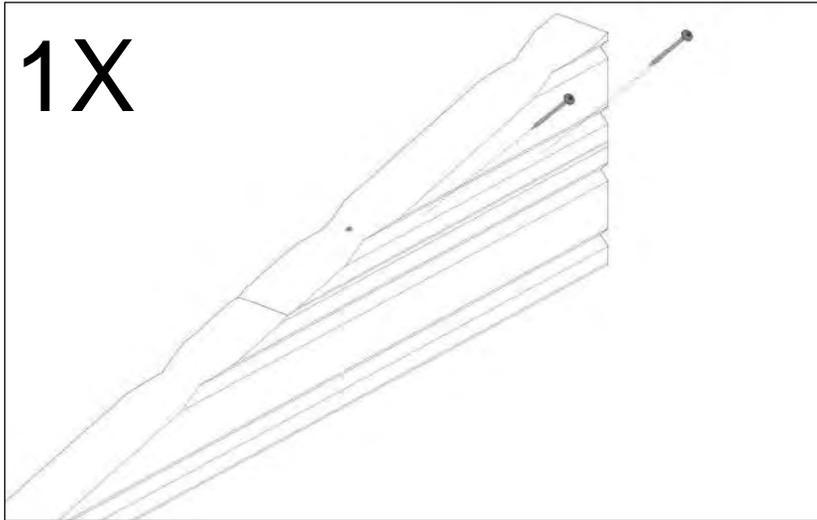


Ⓢ 2X

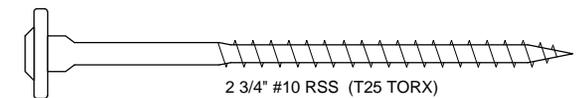


FASTEN GUSSET COMPONENTS FURTHER BY ADDING TWO SCREWS THAT WILL FACE THE INSIDE OF THE STRUCTURE. SEE NEXT STEP FOR A VISUAL. SERIAL NUMBER TAG SHOULD ALSO FACE THE INSIDE OF THE STRUCTURE WHEN ASSEMBLED.

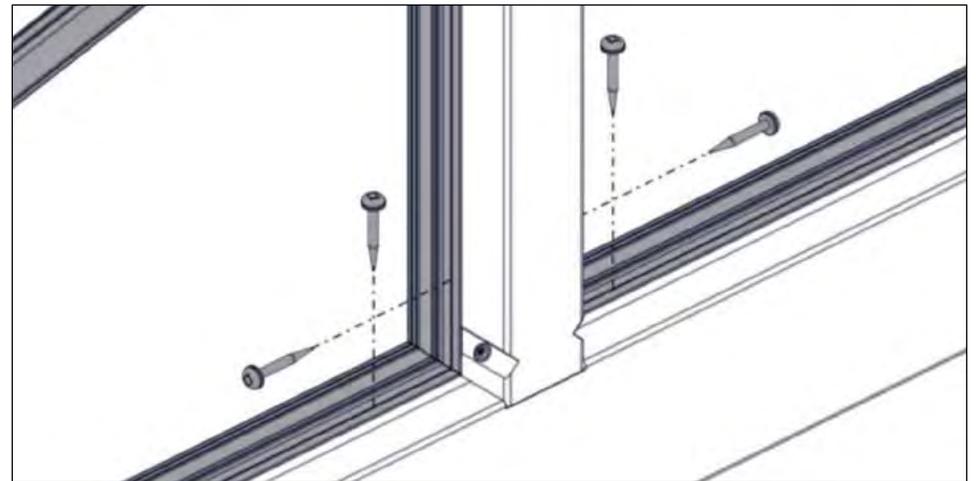
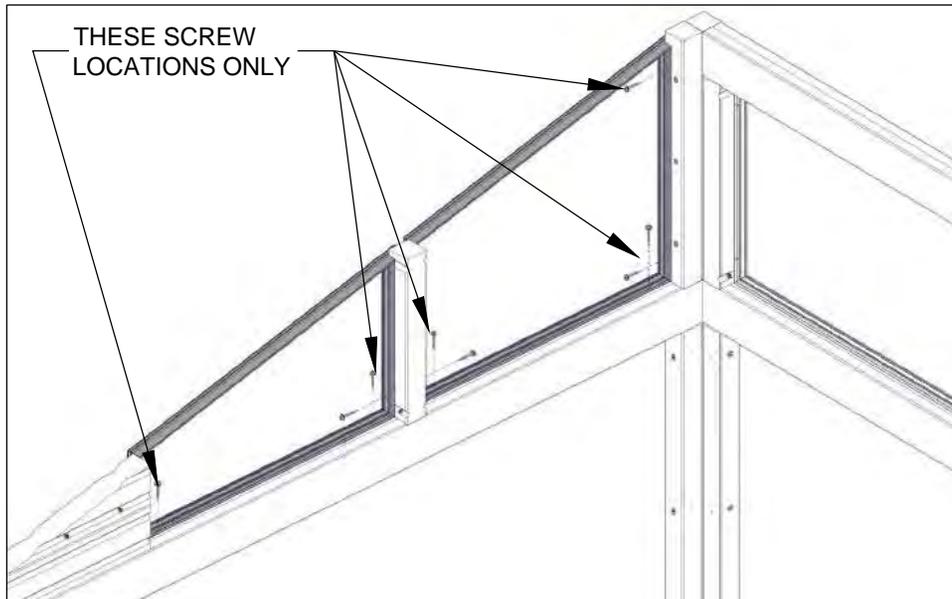
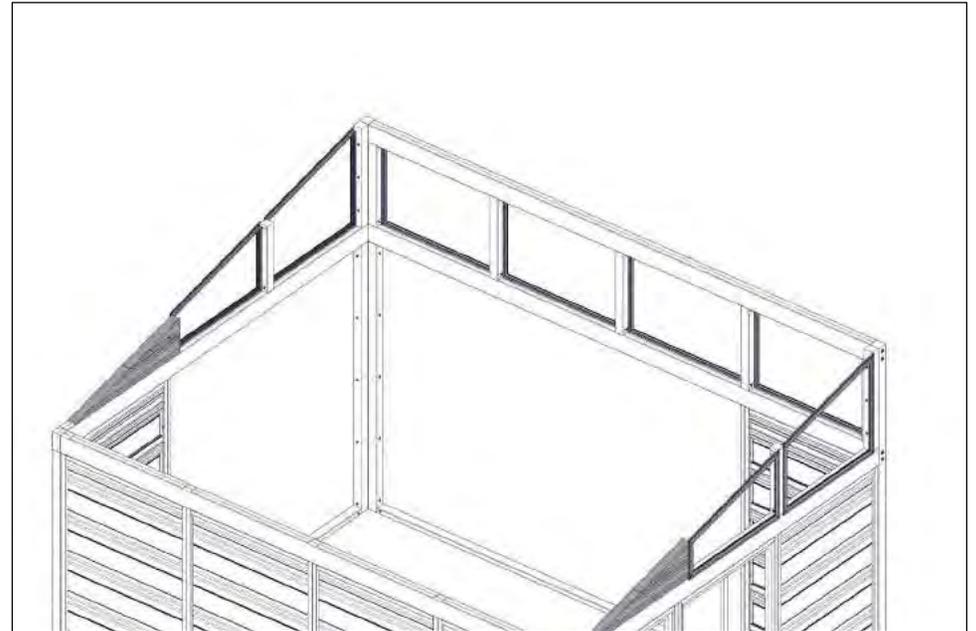
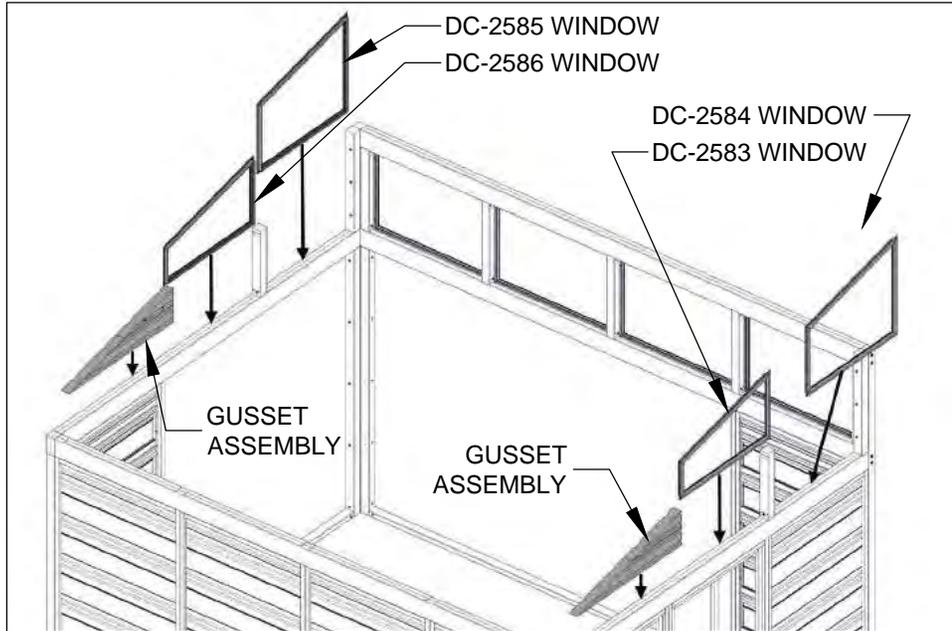
PRODUCE TWO GUSSET ASSEMBLIES.



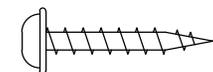
Ⓢ 4X



FIT THE SIDE WINDOWS (DC 2583, 2584, 2585, 2586) AND GUSSET ASSEMBLIES.
FASTEN TO BEAM AND UPRIGHTS AT SCREW LOCATIONS IDENTIFIED IN DIAGRAM ONLY.
DO NOT FASTEN GUSSET ASSEMBLIES TO THE STRUCTURE AT THIS TIME.

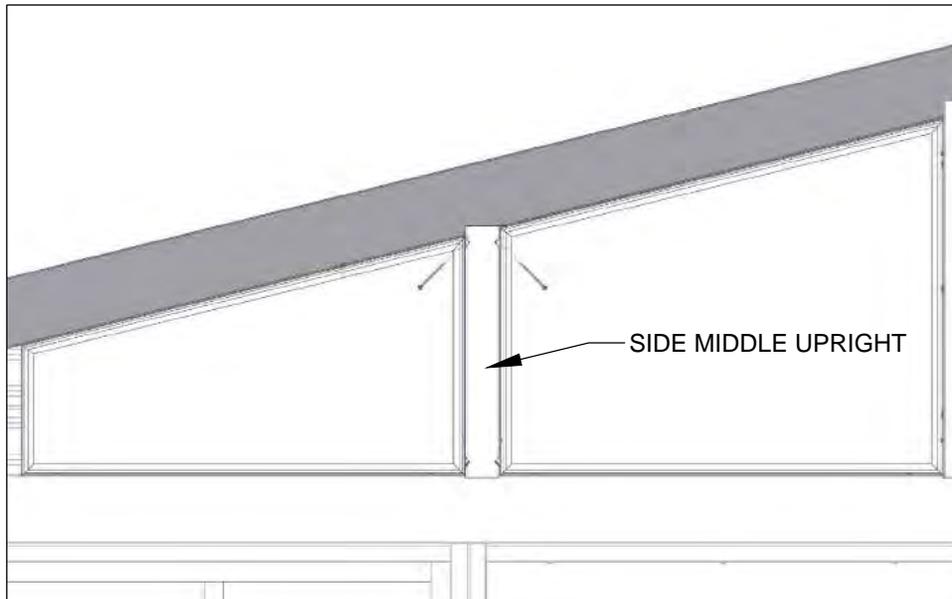
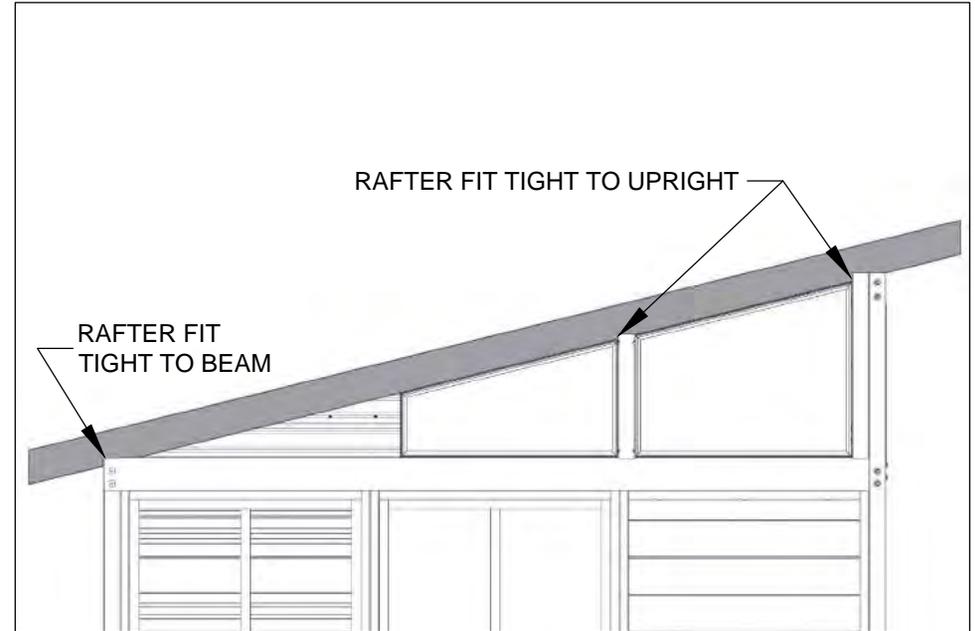
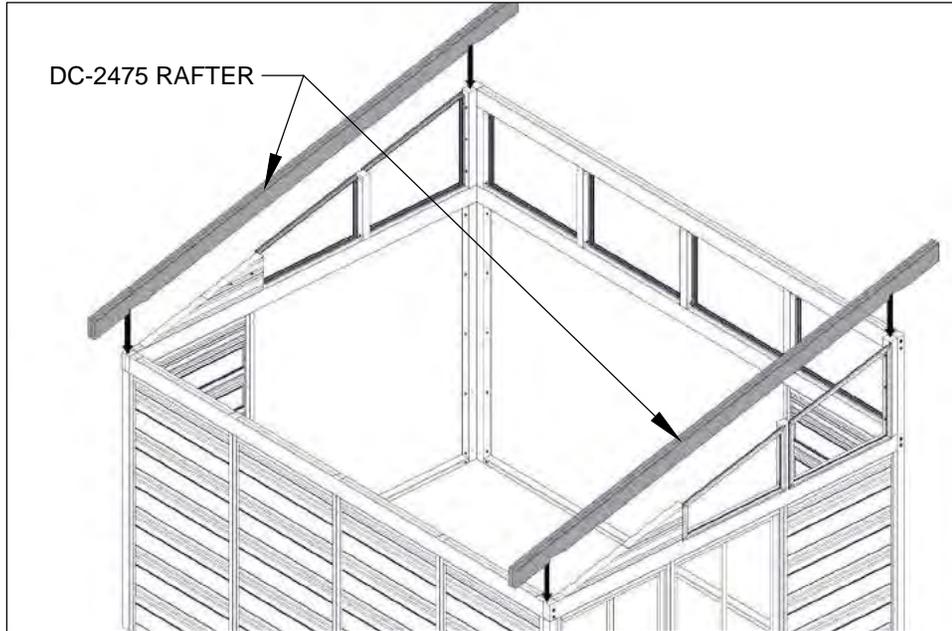


© 16X

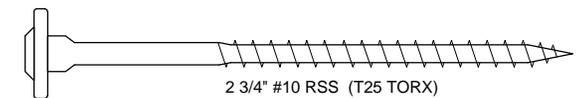


1" #8 PAN HEAD (#2 ROBERTSON)

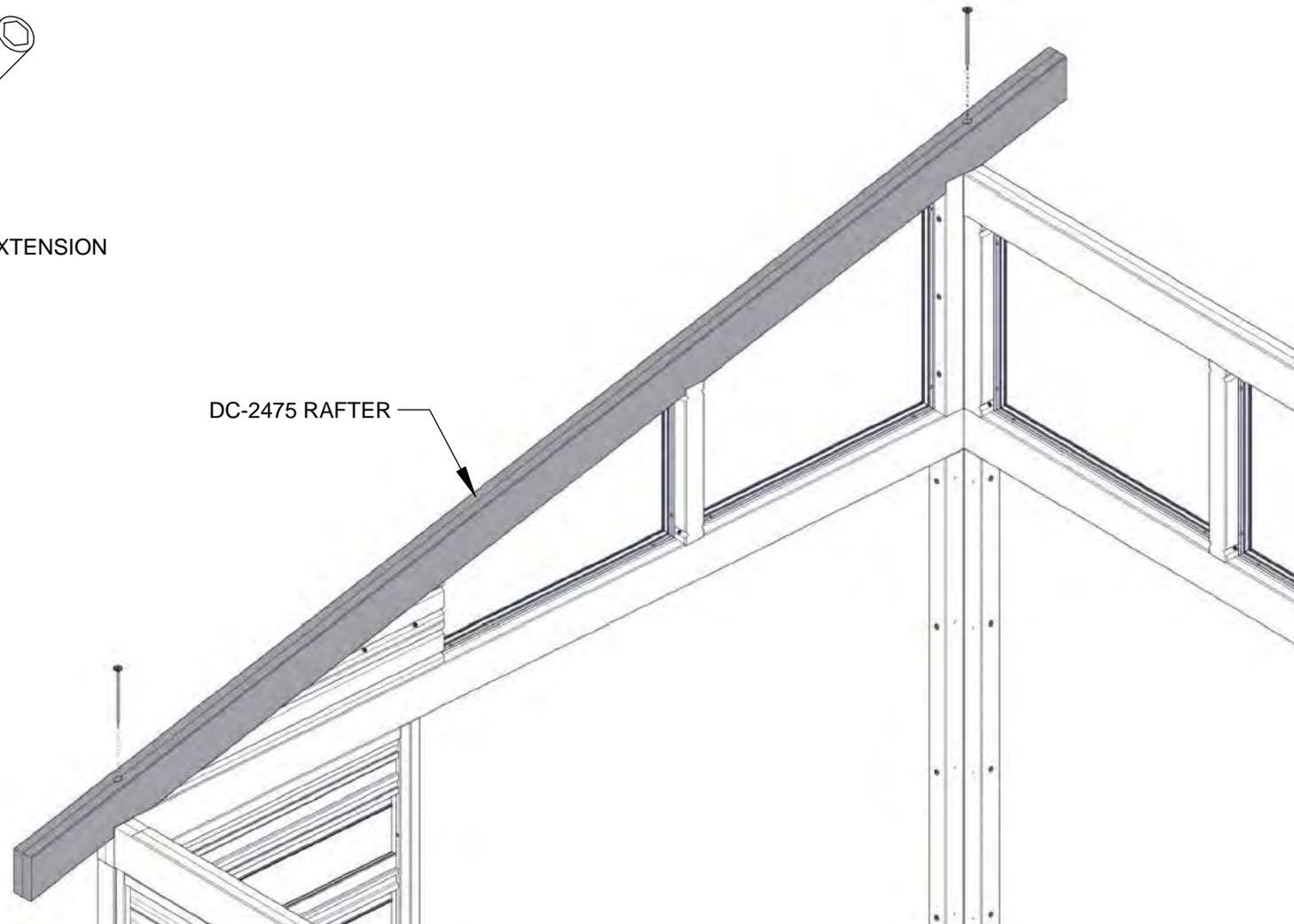
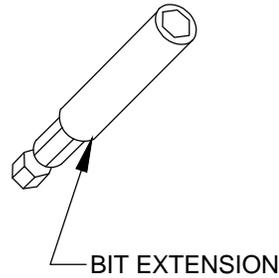
FIT AN END RAFTERS (DC 2475) AND FASTEN TO THE SIDE MIDDLE UPRIGHT.
ADJUST THE LOCATION OF THE GUSSET ASSEMBLY AS NECESSARY FOR THE RAFTER TO SIT TIGHT TO BEAM AND UPRIGHTS.
REPEAT THIS STEP FOR BOTH END RAFTERS.



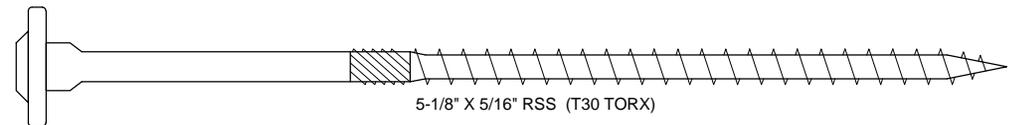
Ⓢ 4X



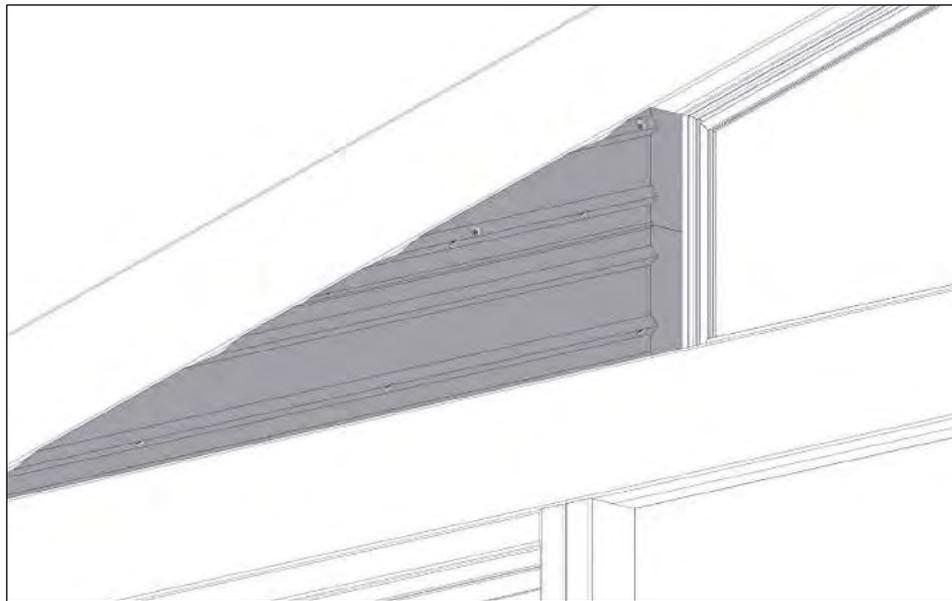
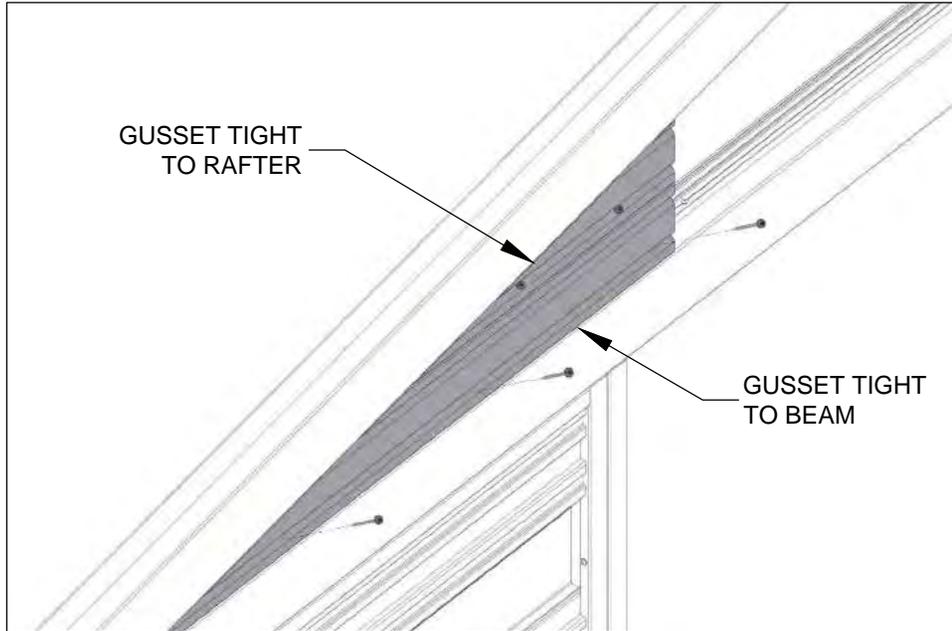
FASTEN THE END RAFTER TO THE POSTS.
USE THE BIT EXTENSION TO REACH FULL DEPTH.
REPEAT THIS STEP FOR BOTH END RAFTERS.



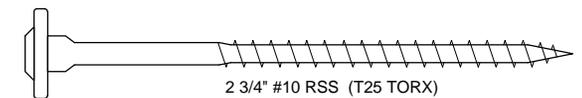
Ⓜ 4X



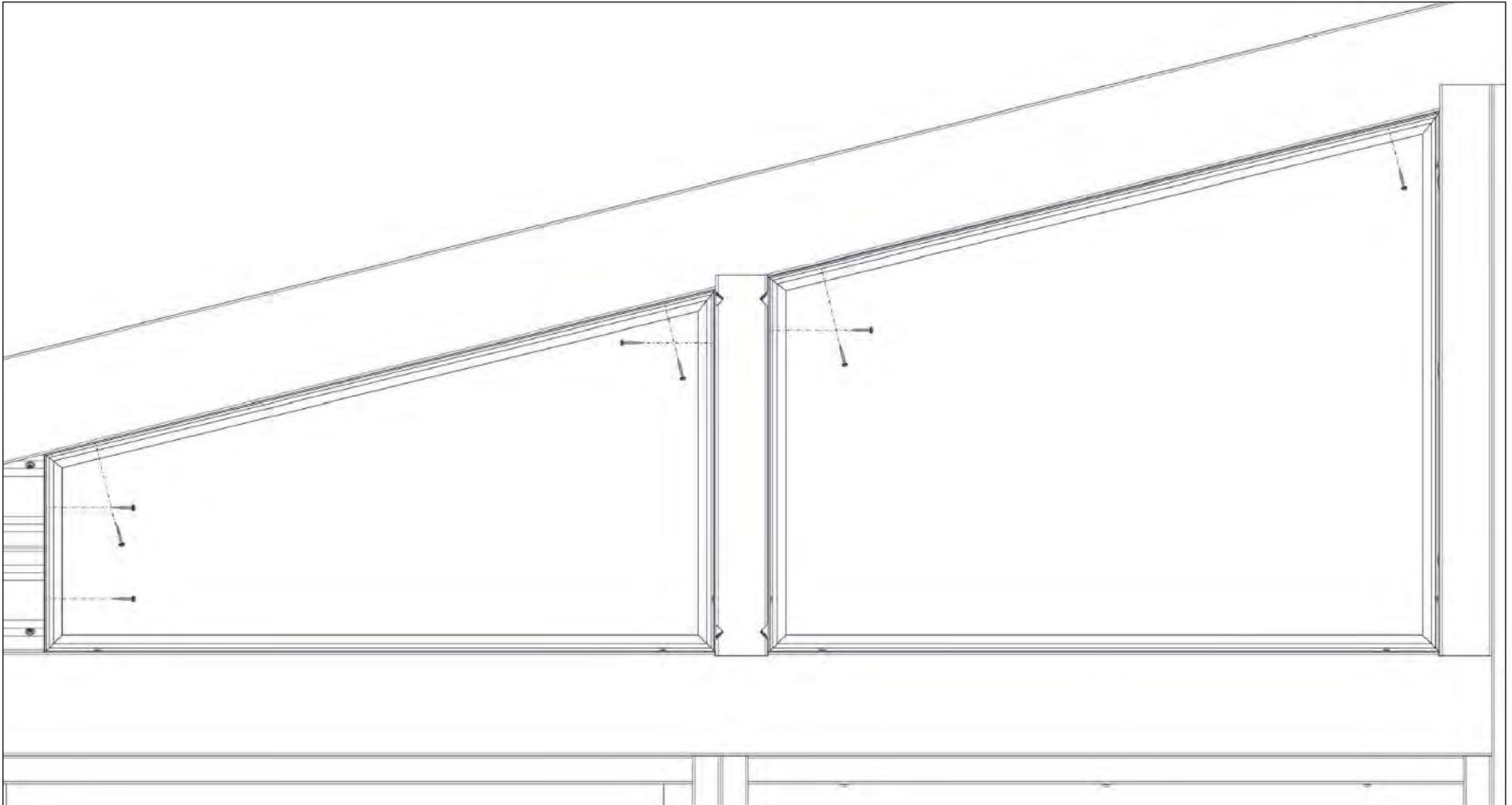
ADJUST THE GUSSET UNTIL IT IS TIGHT TO THE BEAM AND END RAFTER.
FASTEN TO THE BEAM AND RAFTER FROM THE INSIDE OF THE STRUCTURE.



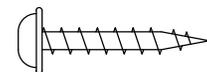
Ⓢ 10X



FASTEN SIDE WINDOWS TO UPRIGHTS, RAFTER AND GUSSET AT SCREW HOLE LOCATIONS SHOWN ON DIAGRAM.
REPEAT THIS STEP FOR ALL FOUR SIDE WINDOWS.



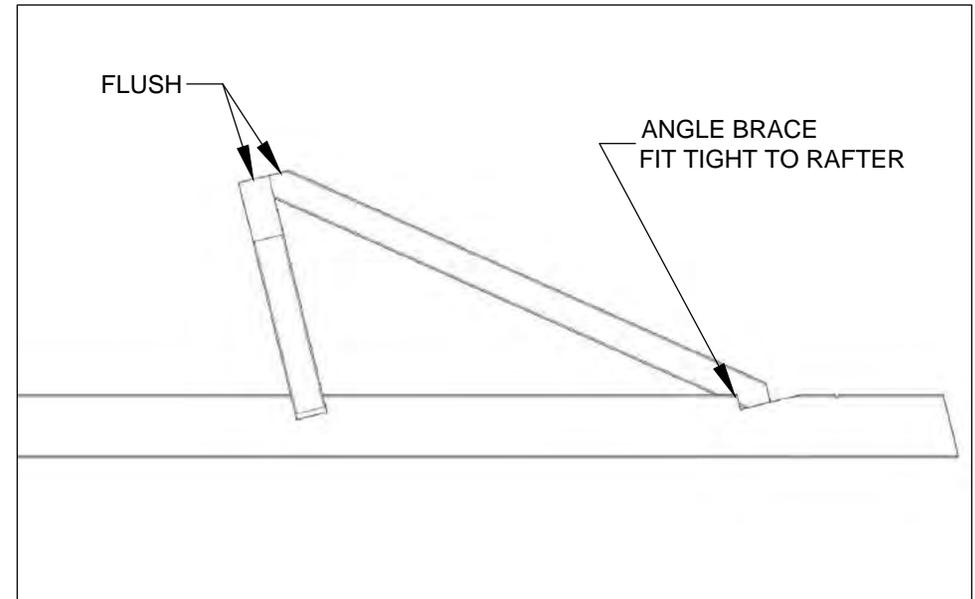
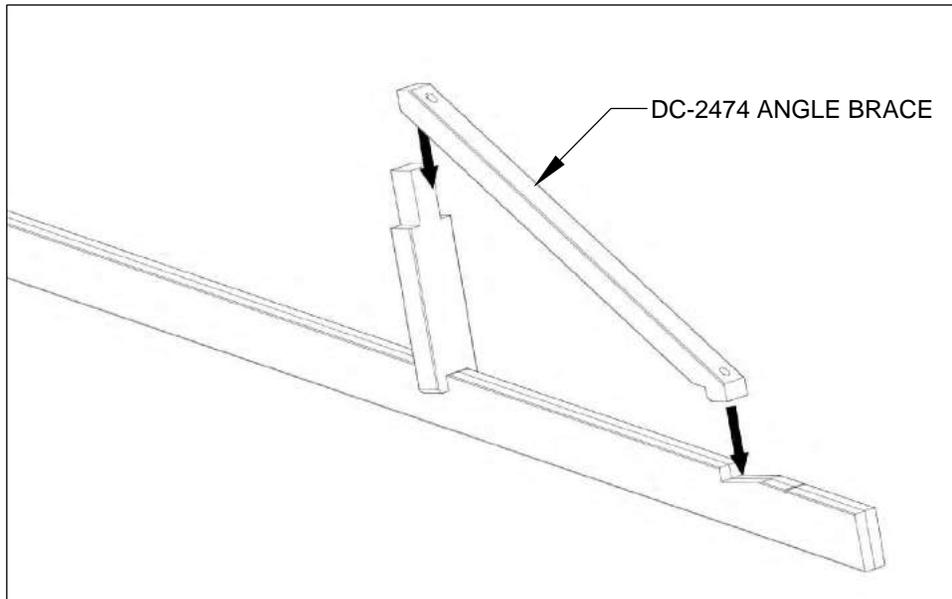
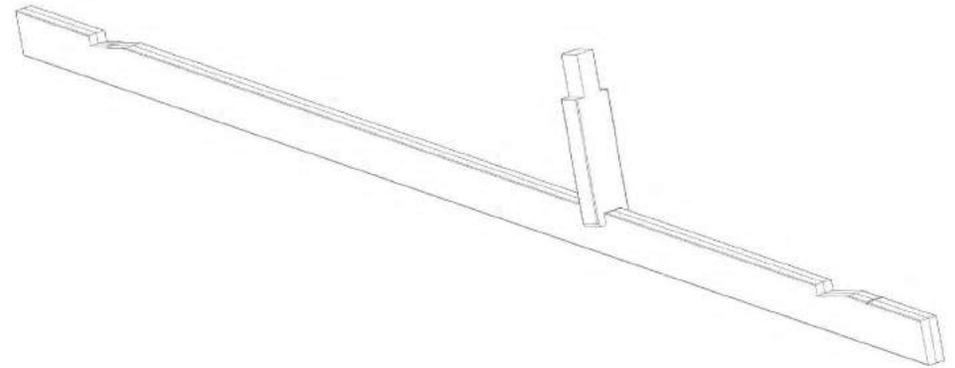
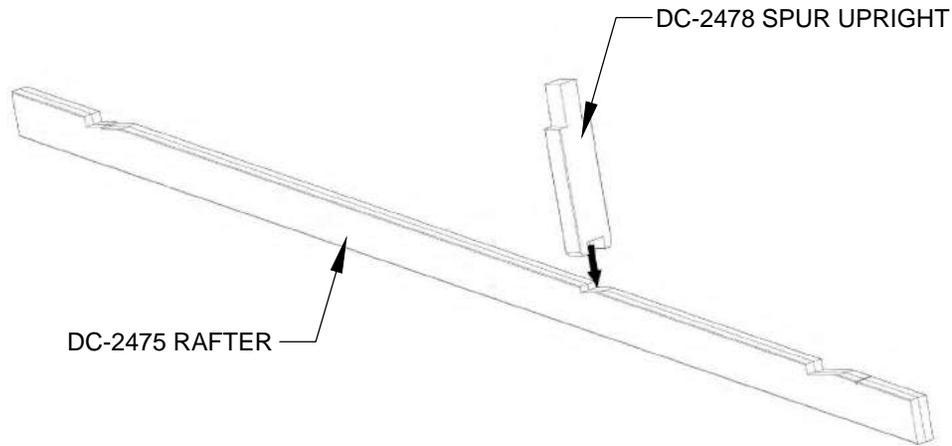
Ⓒ 16X



1" #8 PAN HEAD (#2 ROBERTSON)

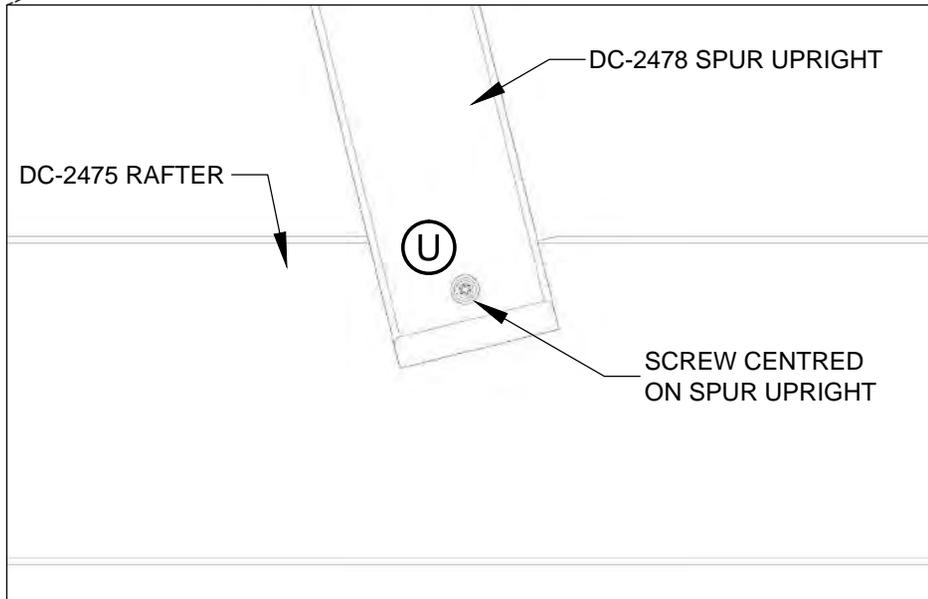
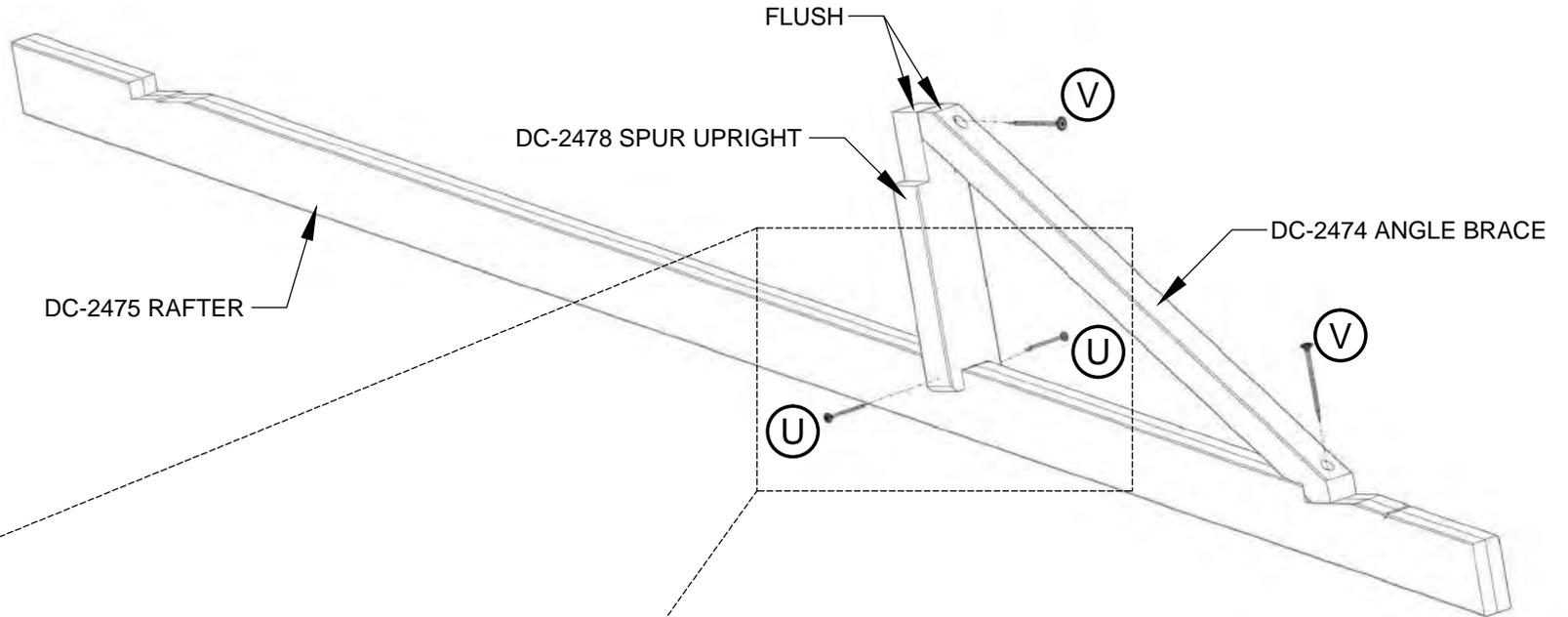
FIT MIDDLE RAFTER ASSEMBLY COMPONENTS (DC 2474, 2475, 2478).
THREE MIDDLE RAFTER ASSEMBLIES WILL BE PRODUCED.

3X

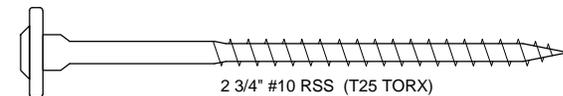


FASTEN MIDDLE RAFTER ASSEMBLY COMPONENTS (DC 2474, 2475, 2478) TOGETHER.
THREE MIDDLE RAFTER ASSEMBLIES WILL BE PRODUCED.

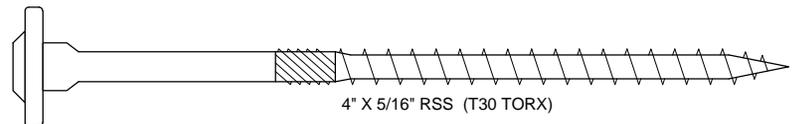
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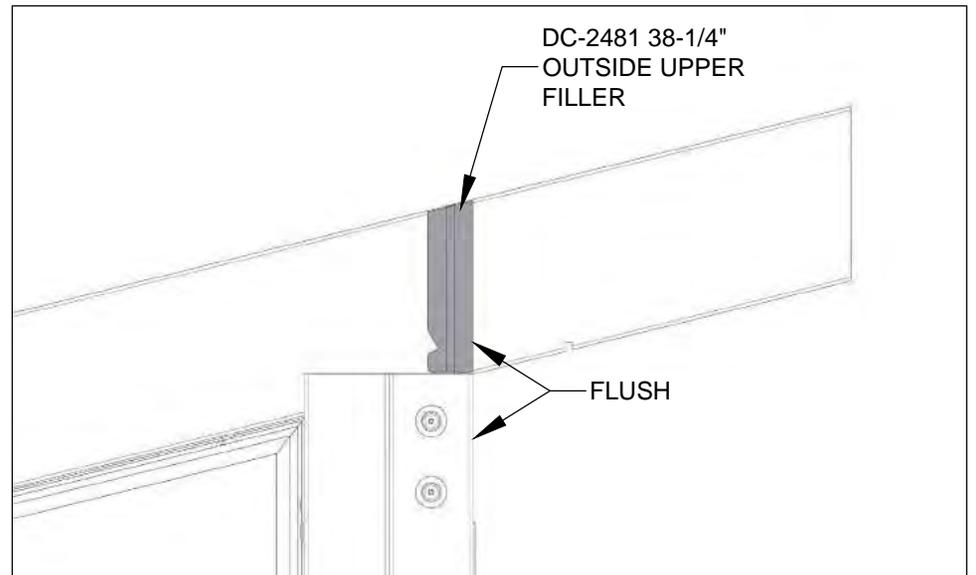
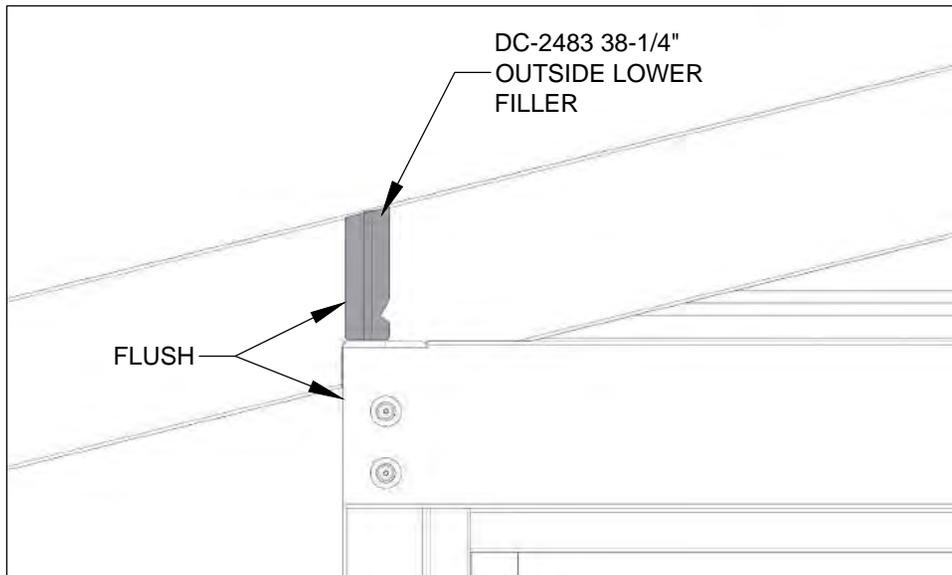
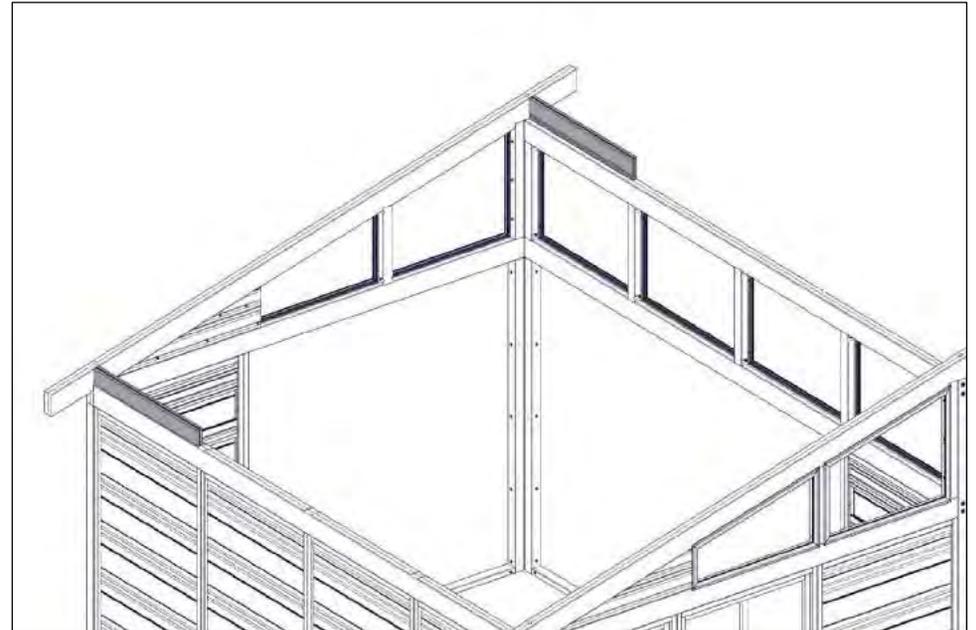
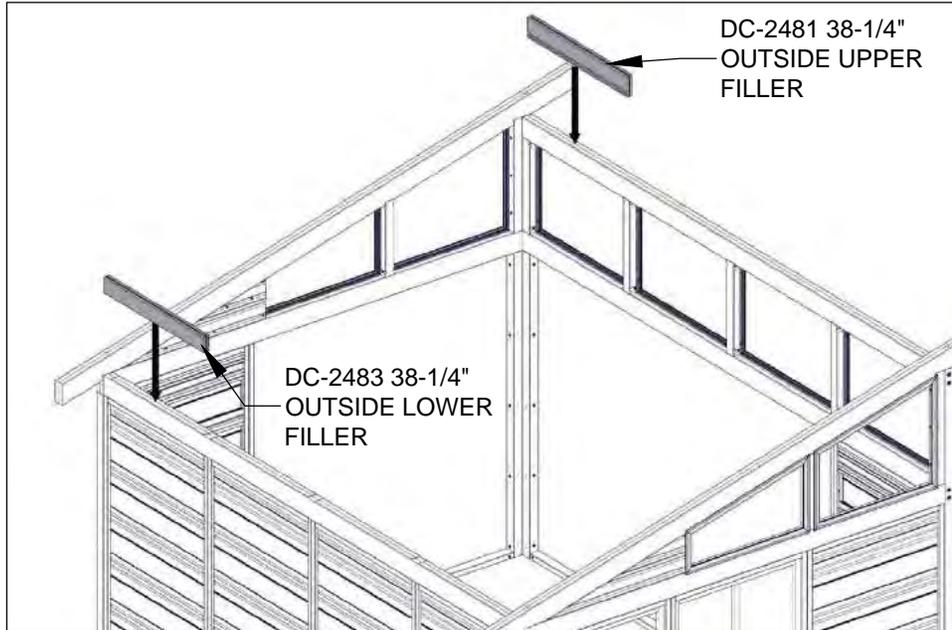
Ⓢ 6X



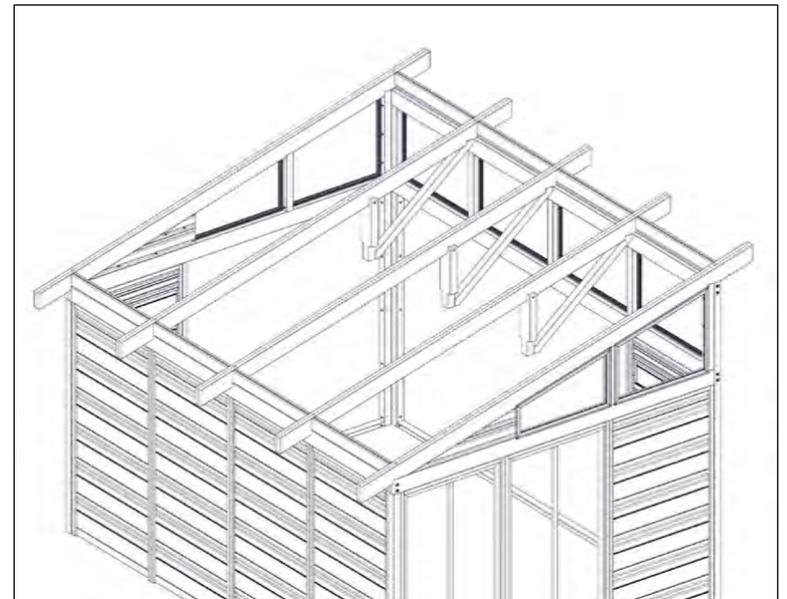
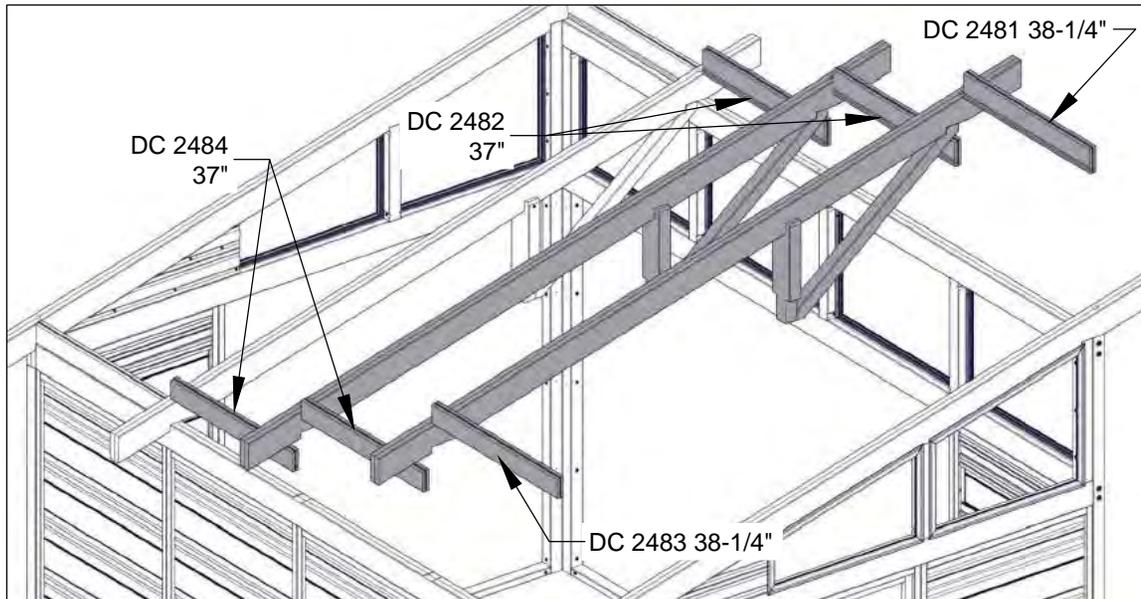
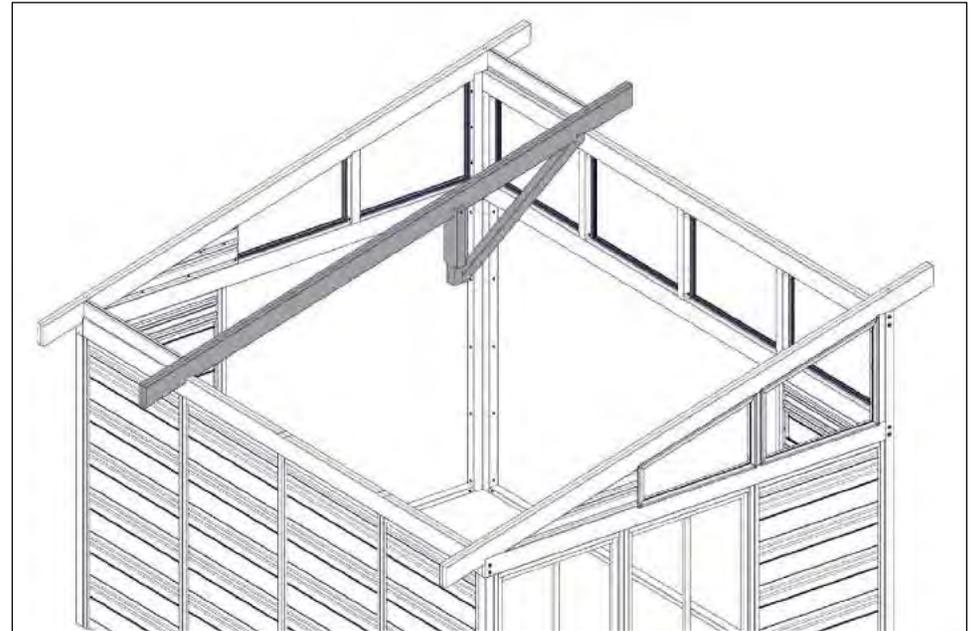
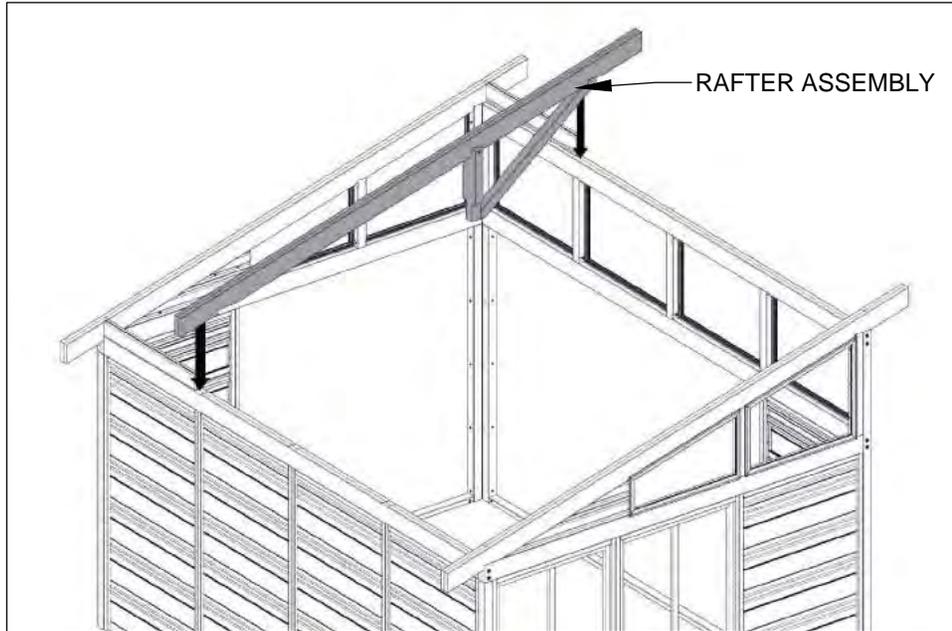
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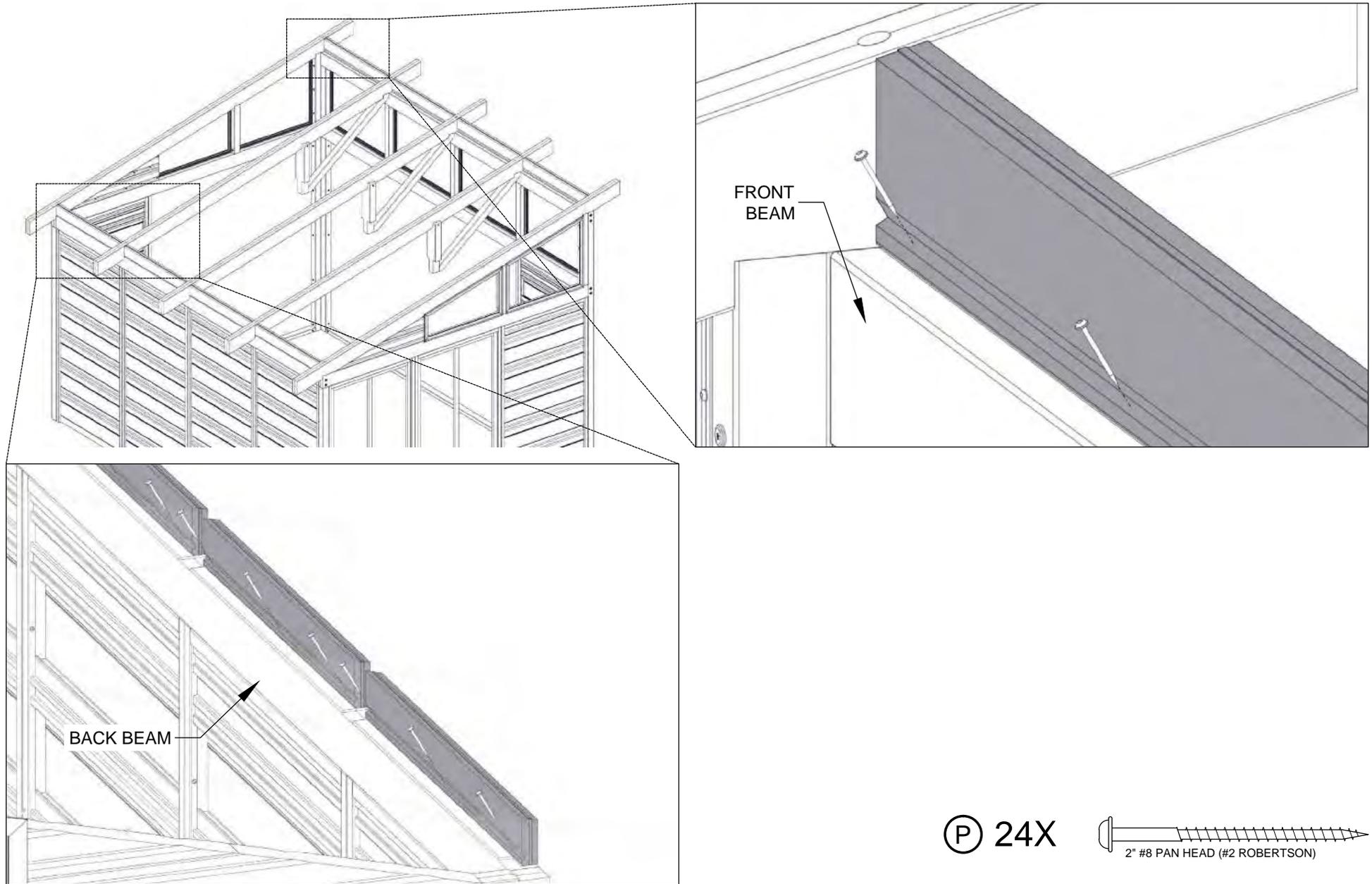
FIT ONE OUTSIDE UPPER FILLER (DC 2481 38-1/4") TO UPPER BEAM.
FIT ONE OUTSIDE LOWER FILLER (DC 2483 38-1/4") TO LOWER BEAM.
DO NOT FASTEN TO BEAMS AT THIS TIME.



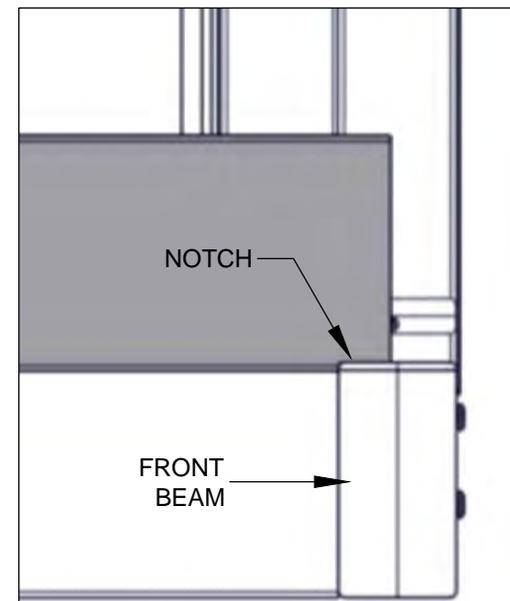
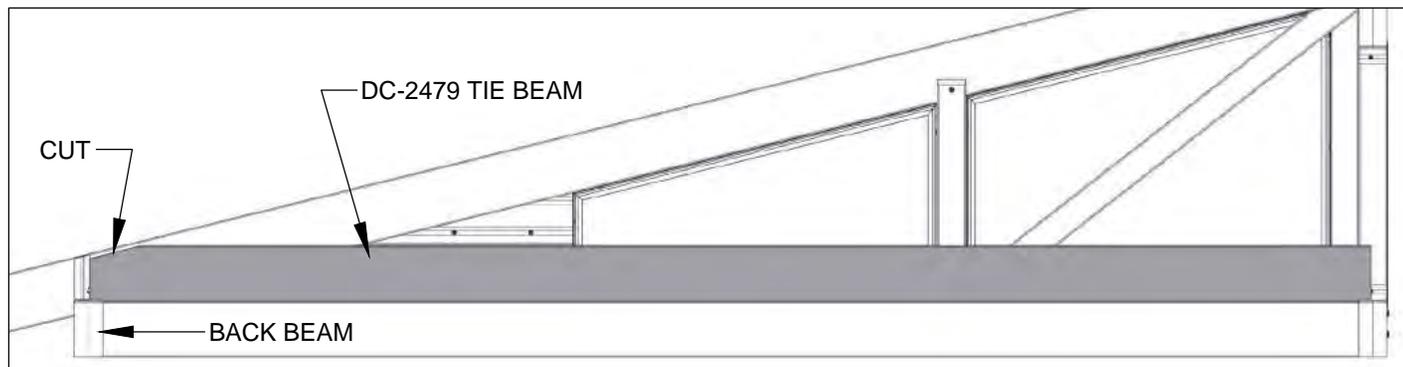
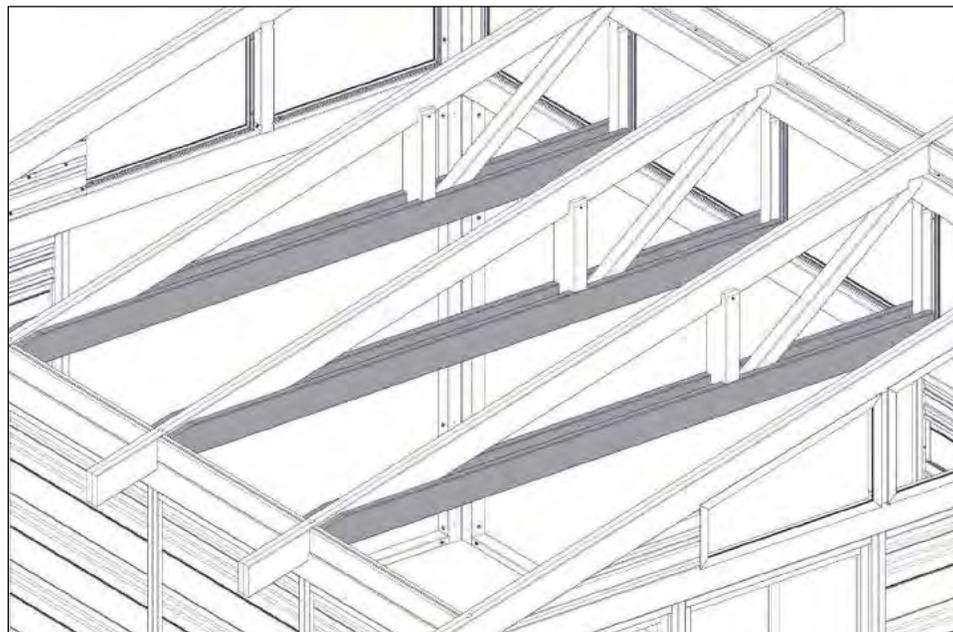
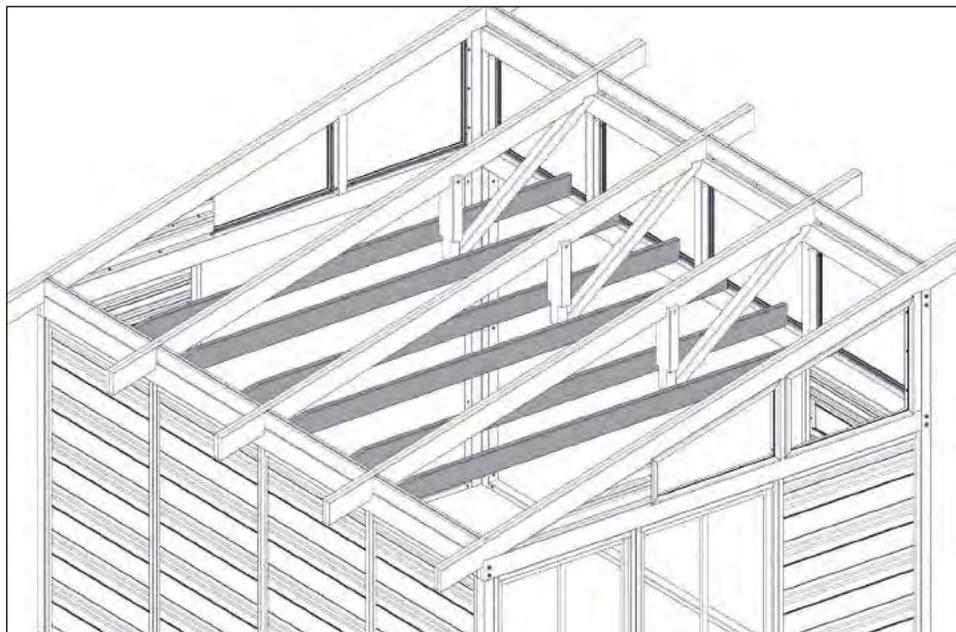
FIT THREE RAFTER ASSEMBLIES ON TOP BEAMS, SPACED EVENLY BY UPPER FILLERS (DC 2481, 2482) AND LOWER FILLERS (DC 2483, 2484).
RAFTER WILL SIT IN NOTCHES FOUND IN BACK BEAMS
DO NOT FASTEN TO THE STRUCTURE AT THIS TIME.



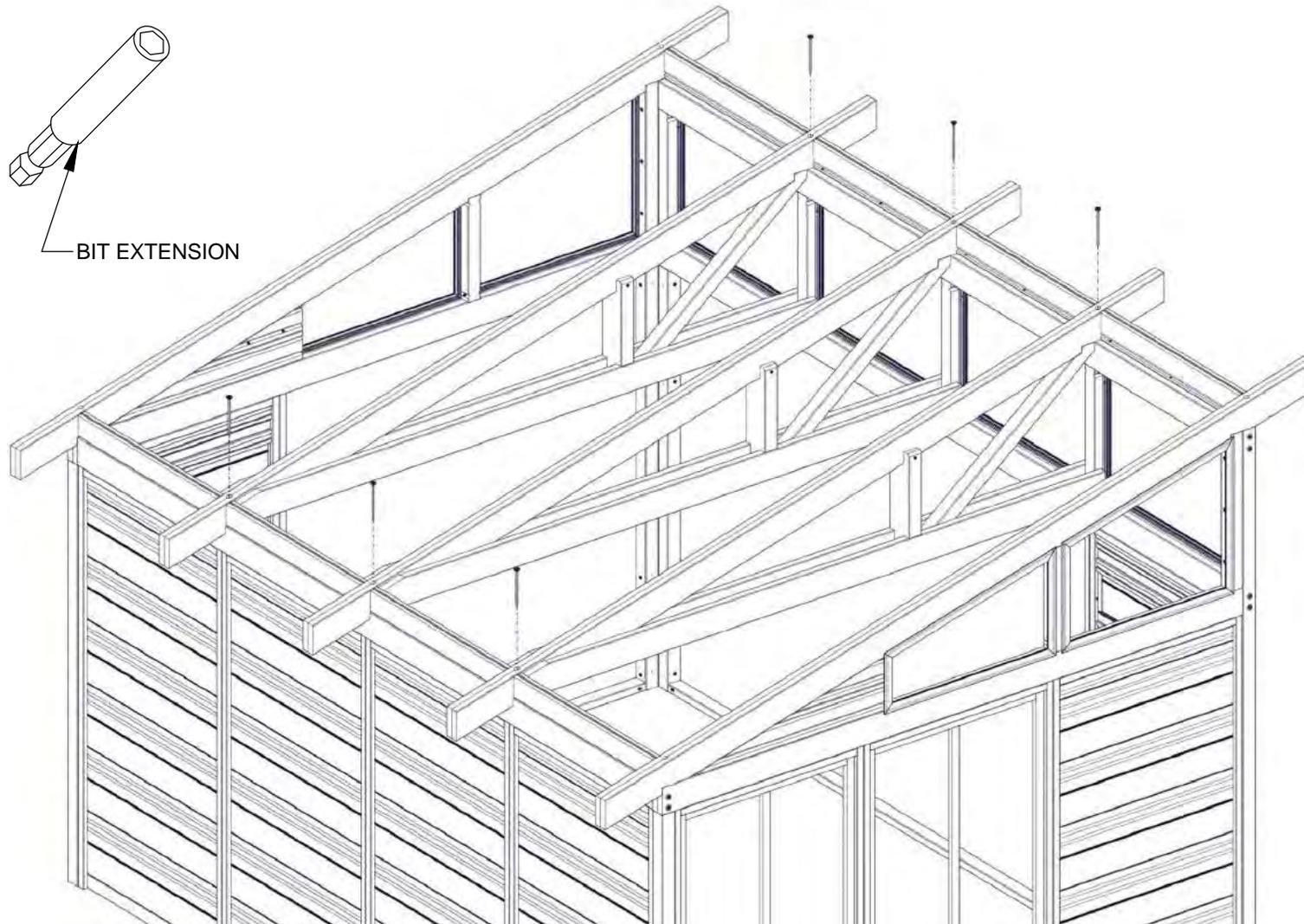
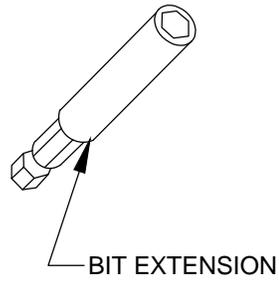
FASTEN FILLERS TO FRONT AND BACK BEAMS.



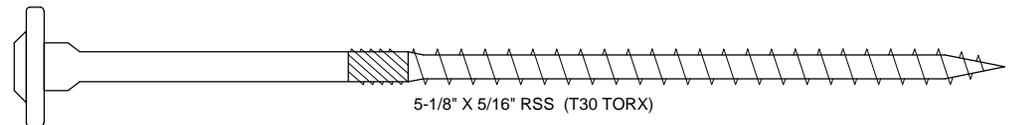
FIT THE TIE BEAMS (DC 2479) TIGHT TO THE RAFTER ASSEMBLIES AND BENEATH THE SPUR UPRIGHTS.
TIE BEAMS ARE TO REST ON THE NOTCHED PORTION. THE CUT IS ORIENTED TO THE BACK OF THE STRUCTURE.
DO NOT FASTEN TIE BEAMS TO THE STRUCTURE AT THIS TIME.



FASTEN RAFTER ASSEMBLIES TO FRONT AND BACK BEAMS.
USE THE BIT EXTENSION TO REACH FULL DEPTH.



Ⓜ 6X

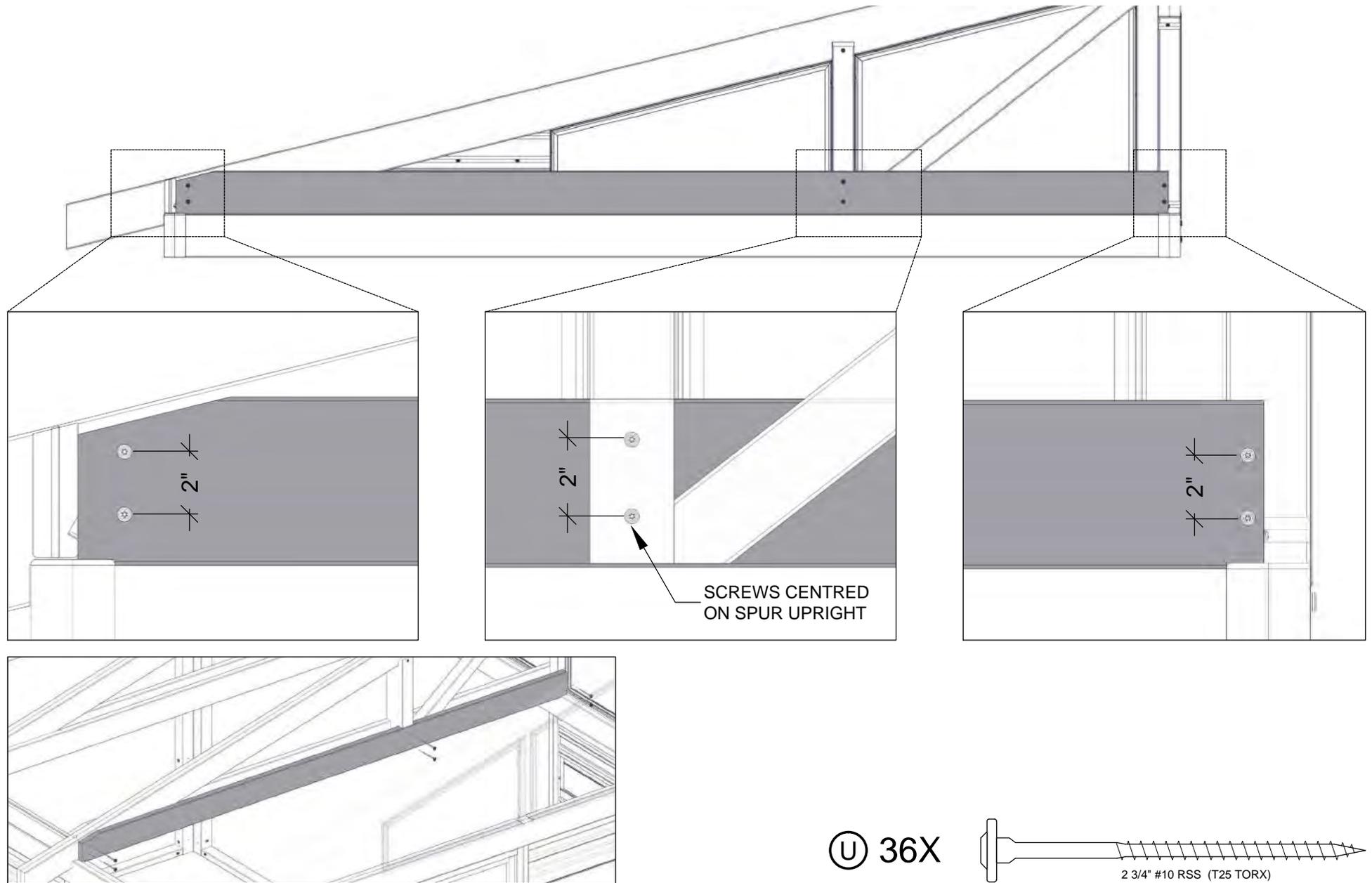




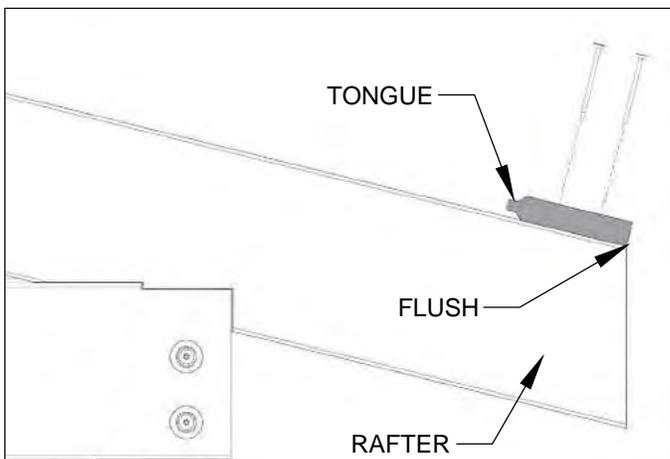
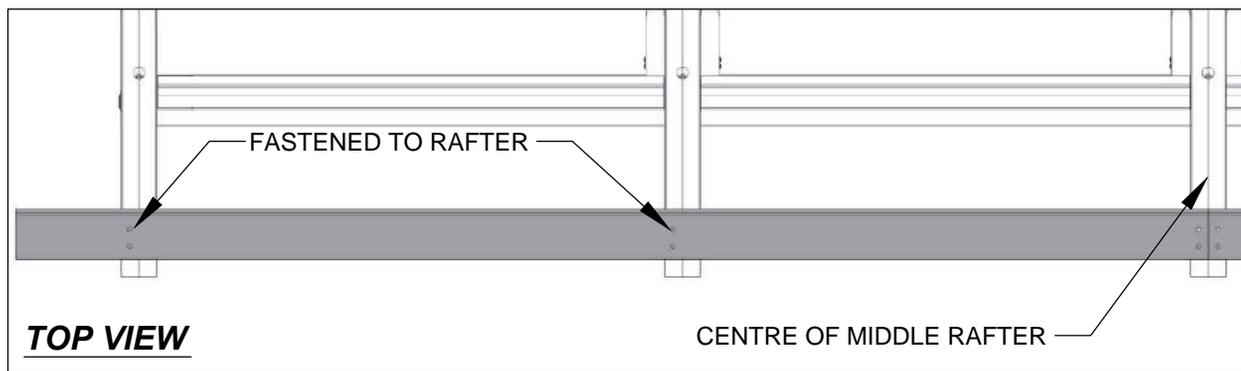
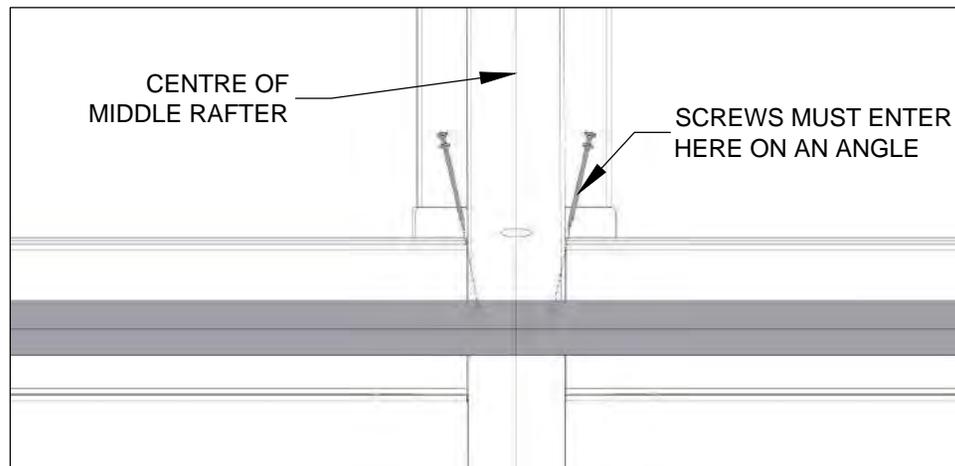
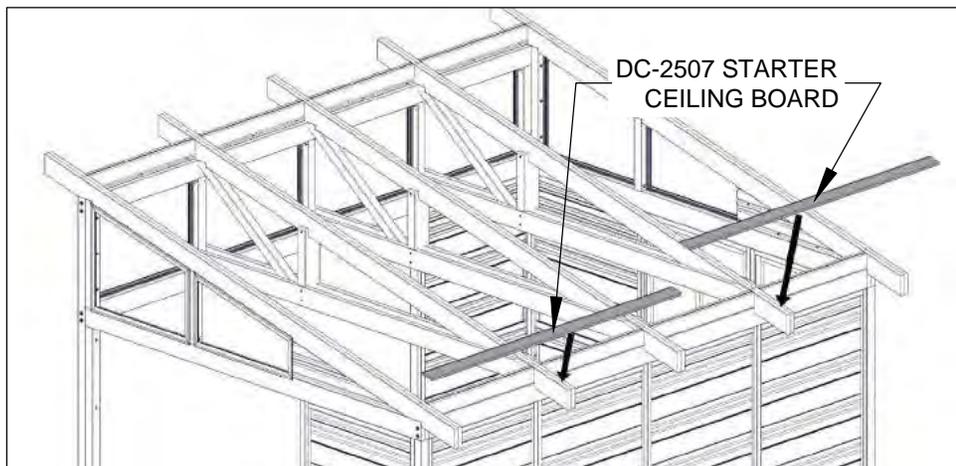
STEP 41

NUEVA-COLORADO 11x14

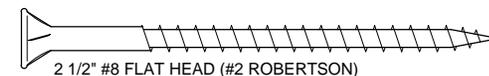
FASTEN THE TIE BEAMS TO THE RAFTER ASSEMBLIES AND MIDDLE FRONT UPRIGHTS.



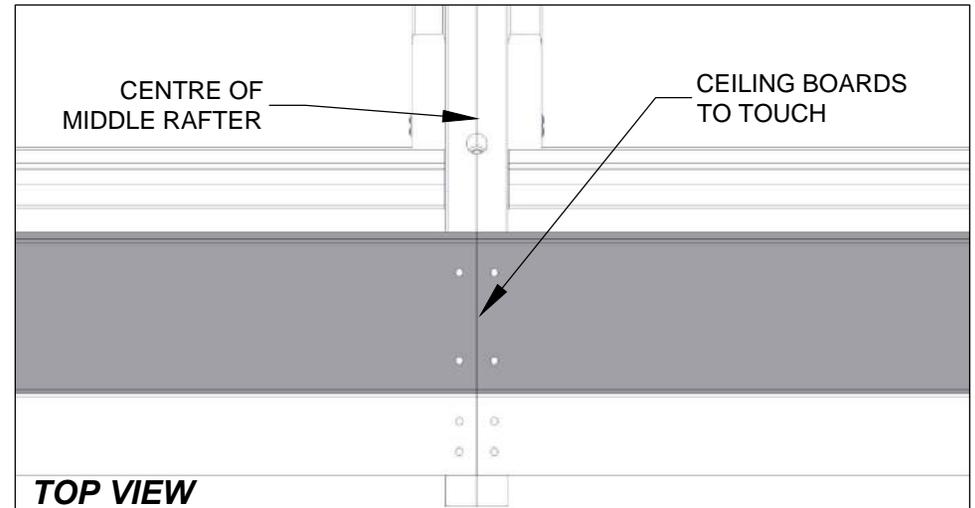
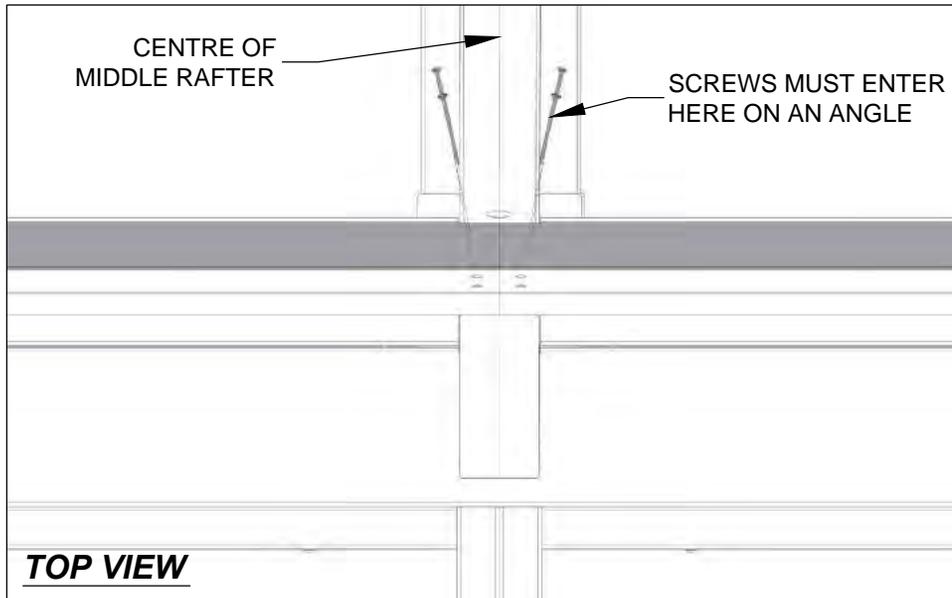
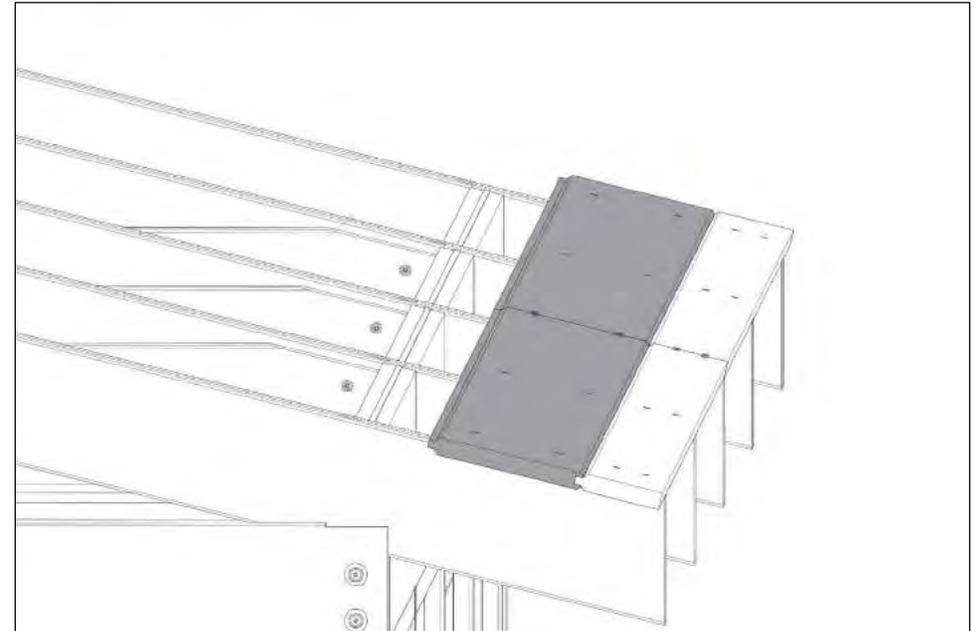
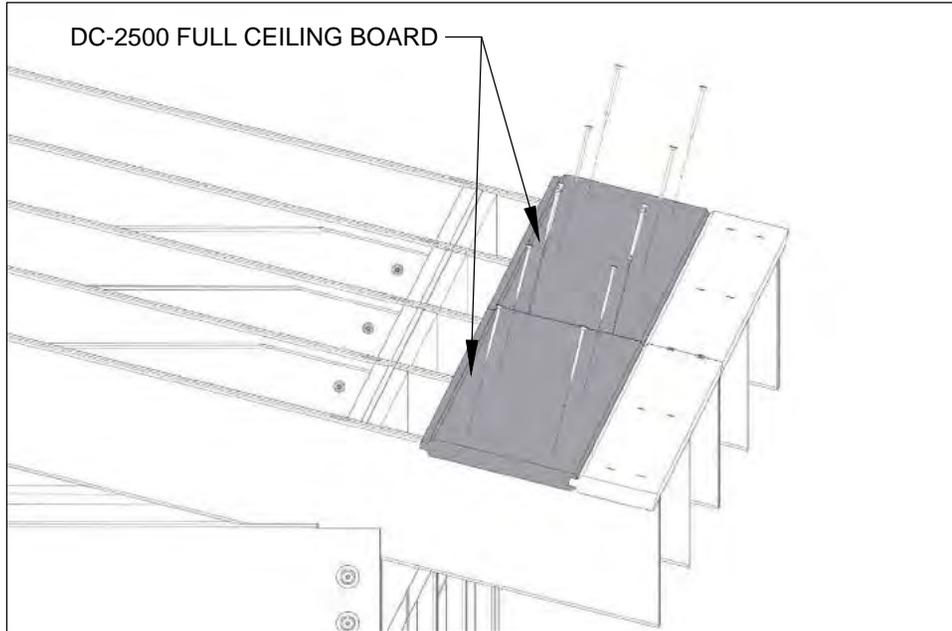
FIT THE TWO STARTER CEILING BOARDS (DC 2507) ON THE RAFTERS AND FLUSH TO THE BOTTOM EDGES OF THE RAFTERS, TONGUE FACING UPWARDS. CEILING BOARDS TO TOUCH AT THE CENTRE OF THE MIDDLE RAFTER. FASTEN TO EACH RAFTER AS SHOWN IN DIAGRAM. SCREWS AT MIDDLE RAFTER MUST ENTER ON AN ANGLE.



(B) 12X



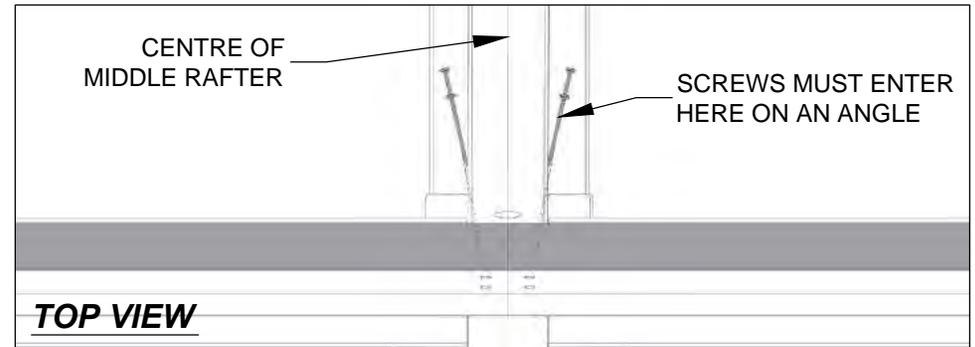
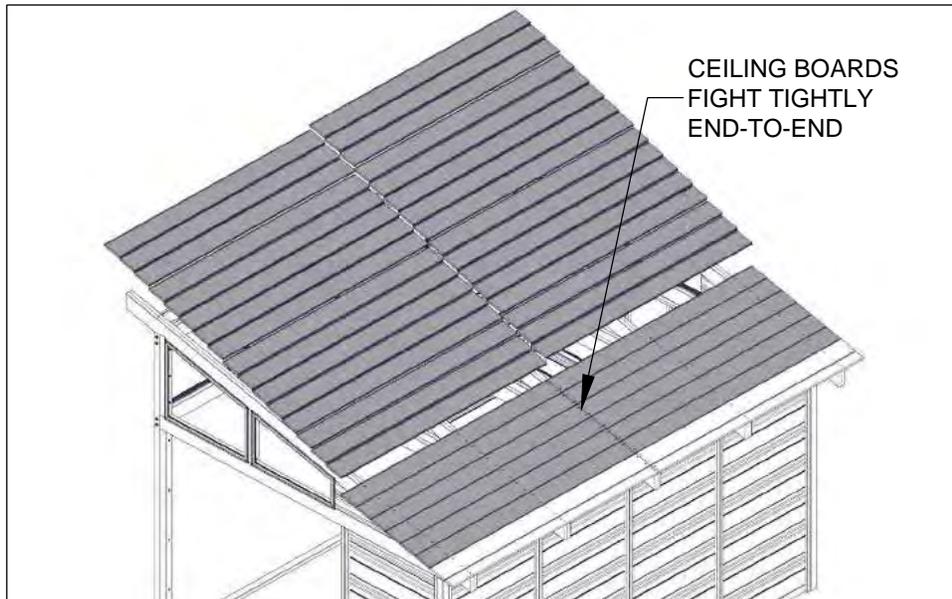
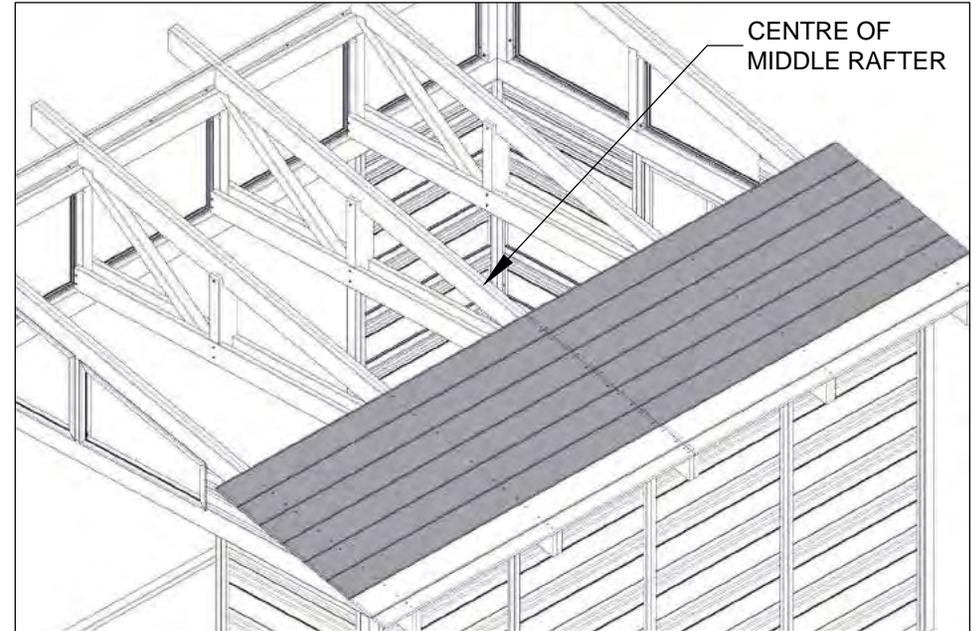
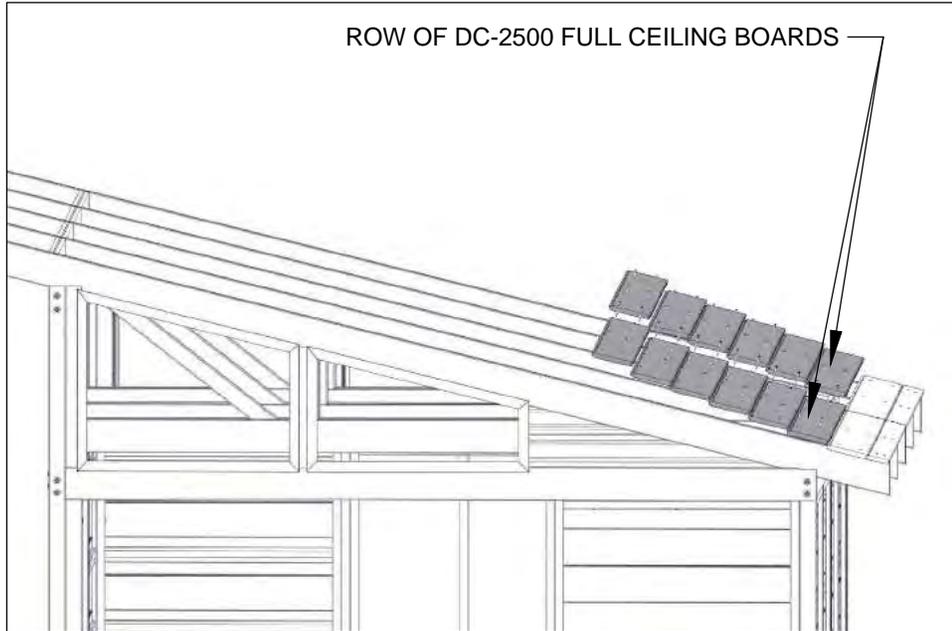
FIT TWO FULL CEILING BOARDS (DC 2500), GROOVE-TO-TONGUE WITH THE STARTER CEILING BOARDS.
CEILING BOARDS TO TOUCH AT THE CENTRE OF THE MIDDLE RAFTER.
FASTEN TO EACH RAFTER AS SHOWN IN DIAGRAM. SCREWS AT MIDDLE RAFTER MUST ENTER ON AN ANGLE.



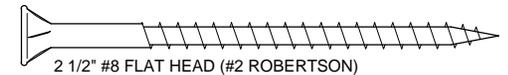
Ⓑ 12X



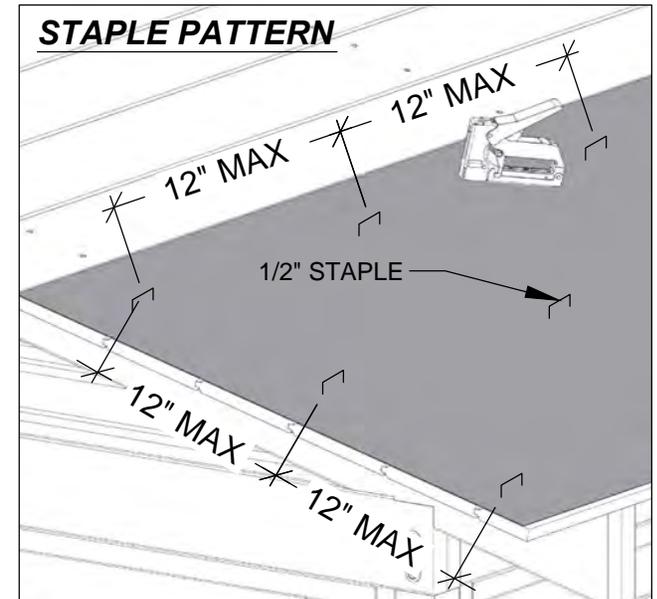
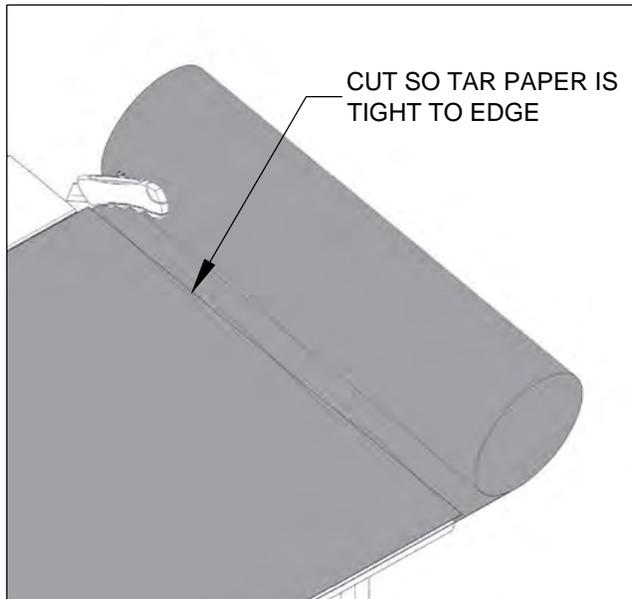
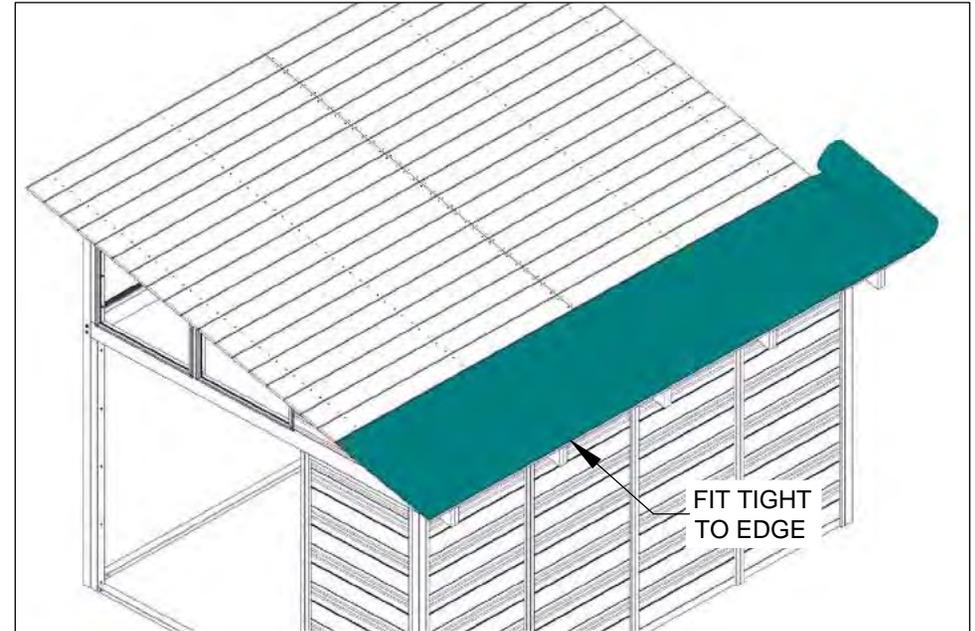
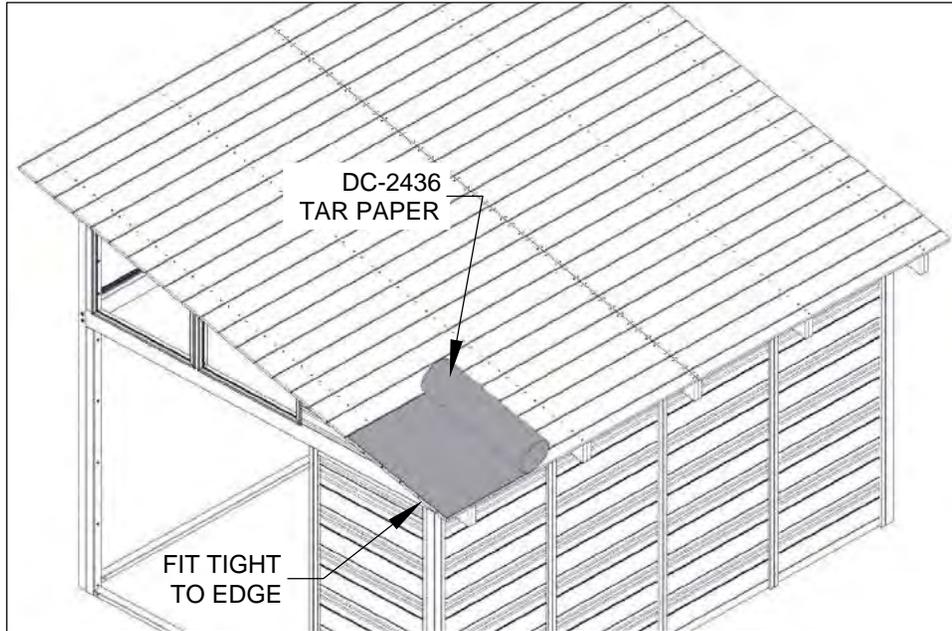
FIT THE REMAINING FULL CEILING BOARDS (DC 2500), FASTENING EACH ROW FULLY BEFORE MOVING TO THE NEXT. CEILING BOARDS TO TOUCH AT THE CENTRE OF THE MIDDLE RAFTER, TIGHT TO EACH END. FASTEN TO EACH RAFTER AS SHOWN IN DIAGRAM. SCREWS AT MIDDLE RAFTER MUST ENTER ON AN ANGLE.



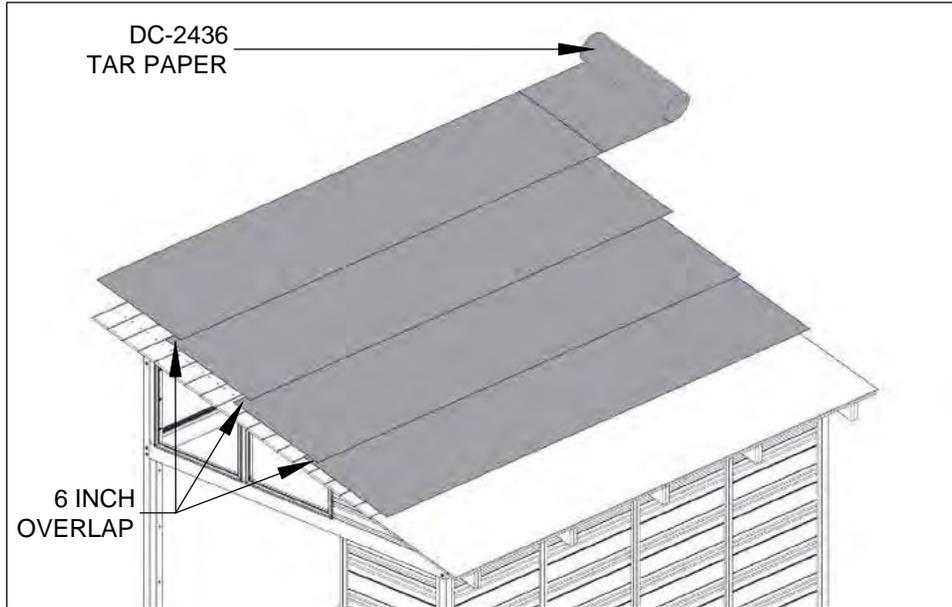
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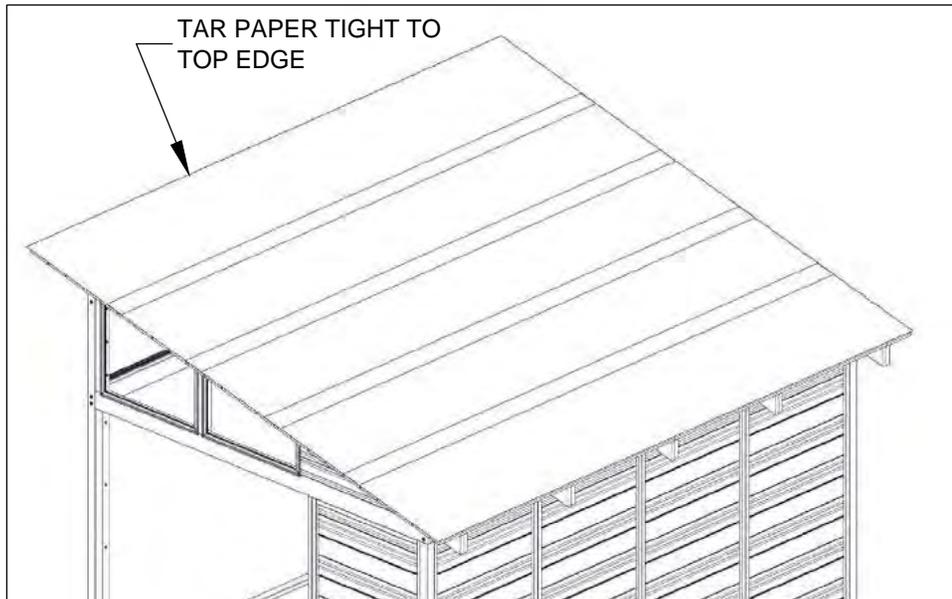
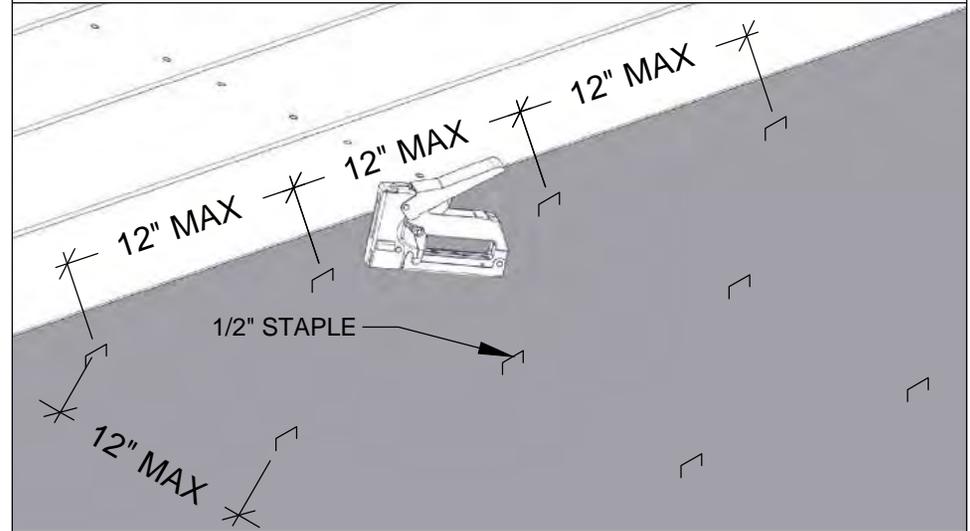
ROLL TAR PAPER (DC 2436) FLAT ACROSS CEILING BOARDS, TIGHT TO THE BOTTOM MOST EDGE OF THE CEILING.
STAPLE THE FIRST ROW OF TAR PAPER TO THE CEILING BOARDS USING 1/2" STAPLES, SPACED A MAXIMUM OF 12" APART FROM EACH OTHER.
FASTEN EACH ROW OF TAR PAPER BEFORE MOVING ON TO NEXT ROW.



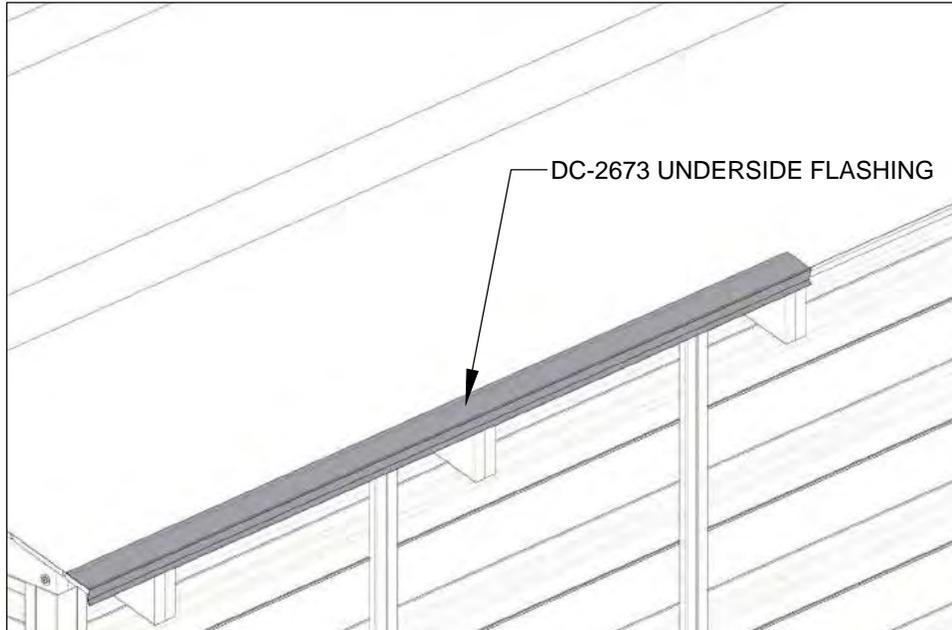
ROLL FOUR MORE ROWS OF TAR PAPER (DC 2436) FLAT ACROSS CEILING BOARDS, OVERLAPPING EACH PREVIOUS ROW BY 6 INCHES.
STAPLE TO THE CEILING BOARDS USING 1/2" STAPLES, SPACED A MAXIMUM OF 12" APART FROM EACH OTHER.
FASTEN EACH ROW OF TAR PAPER BEFORE MOVING ON TO NEXT ROW.
THE FINAL ROW TO BE TIGHT TOP TOP EDGE OF THE TOP CEILING BOARD.



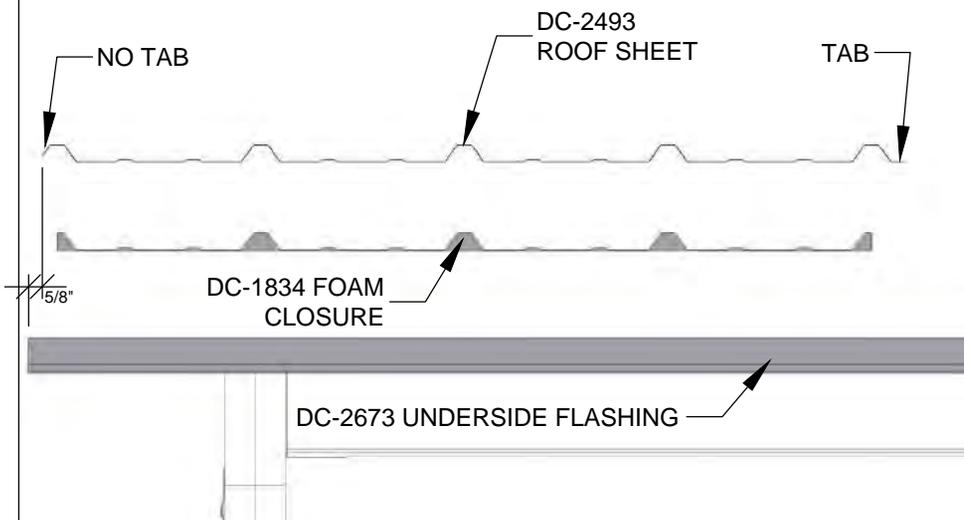
STAPLE PATTERN



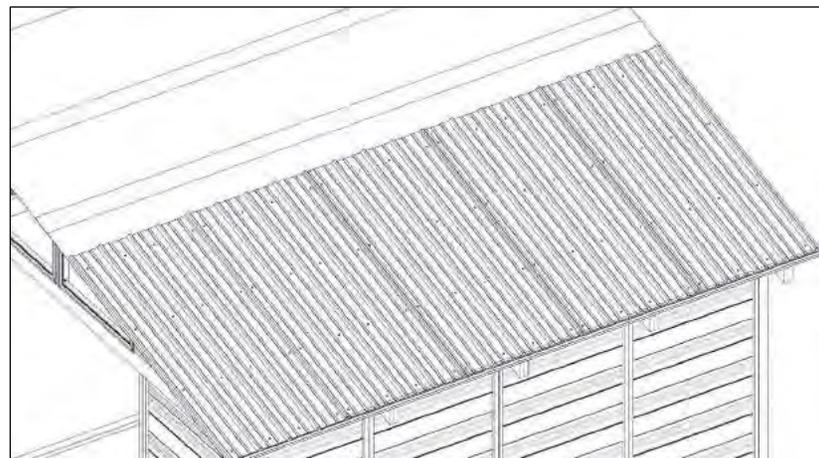
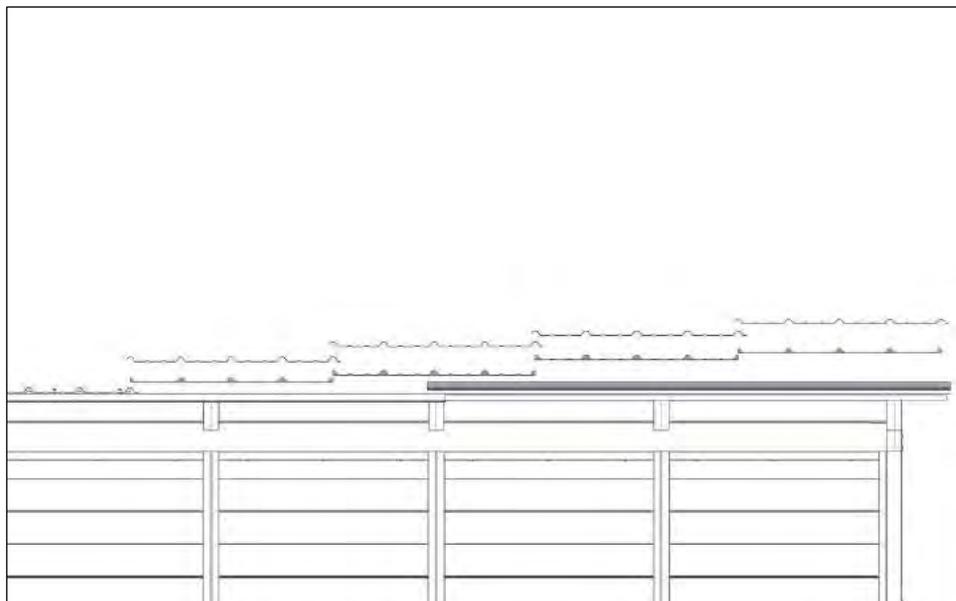
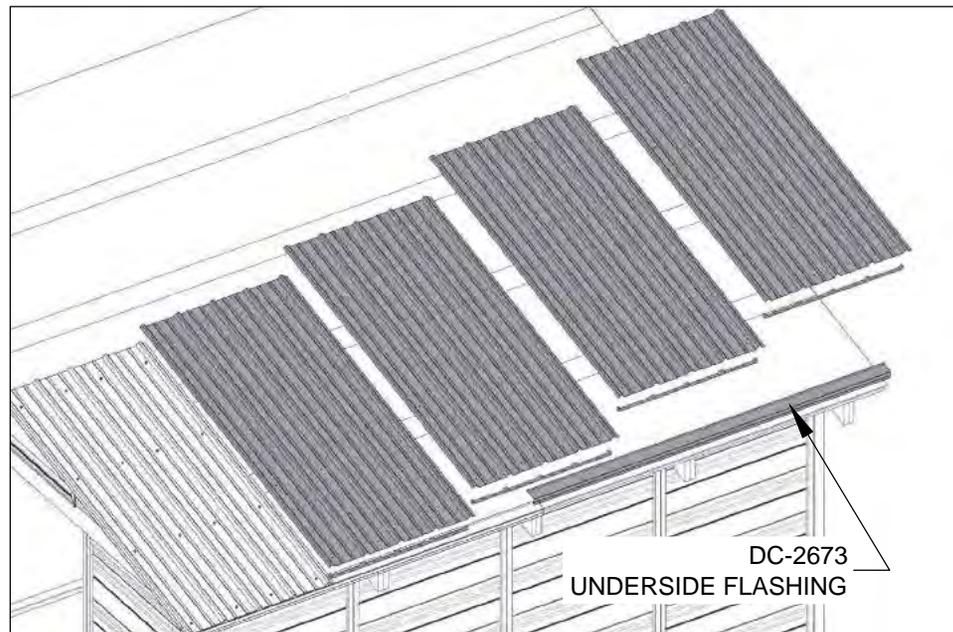
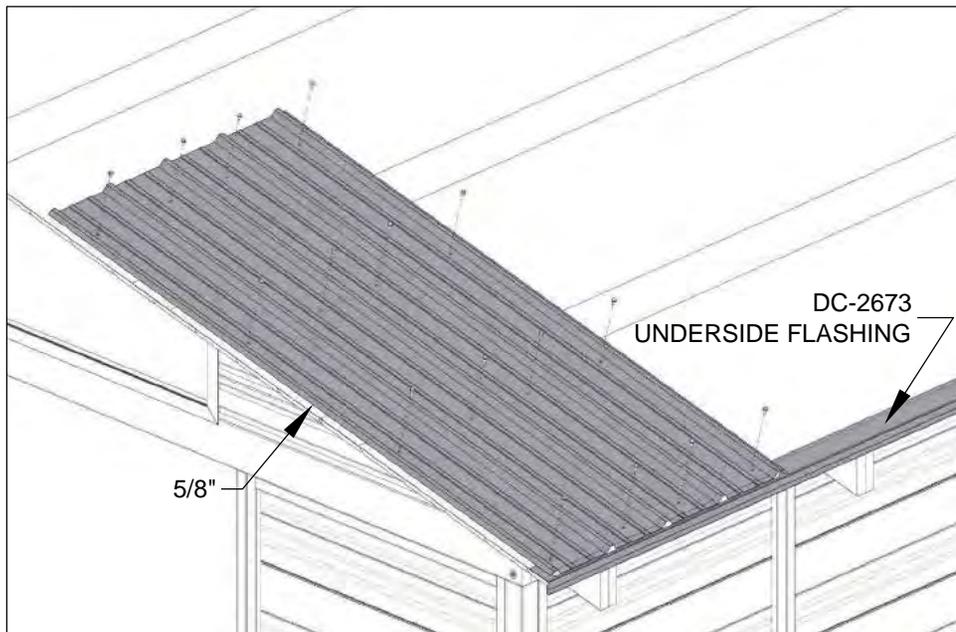
FIT AN UNDERSIDE FLASHING PIECE (DC 2673) ON THE BOTTOM EDGE OF THE ROOF ASSEMBLY, TIGHT TO THE END OF THE CEILING BOARD.
REVIEW THE ORIENTATION OF TABS FOUND ON THE FIRST ROOF SHEET (DC 2493) IN THE DIAGRAM BELOW.
ADHERE A FOAM CLOSURE (DC 1834) TO THE BOTTOM UNDERSIDE OF A ROOF SHEET (DC 2493) BY EXPOSING THE FOAM CLOSURE'S GLUE STRIP.



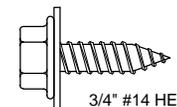
ROOF SHEET AND FOAM CLOSURE ORIENTATION



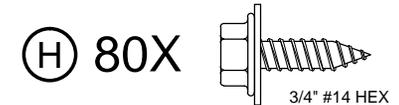
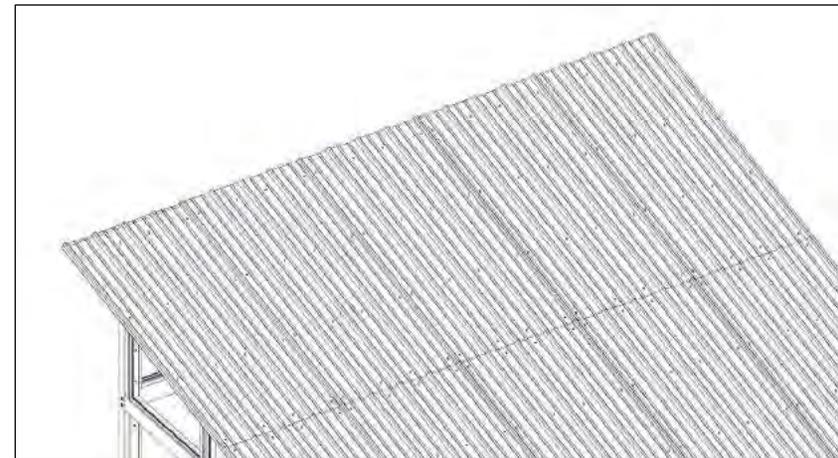
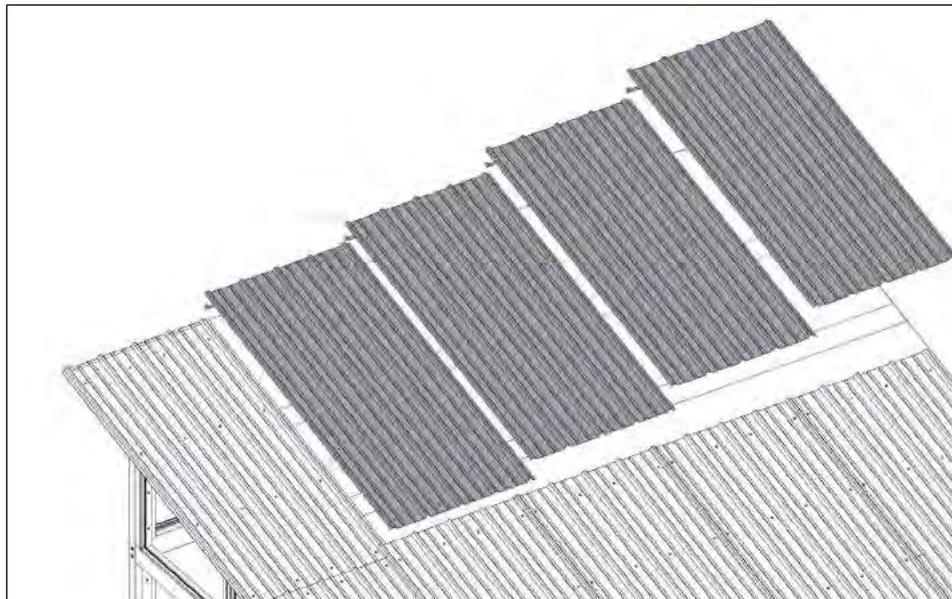
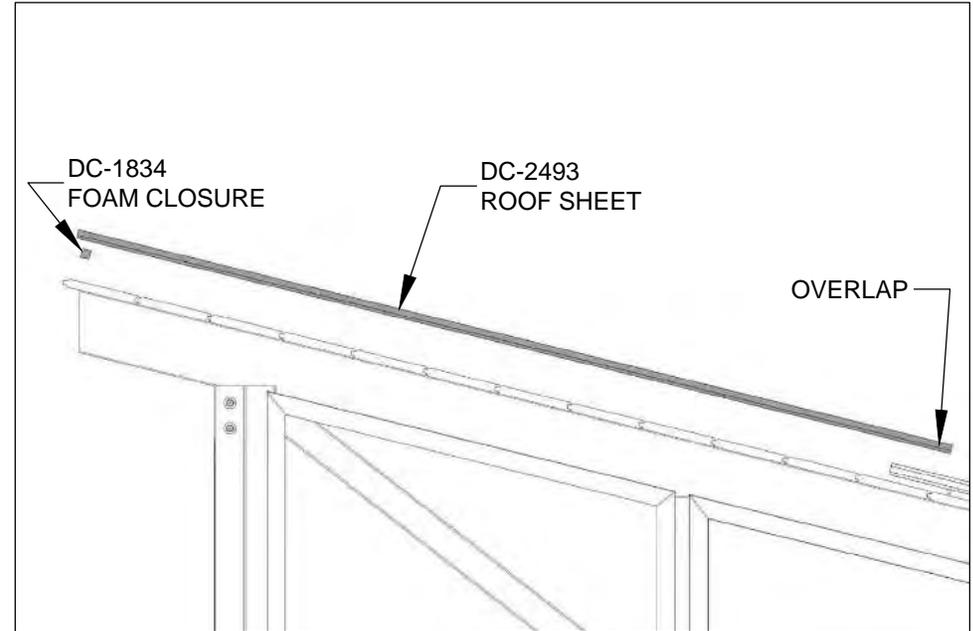
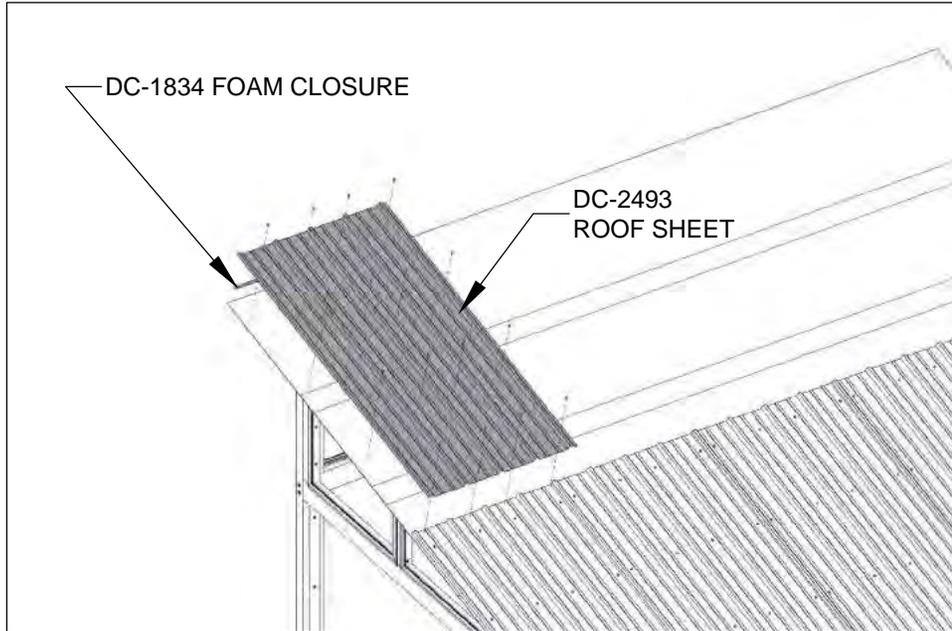
ALIGN THE FIRST ROOF SHEET, FOAM CLOSURE AND UNDERSIDE FLASHING TO THE EDGES OF THE CEILING BOARD.
FASTEN THROUGH THE PRE-PUNCHED HOLE LOCATIONS, AND THROUGH THE UNDERSIDE FLASHING.
CONTINUE LAYING FOAM CLOSURES, ROOF SHEETS AND UNDERSIDE FLASHING TO COMPLETE THE FIRST ROW OF ROOFING.



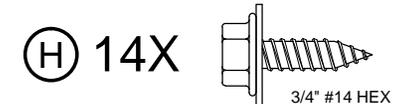
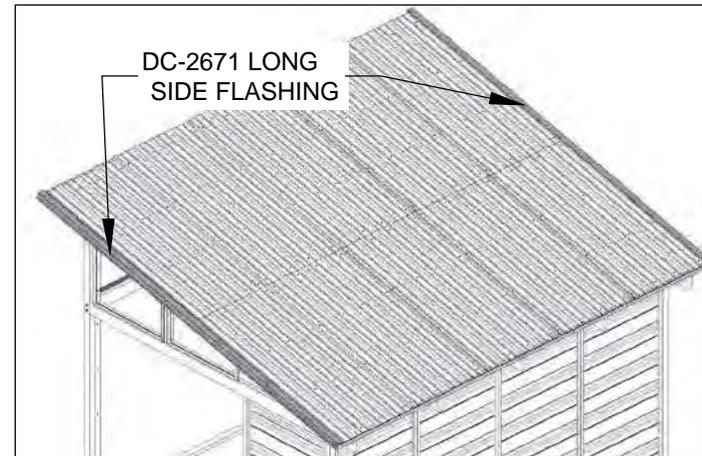
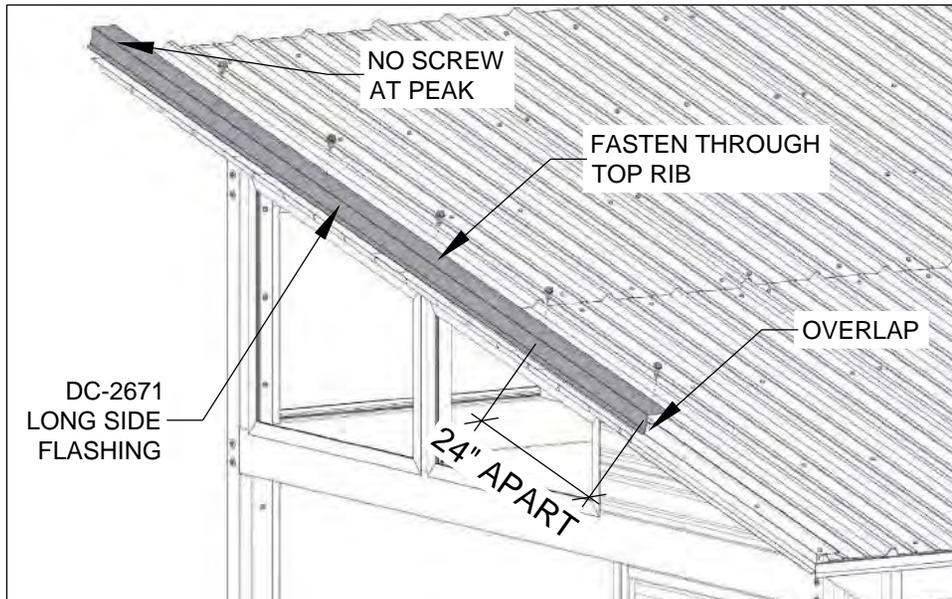
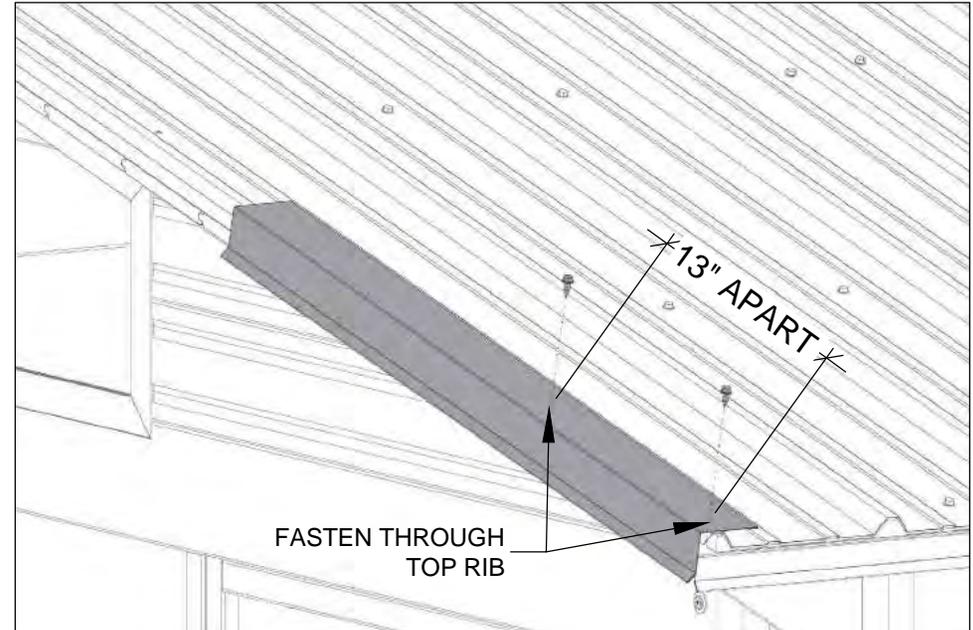
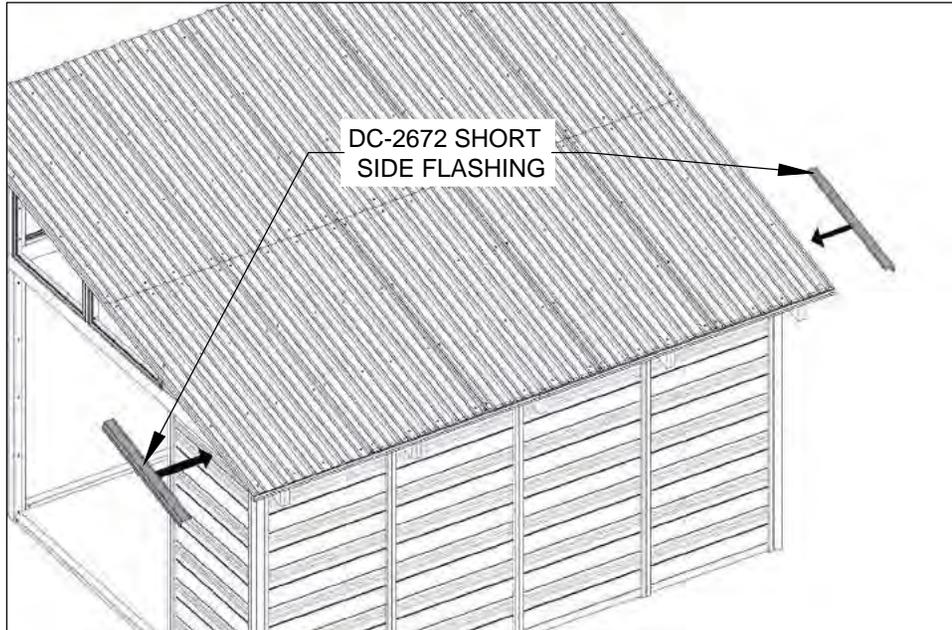
Ⓜ 80X



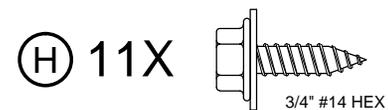
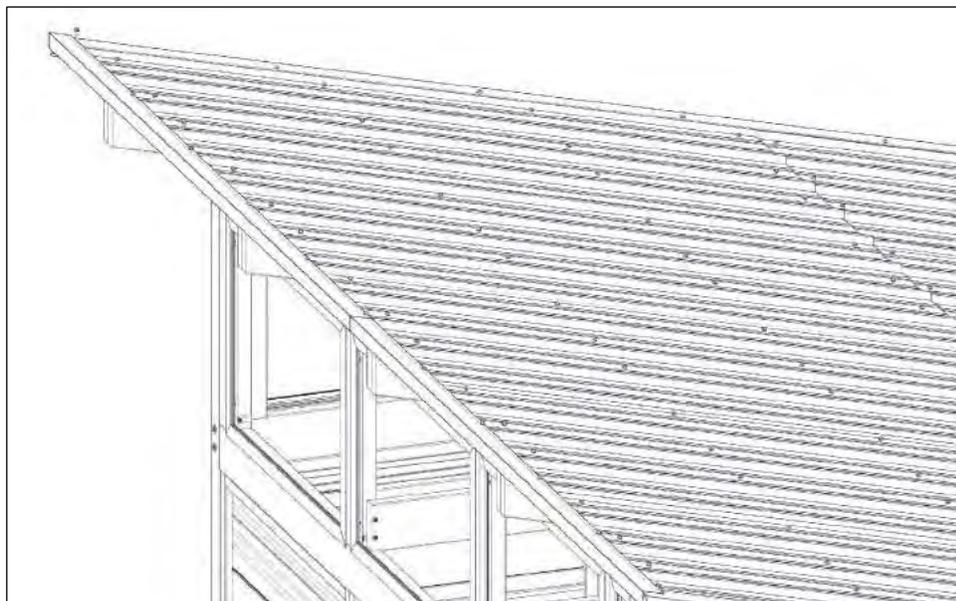
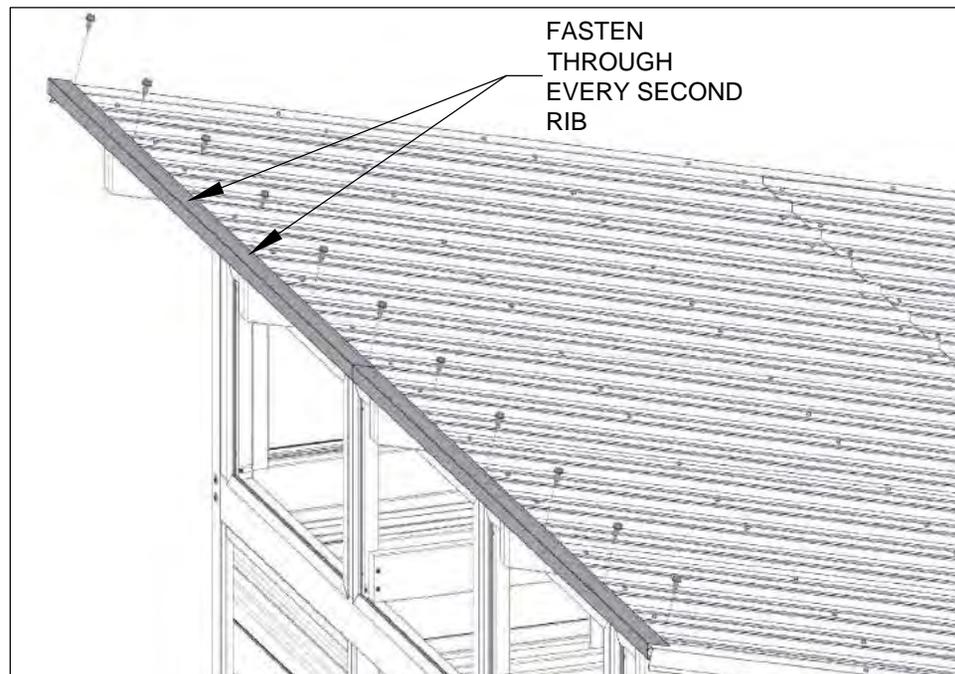
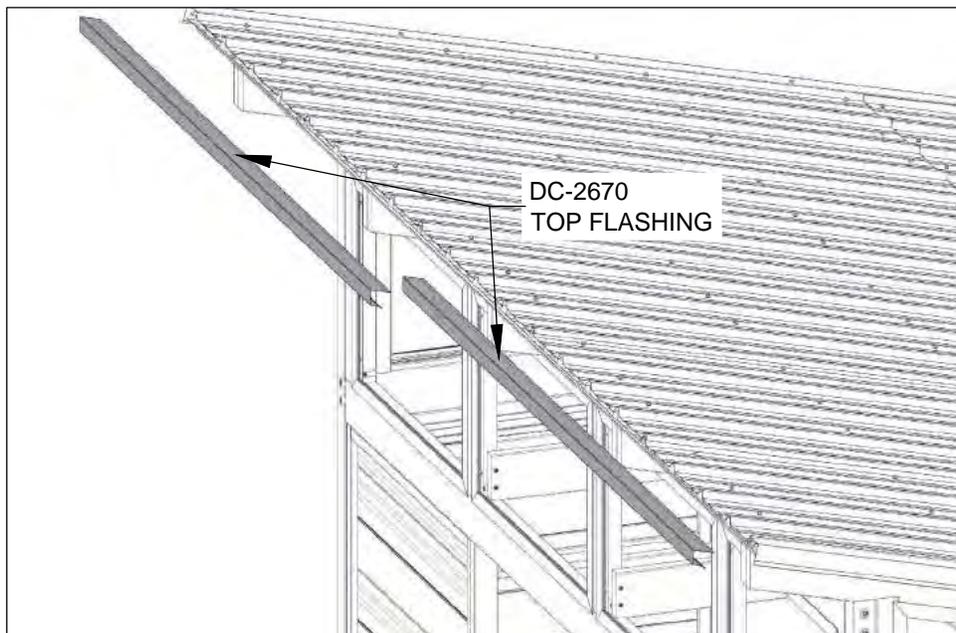
ALIGN THE NEXT ROW OF ROOF SHEETS AND FOAM CLOSURES TO THE EDGES OF THE CEILING BOARD. FASTEN THROUGH THE PRE-PUNCHED HOLE LOCATIONS, AND THROUGH THE UNDERLAPPED ROOF SHEET. CONTINUE LAYING FOAM CLOSURES AND ROOF SHEETS TO COMPLETE THE LAST ROW OF ROOFING.



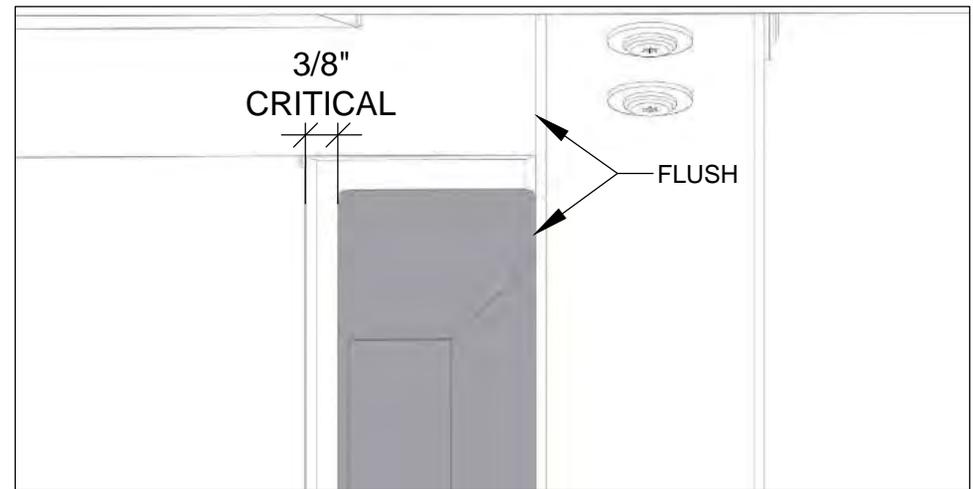
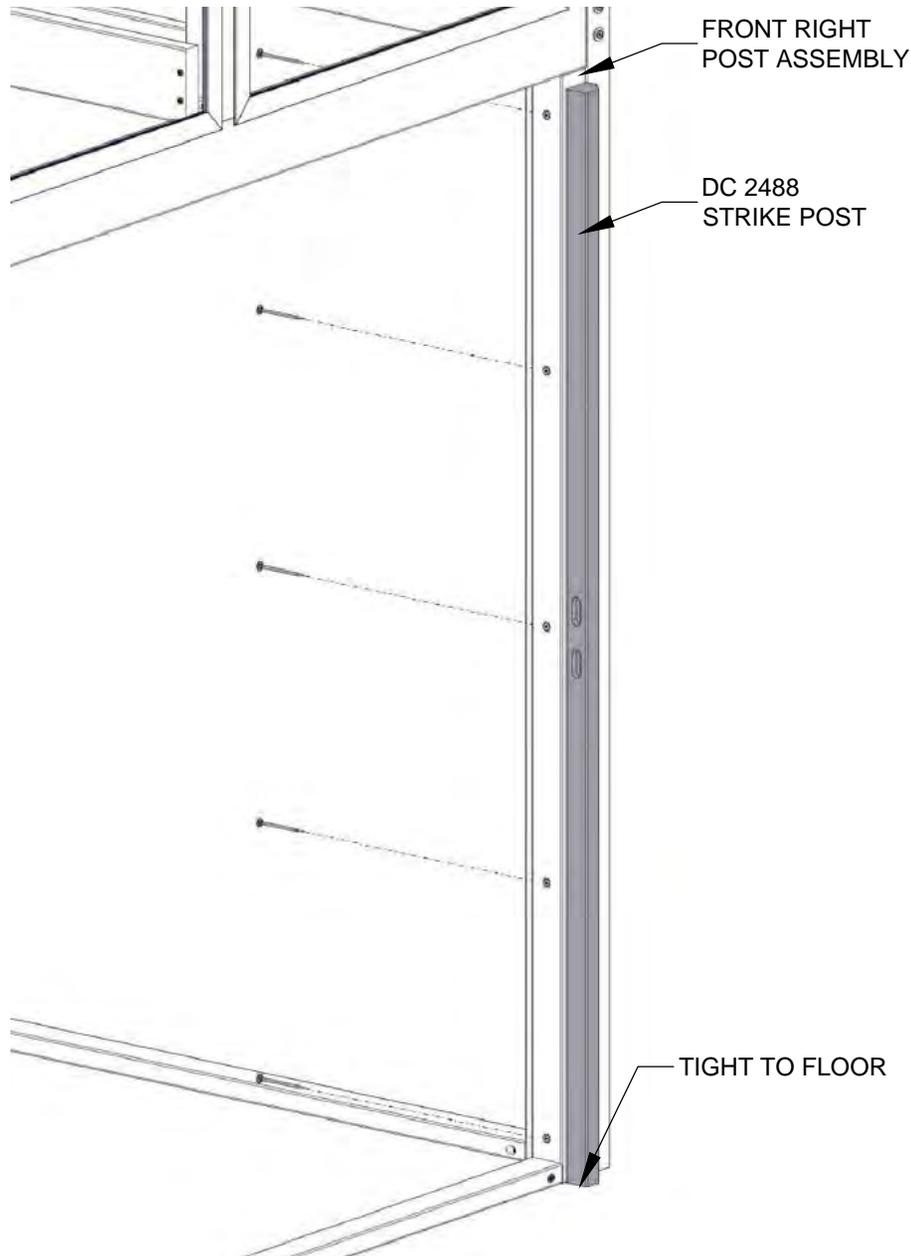
FIT THE SHORT SIDE FLASHING SO IT REACHES THE BOTTOM EDGE OF THE BOTTOM ROOF SHEET, AND FASTEN WITH TWO SCREWS ONLY AT LOCATIONS SHOWN IN DIAGRAM, 13 INCHES APART.
FIT THE LONG SIDE FLASHING (DC 2671) OVER THE SHORT PORTION, AND HAVE IT REACH THE TOP EDGE OF THE TOP ROOF SHEET. FASTEN WITH FIVE SCREWS THROUGH TOP RIB, 24 INCHES APART.
REFRAIN FROM ADDING A SCREW AT THE VERY PEAK OF THE ROOF AT THIS TIME.



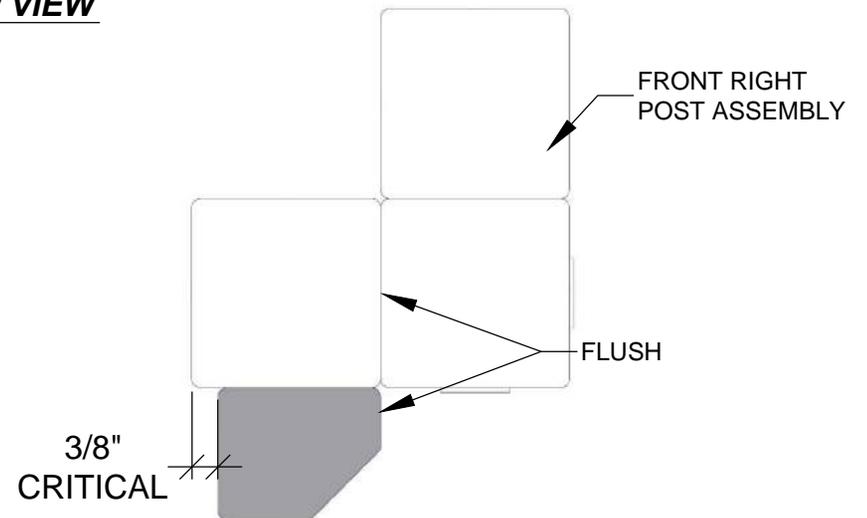
FIT THE TOP FLASHING (DC 2670) SO THAT IT OVERLAPS THE SIDE FLASHINGS.
FASTEN TO THE ROOF METAL THROUGH EVERY SECOND RIB.



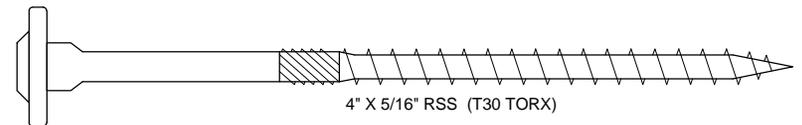
FIT STRIKE POST (DC 2488) TO FRONT RIGHT POST ASSEMBLY.
STRIKE POST TO SIT TIGHT TO FLOOR. FOLLOW THE CRITICAL DIMENSION ON THE DIAGRAM BELOW BEFORE FASTENING.
USE PRE-DRILLED PILOT HOLES TO SET THE LOCATIONS OF THE FASTENERS.



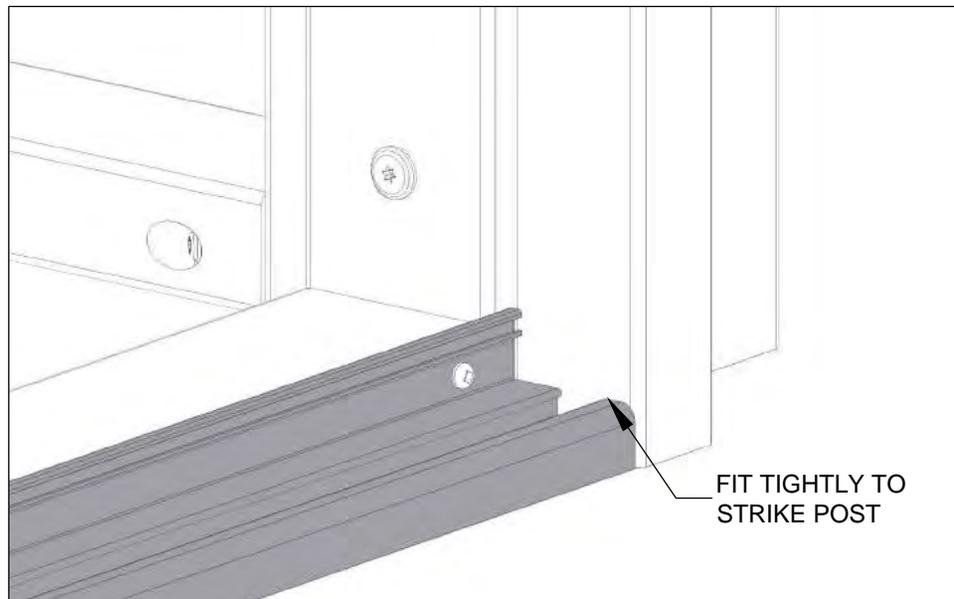
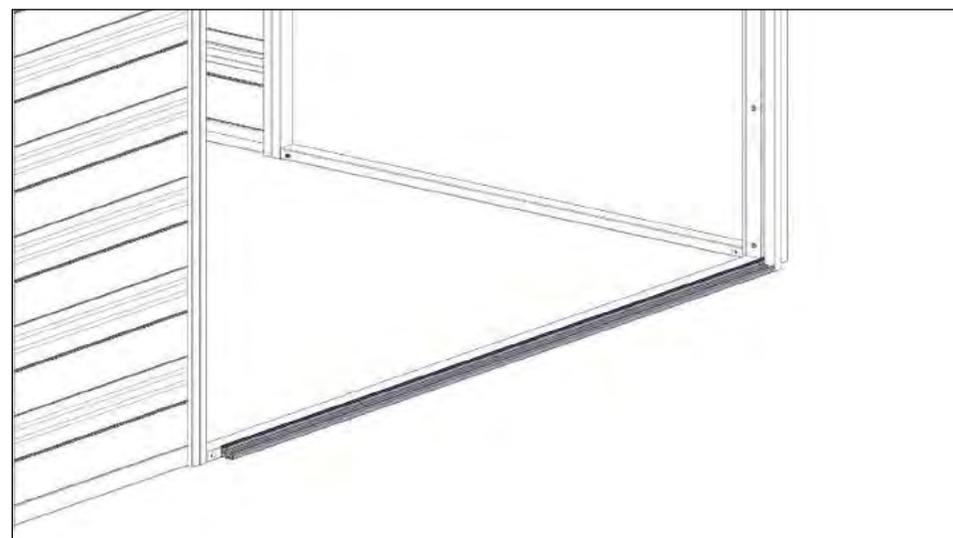
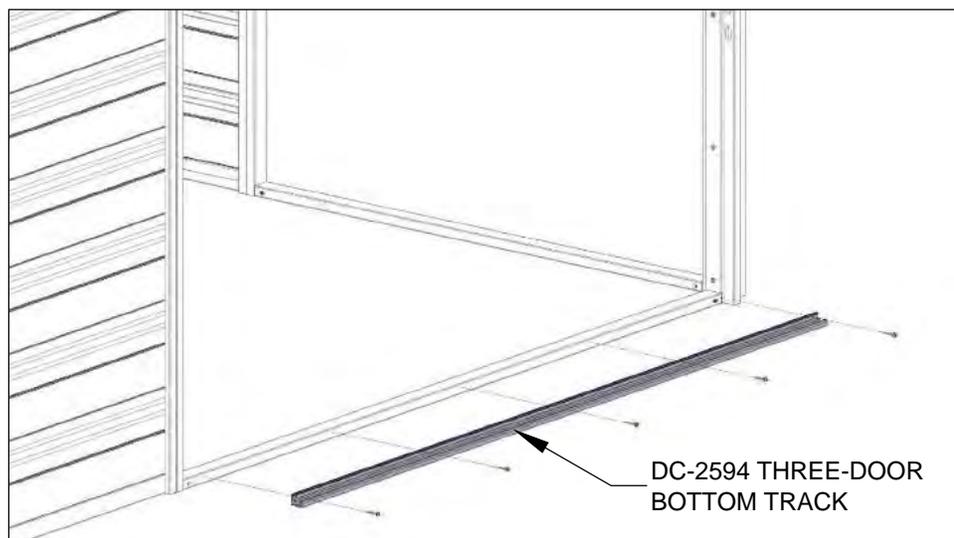
TOP VIEW



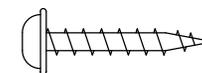
Ⓟ 5X



FIT THE THREE-DOOR BOTTOM TRACK (DC-2594) TO THE THRESHOLD AND TIGHT TO THE STRIKE POST. FASTEN THROUGH THE PRE-DRILLED HOLES.



Ⓒ 5X



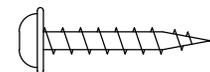
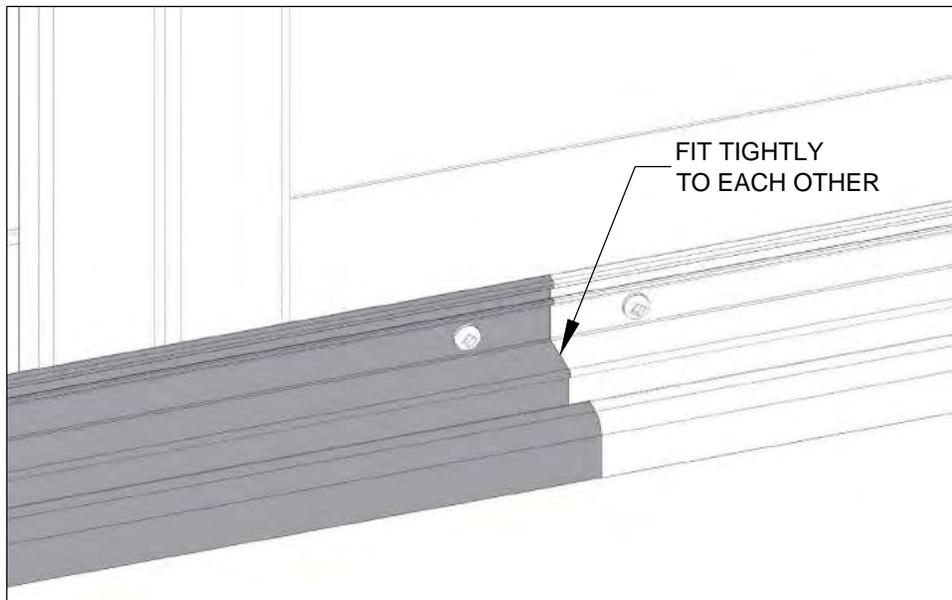
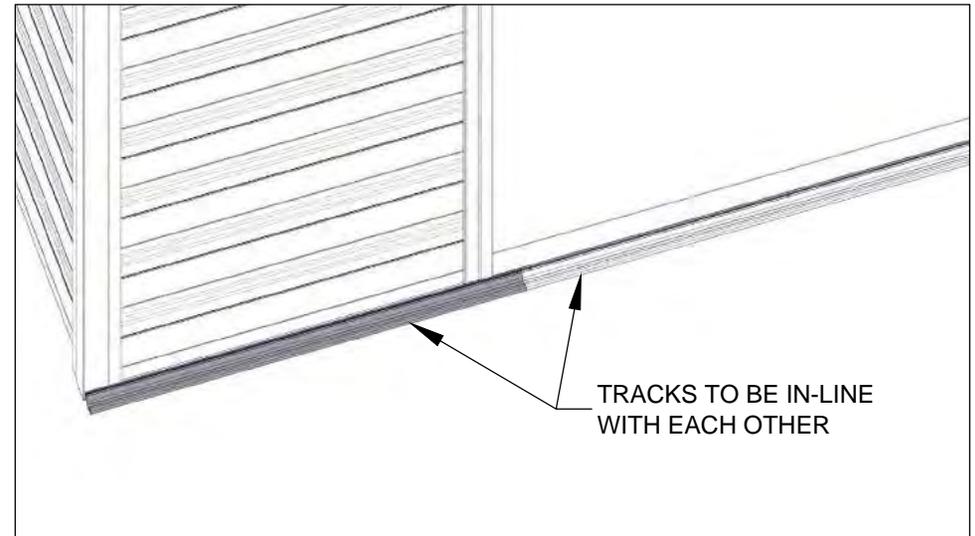
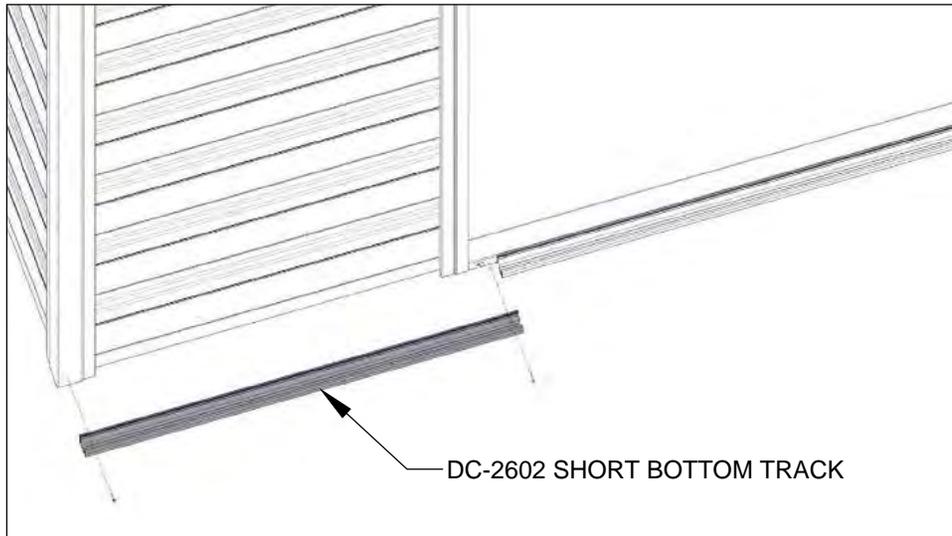
1" #8 PAN HEAD (#2 ROBERTSON)



STEP 54

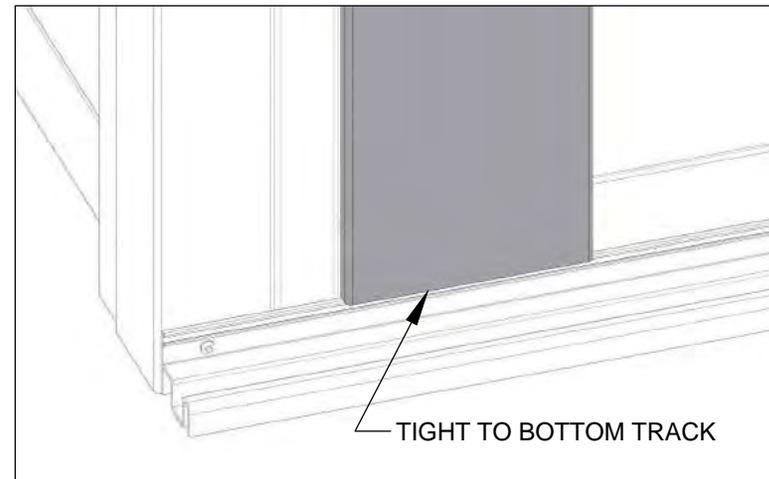
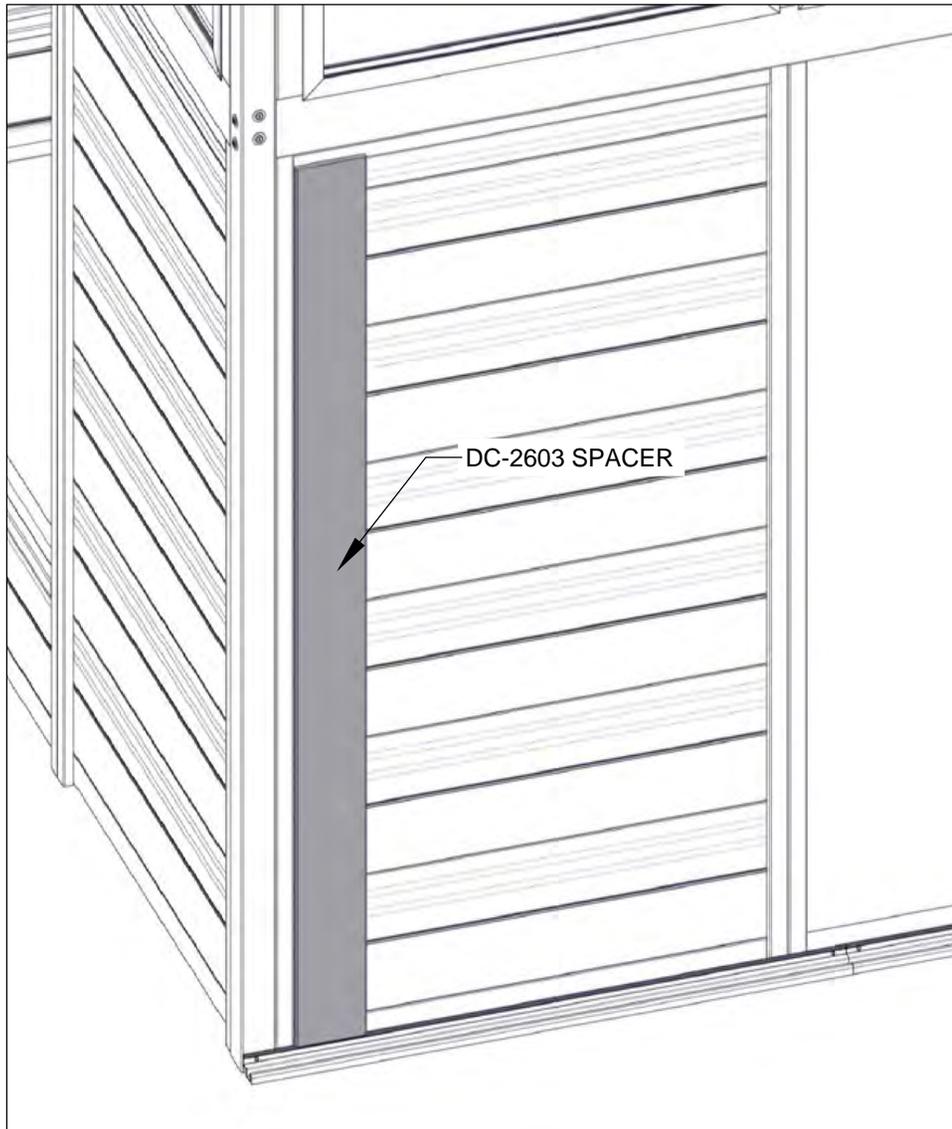
NUEVA-COLORADO 11x14

FIT THE SHORT BOTTOM TRACK (DC 2602) TO THE THRESHOLD, POST AND TIGHT TO THE ADJACENT TRACK.
PUSH WALL PANEL INWARDS OR OUTWARDS TO ENSURE TRACK ARE IN-LINE WITH EACH OTHER.

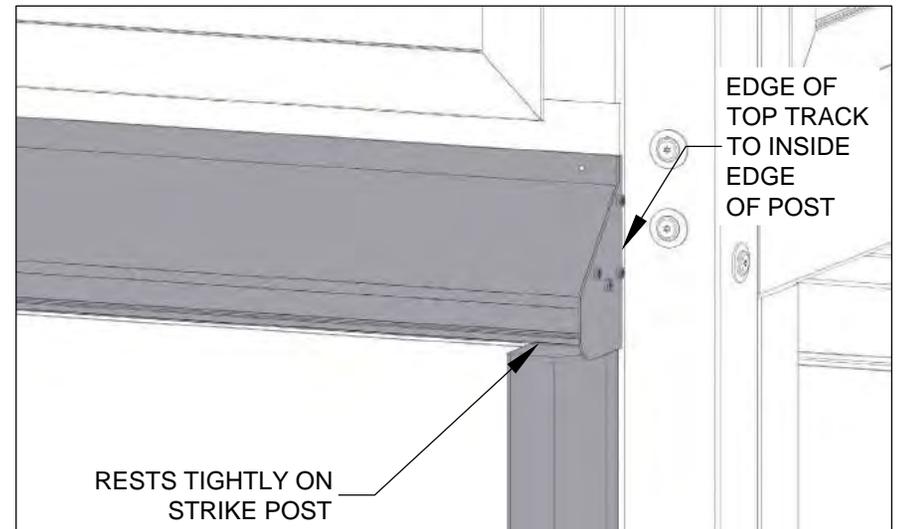
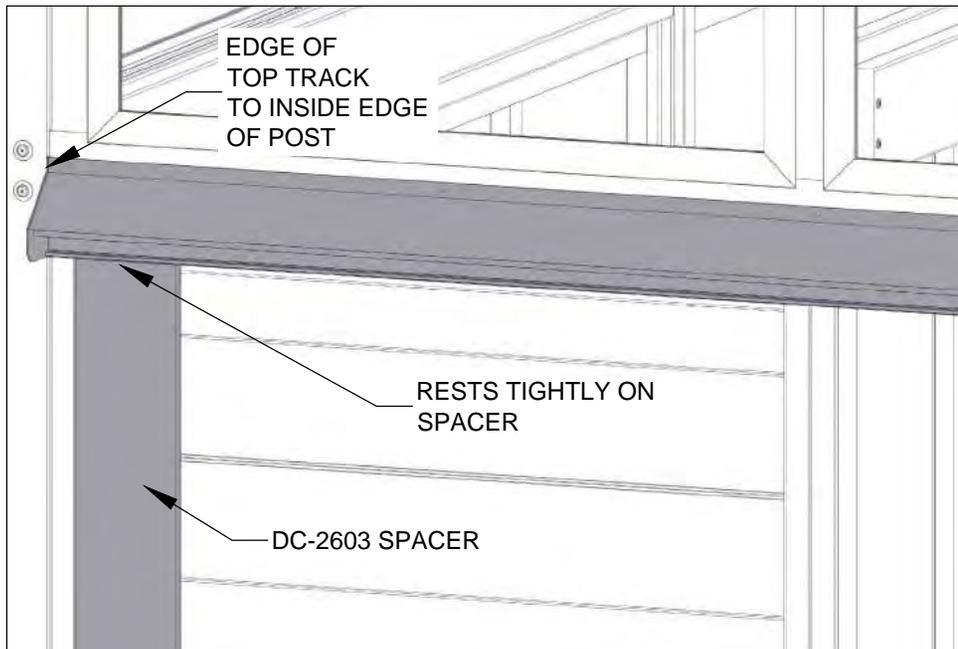
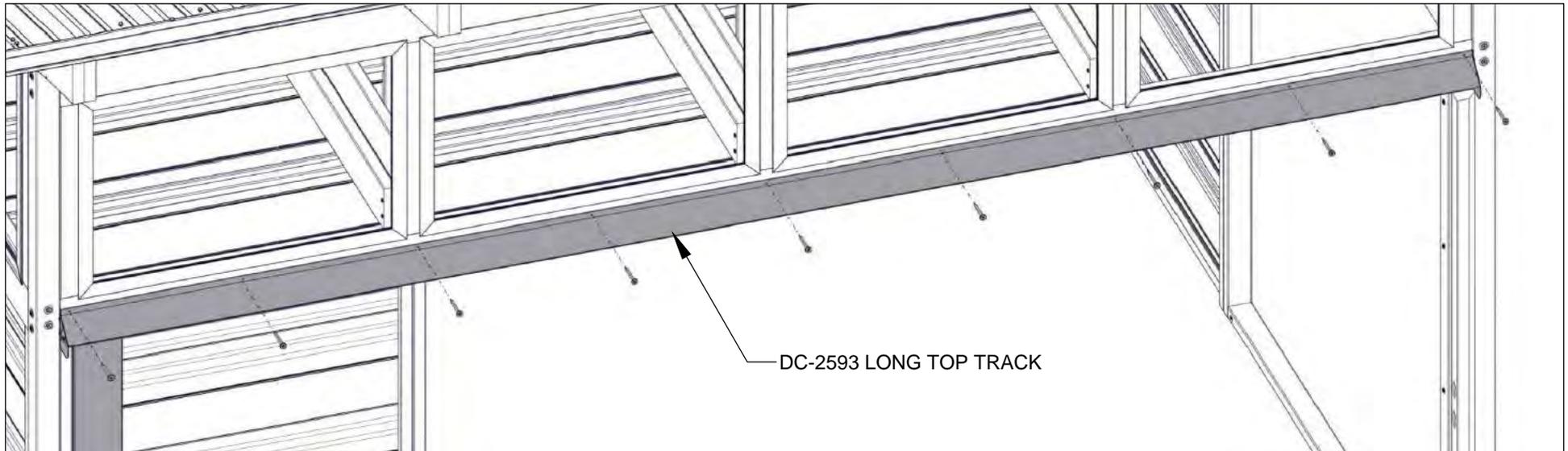


1" #8 PAN HEAD (#2 ROBERTSON)

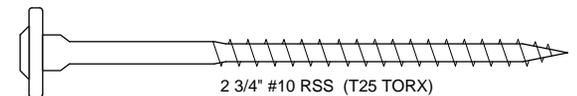
MOUNT ONE SPACER (DC 2603) NEAR THE UPRIGHT POST AND FIT TIGHTLY TO THE BOTTOM TRACK.



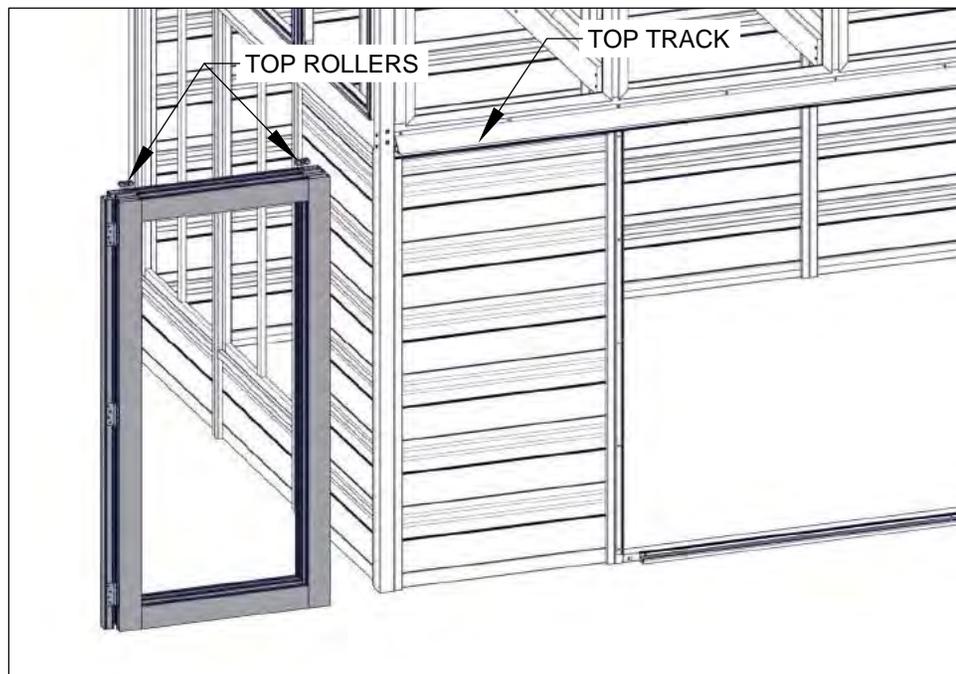
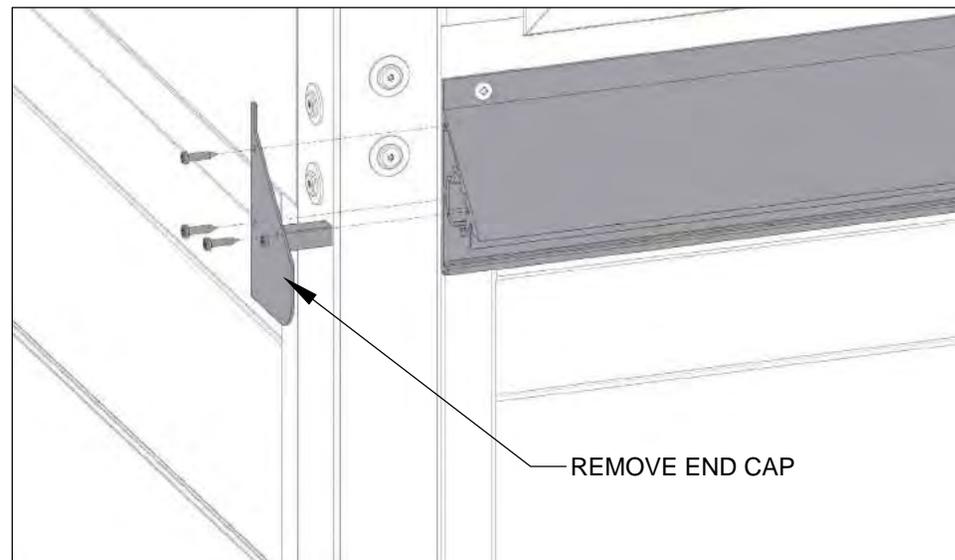
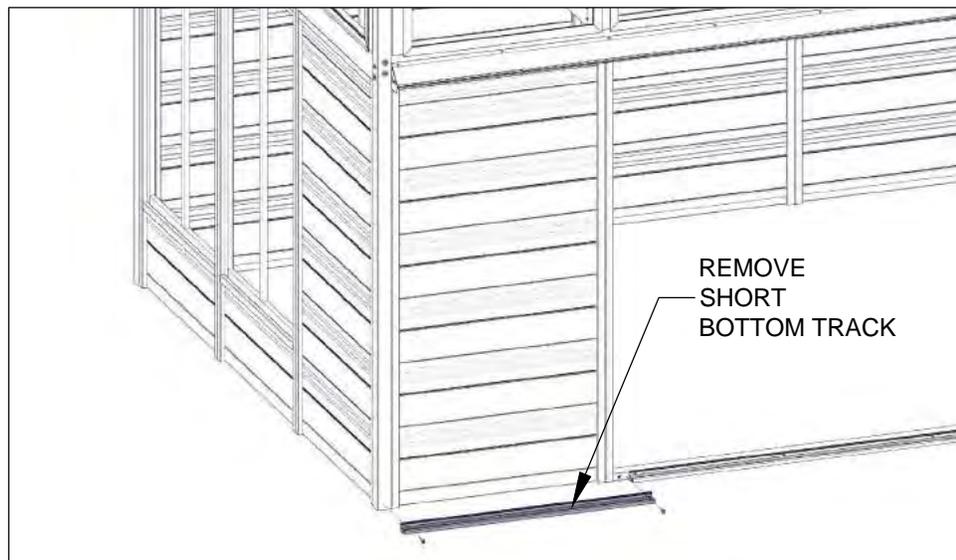
FIT THE LONG TOP TRACK (DC 2593) TO THE FRONT BEAM, RESTING ON THE SPACER AND STRIKE POST.
ALIGN THE TOP TRACK TO THE INSIDE EDGE OF THE POSTS.



Ⓢ 9X



TO FACILITATE THE INSTALLATION OF THE DOOR SYSTEM, REMOVE THE SHORT BOTTOM TRACK AND THE END CAP OF THE TOP TRACK.
CAREFULLY MANEUVER THE DOOR SYSTEM SO THE TOP ROLLERS ARE IN-LINE WITH THE TOP TRACK.



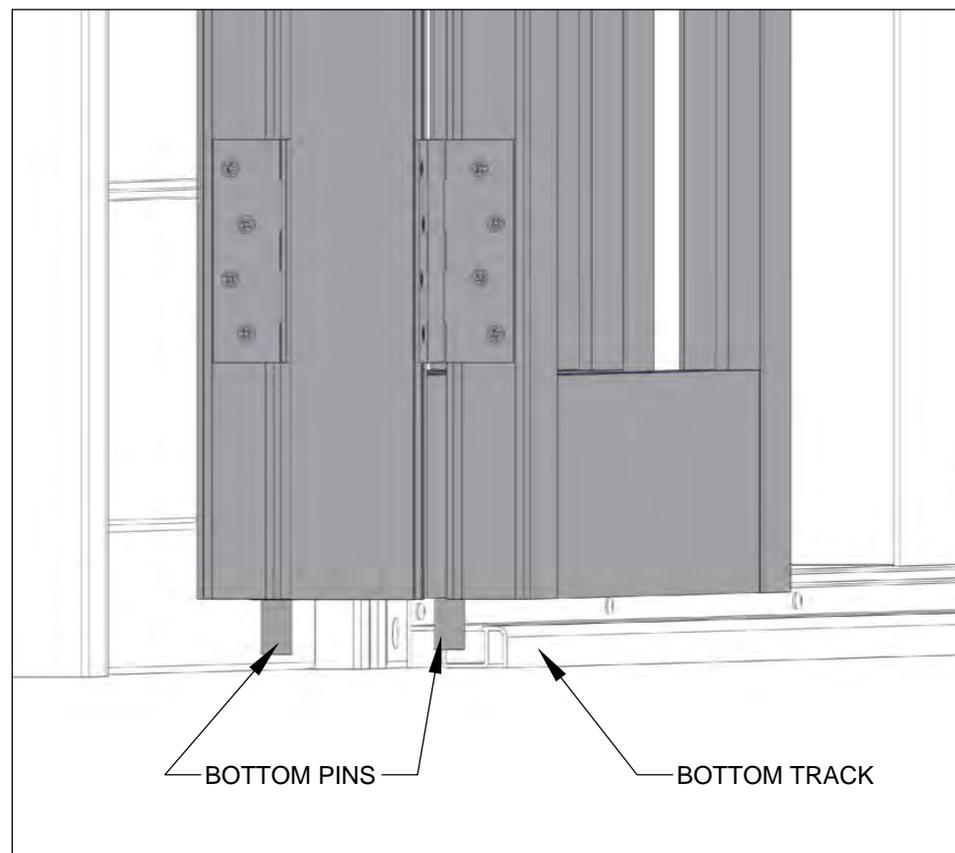
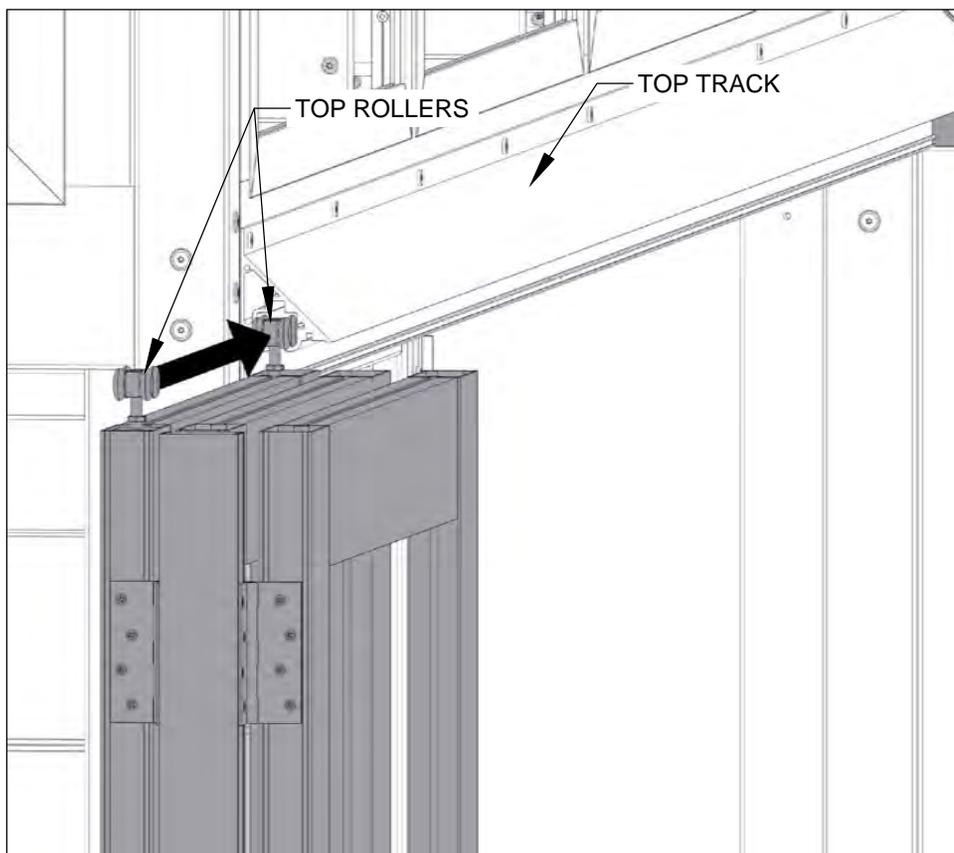
**THE DOOR SYSTEM IS EXTREMELY HEAVY.
USE CAUTION WHEN LIFTING AND MANEUVERING
THE PRODUCT.**

**IF NECESSARY, REDUCE THE AMOUNT OF DOOR
PANELS HANDLED AT ONE TIME BY REMOVING
THE SCREWS AT THE HINGES.**

**DO NOT REST DOOR SYSTEM ON GROUND THAT
COULD CAUSE DAMAGE TO THE PRODUCT.**

**IT IS ADVISED TO WEAR PROTECTIVE GLOVES
WHEN HANDLING THE DOOR SYSTEM AS EDGES
OF METAL CAN BE SHARP.**

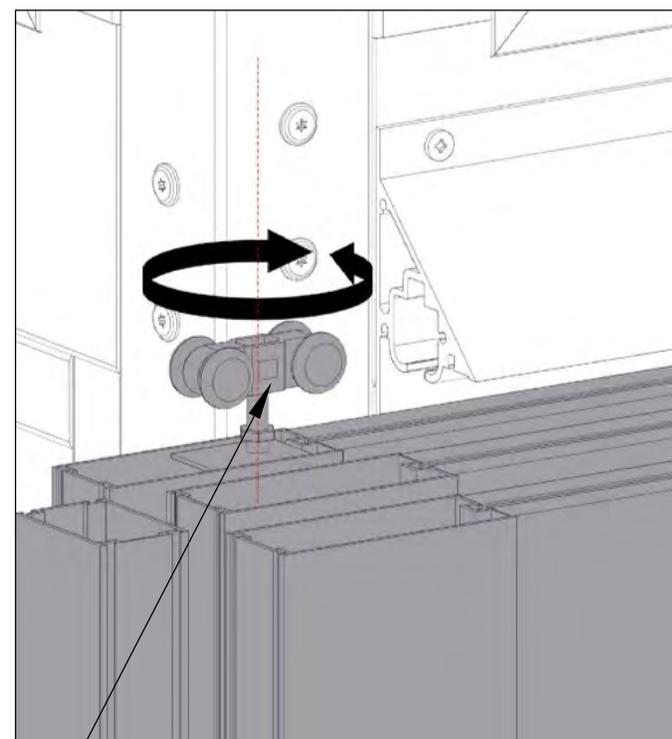
CAREFULLY LIFT THE DOOR SYSTEM UP AND MOVE THE TOP ROLLERS INTO THE TOP TRACK.
ALIGN THE BOTTOM PINS SO THEY ENTER THE CHANNEL IN THE BOTTOM TRACK.



! THE DOOR SYSTEM IS EXTREMELY HEAVY. USE CAUTION WHEN LIFTING AND MANEUVERING THE PRODUCT.

! THE DOOR SYSTEM IS PRONE TO ROLLING OUT OF THE TRACK IF NOT MONITORED, RESULTING IN DAMAGE TO PROPERTY OR PERSONAL INJURY.

THE TOP OF THE DOOR PANELS ARE TO BE PARALLEL WITH THE TOP TRACK.
THE BOTTOM PINS ARE TO BE EMBEDDED IN THE BOTTOM TRACK ALONG FULL DISTANCE OF TRACK.
IF ADJUSTMENT IS REQUIRED TO MEET THESE CRITERIA, REMOVE DOOR SYSTEM FROM TOP TRACK ONE ROLLER AT A TIME AND SPIN THE TOP ROLLER IN THE DIRECTION NECESSARY.

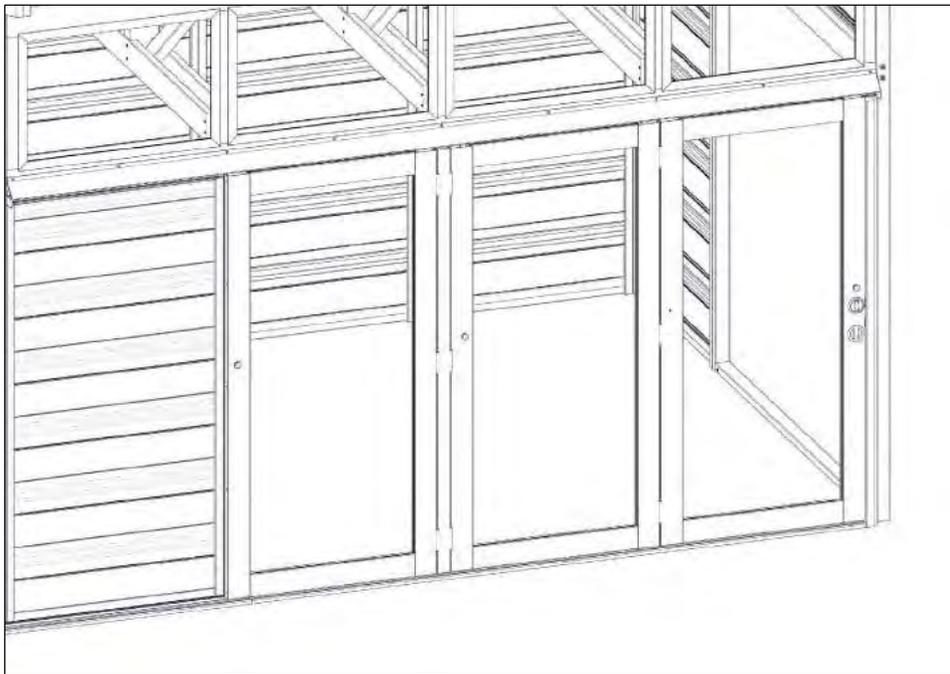
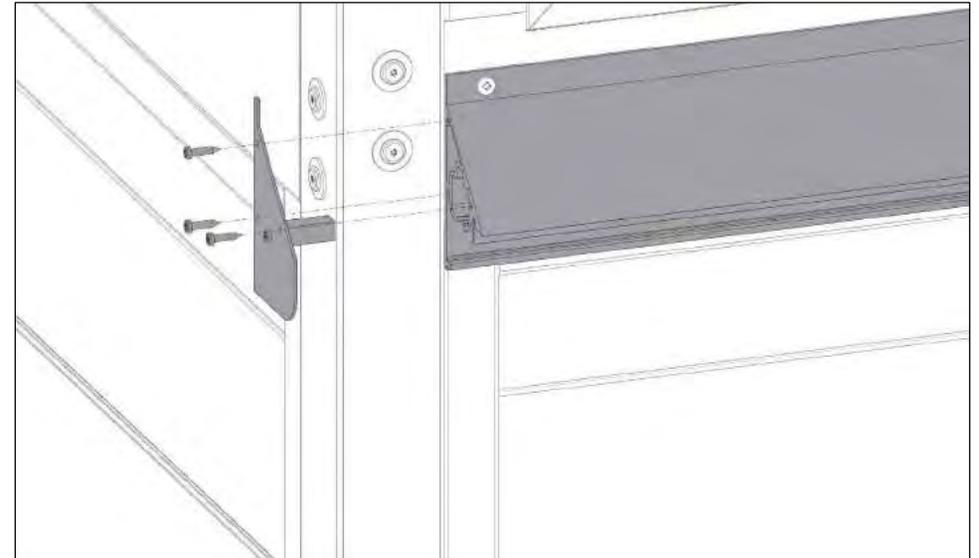


BOTTOM PINS TO BE EMBEDDED IN BOTTOM TRACK ALONG FULL DISTANCE OF TRACK.

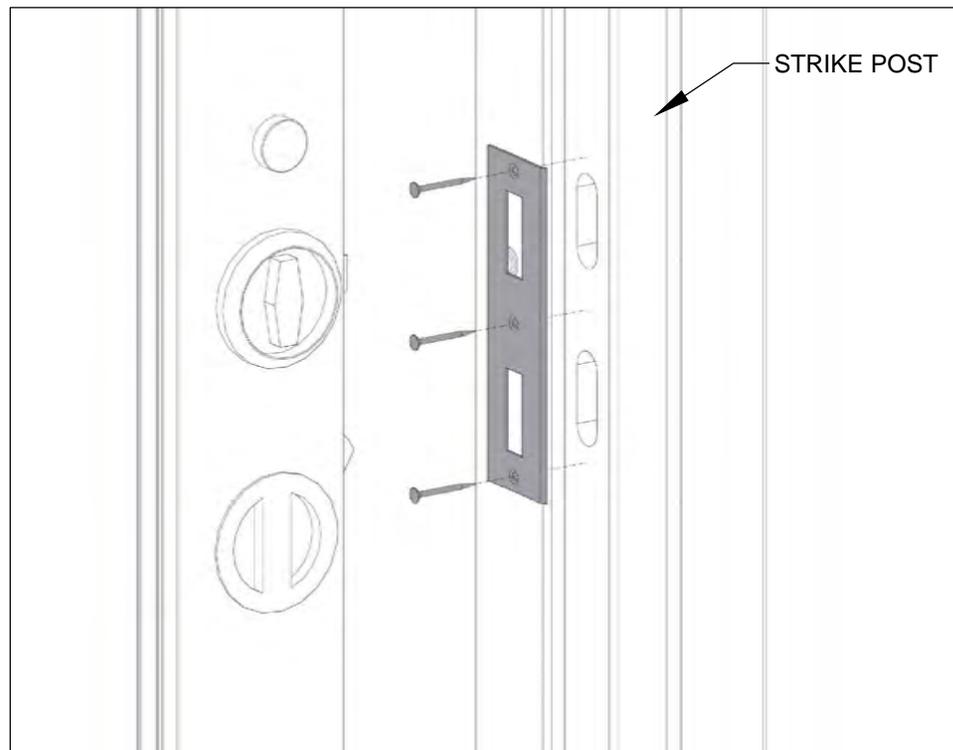
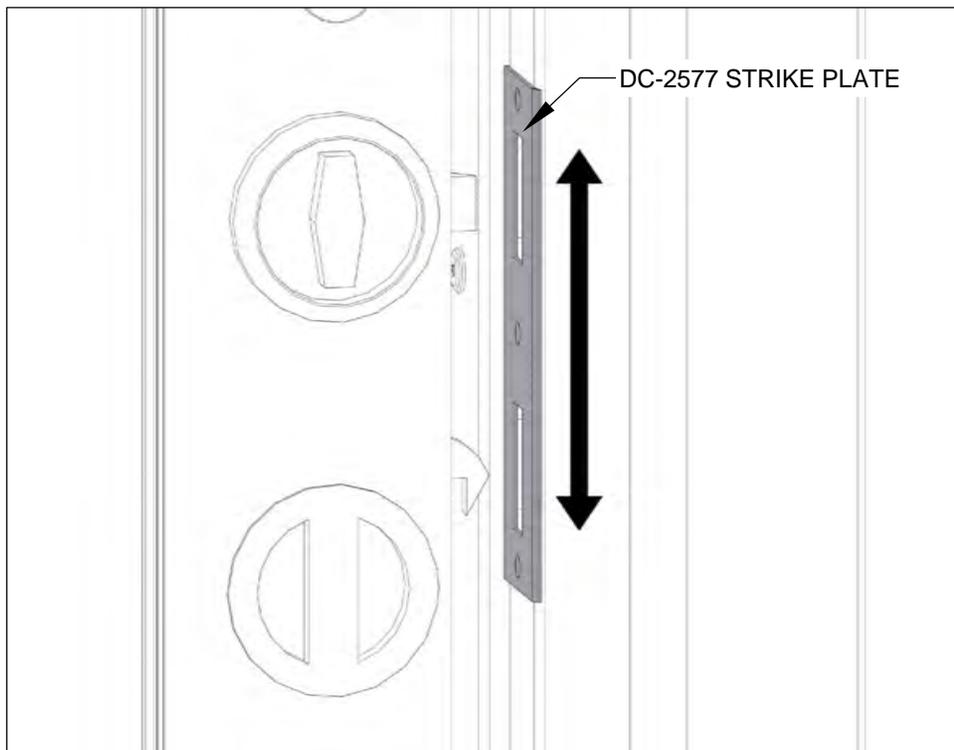
TOP OF DOOR PANELS TO BE PARALLEL TO TOP TRACK.

TOP ROLLERS SPIN UPWARDS AND DOWNWARDS TO ADJUST DOOR HEIGHT AND ALIGNMENT AS NECESSARY.

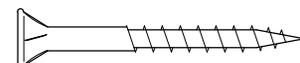
RE-INSTALL THE SHORT BOTTOM TRACK AND TOP TRACK END CAP.



ALIGN THE STRIKE PLATE (DC 2577) SO THE STRIKE AND DEADBOLT BOTH ALIGN WITH THE HOLES.
FASTEN STRIKE PLATE TO THE STRIKE POST.



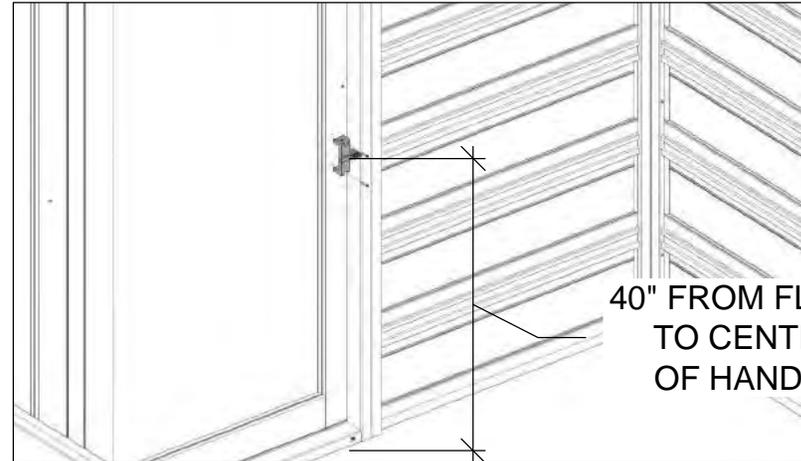
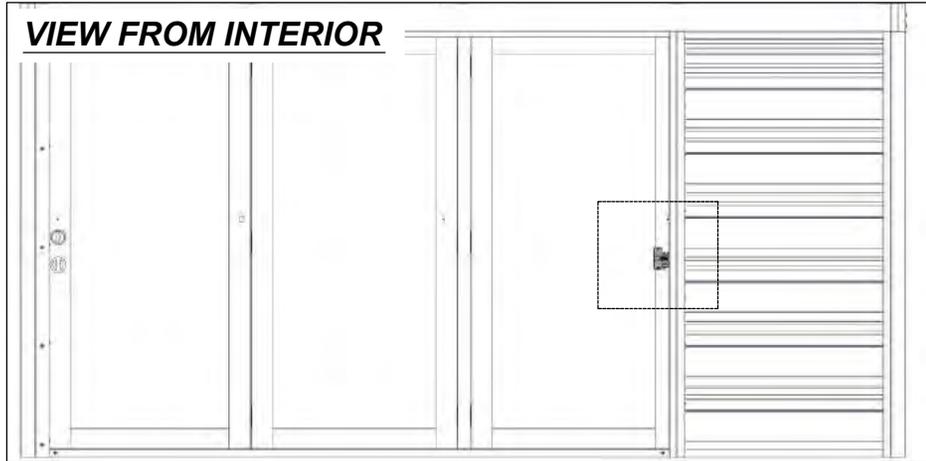
Ⓐ 3X



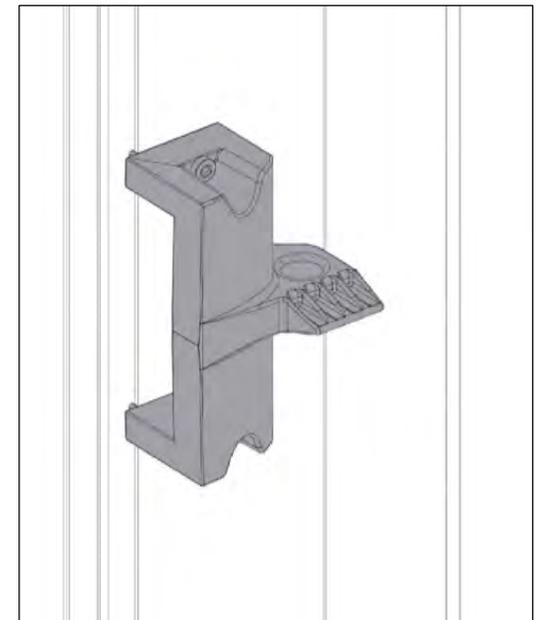
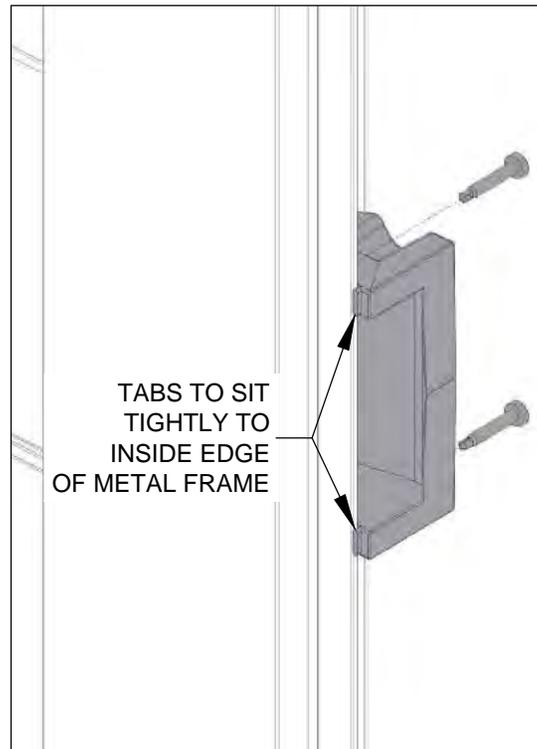
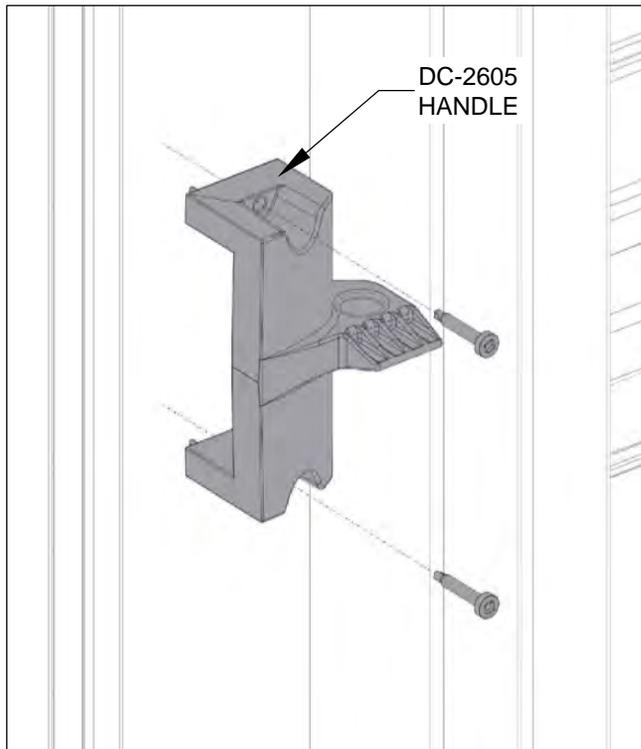
1 1/2" #8 FLAT HEAD (#2 ROBERTSON)

MEASURE 40 INCHES FROM THE FLOOR TO SET THE HANDLE (DC 2605) TO THE METAL FRAME OF THE DOOR.
TWO TABS ON THE HANDLE ARE TO FIT TIGHTLY TO INSIDE OF METAL FRAME OF THE DOOR.
FASTEN THE HANDLE TO THE METAL FRAME USING TWO SELF-DRILLING SCREWS.

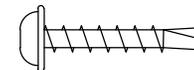
VIEW FROM INTERIOR



40" FROM FLOOR
TO CENTRE
OF HANDLE

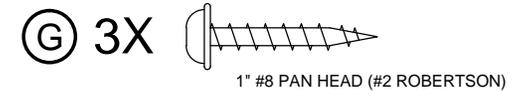
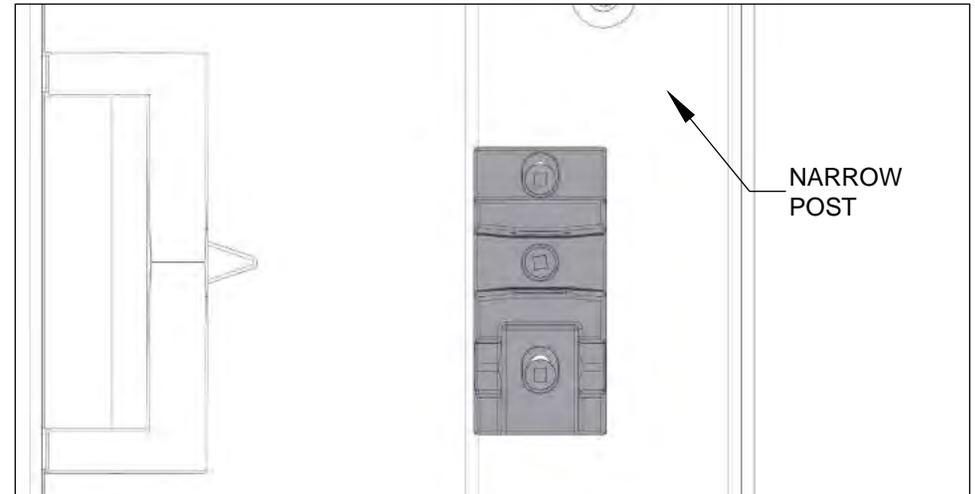
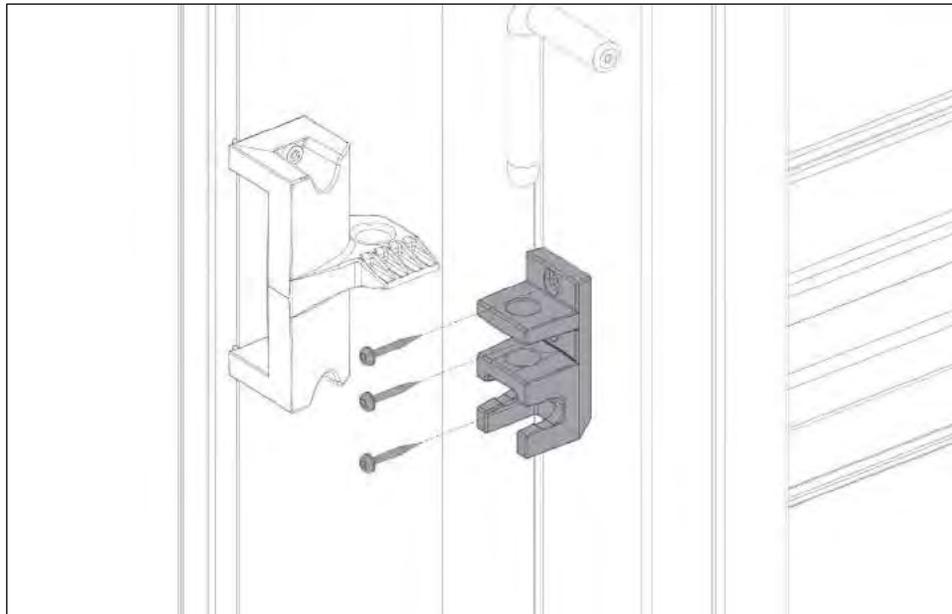
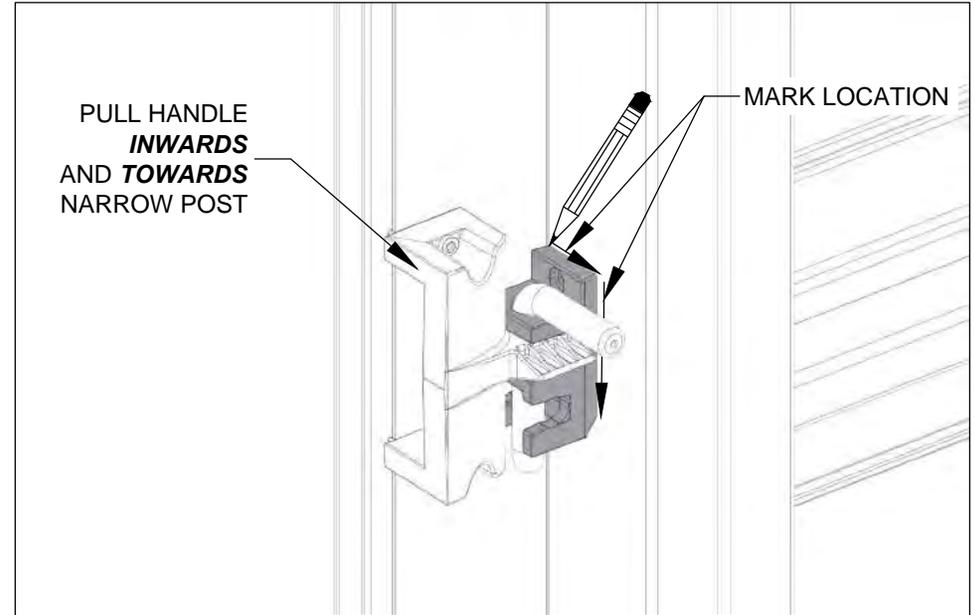
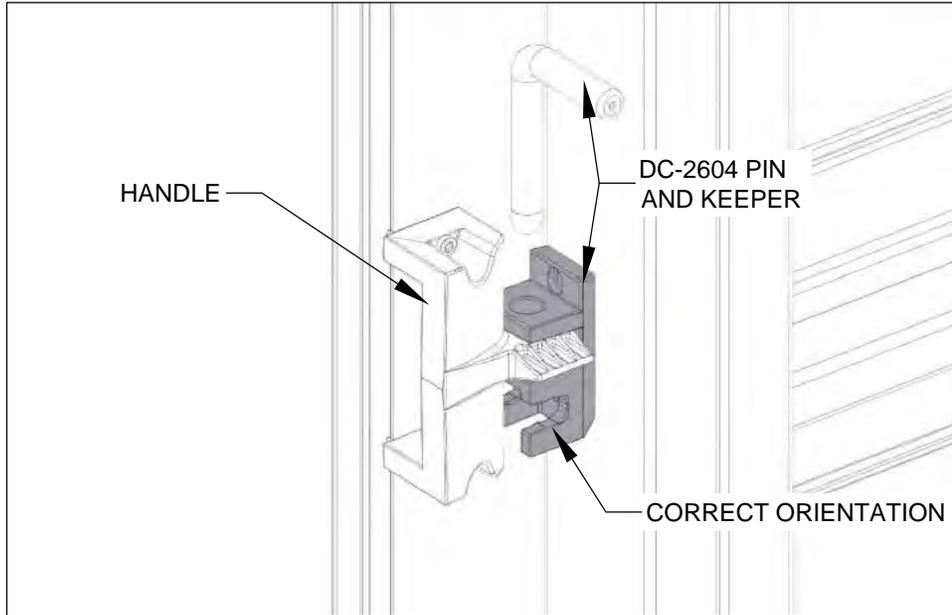


Ⓧ 2X



1" #8 PAN HEAD (#2 ROBERTSON) WITH SELF-DRILLING TIP

TO DETERMINE THE PLACEMENT OF THE KEEPER, ASSEMBLE THE HANDLE, PIN AND KEEPER (DC 2604) TOGETHER. PULL THE HANDLE INWARDS AND TIGHT TOWARDS THE POST. MARK THE EDGES OF THE KEEPER ON THE POST WITH A PENCIL. DIS-ASSEMBLE, AND RE-ALIGN THE KEEPER TO THE MARKINGS. FASTEN TO NARROW POST.

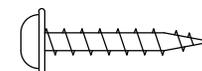
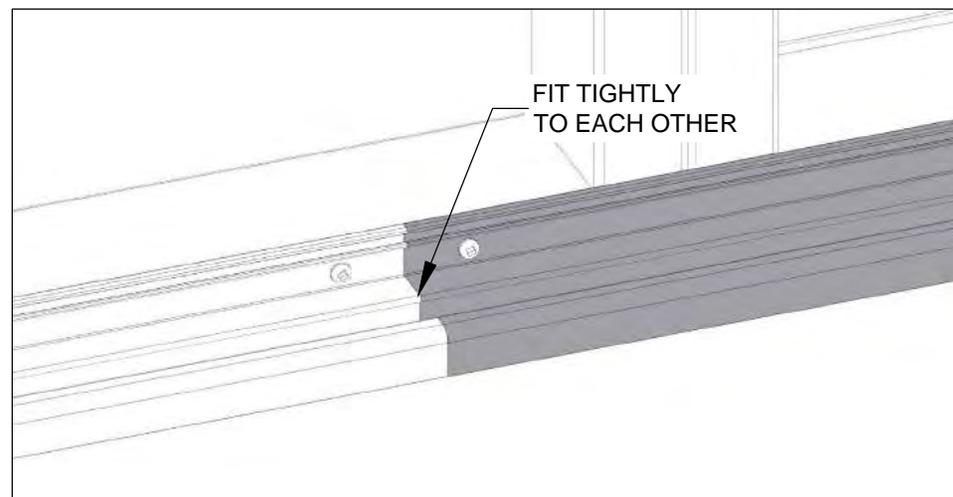
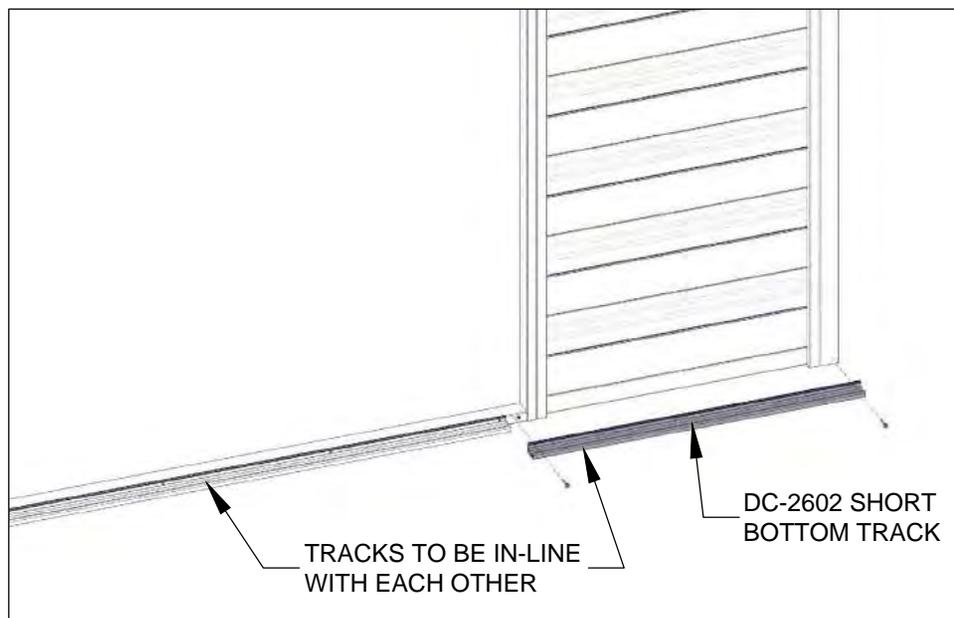
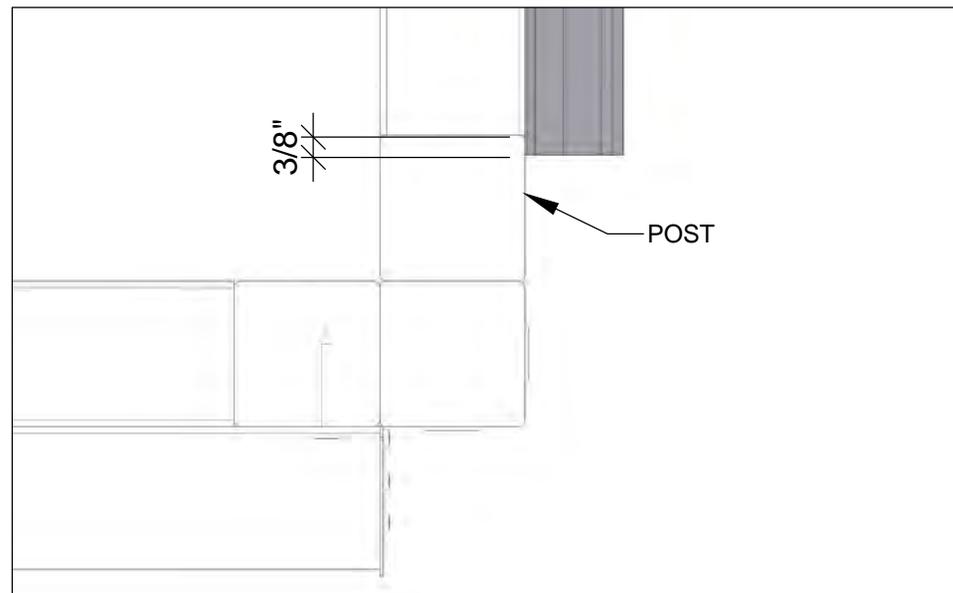
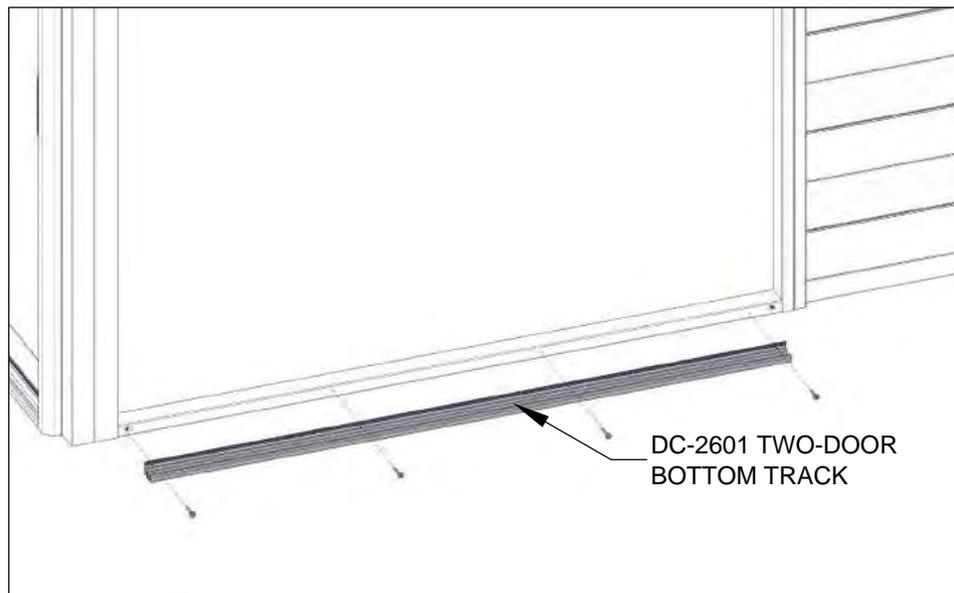




STEP 64

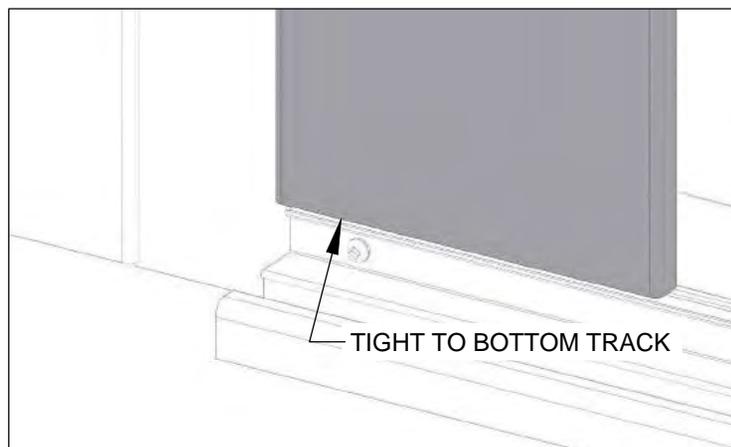
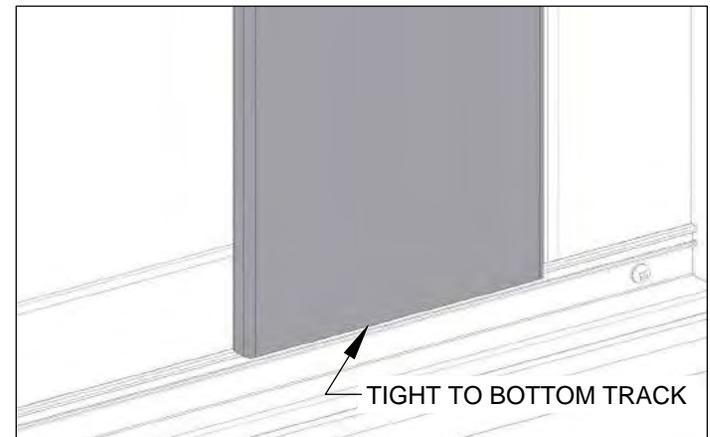
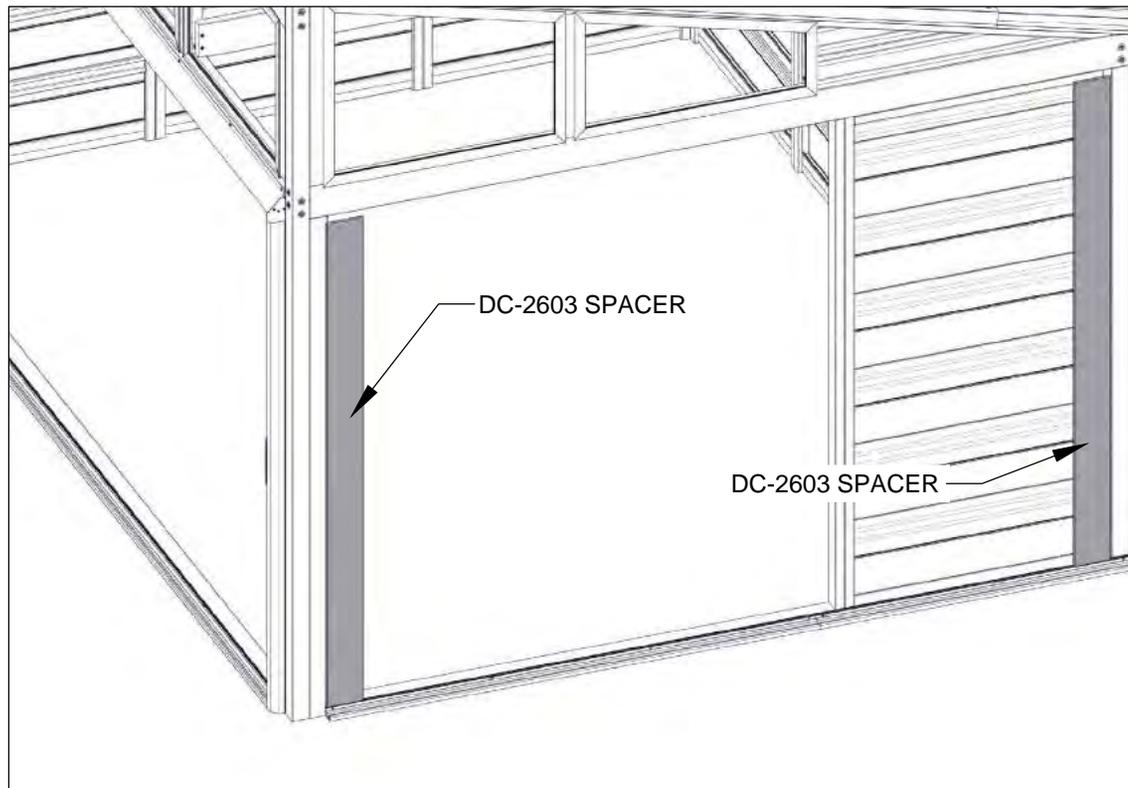
NUEVA-COLORADO 11x14

FIT THE TWO-DOOR BOTTOM TRACK (DC-2601) TO THE THRESHOLD AND PAST THE POST BY 3/8 INCH.
FIT THE SHORT BOTTOM TRACK (DC 2602) TO THE THRESHOLD, POST AND TIGHT TO THE ADJACENT TRACK.
PUSH WALL PANEL INWARDS OR OUTWARDS TO ENSURE TRACK ARE IN-LINE WITH EACH OTHER.
FASTEN THROUGH THE PRE-DRILLED HOLES.

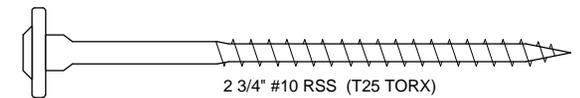
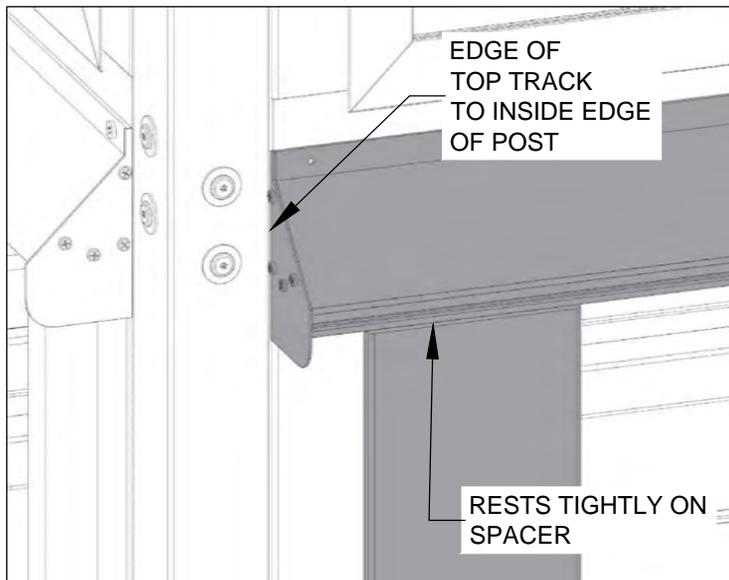
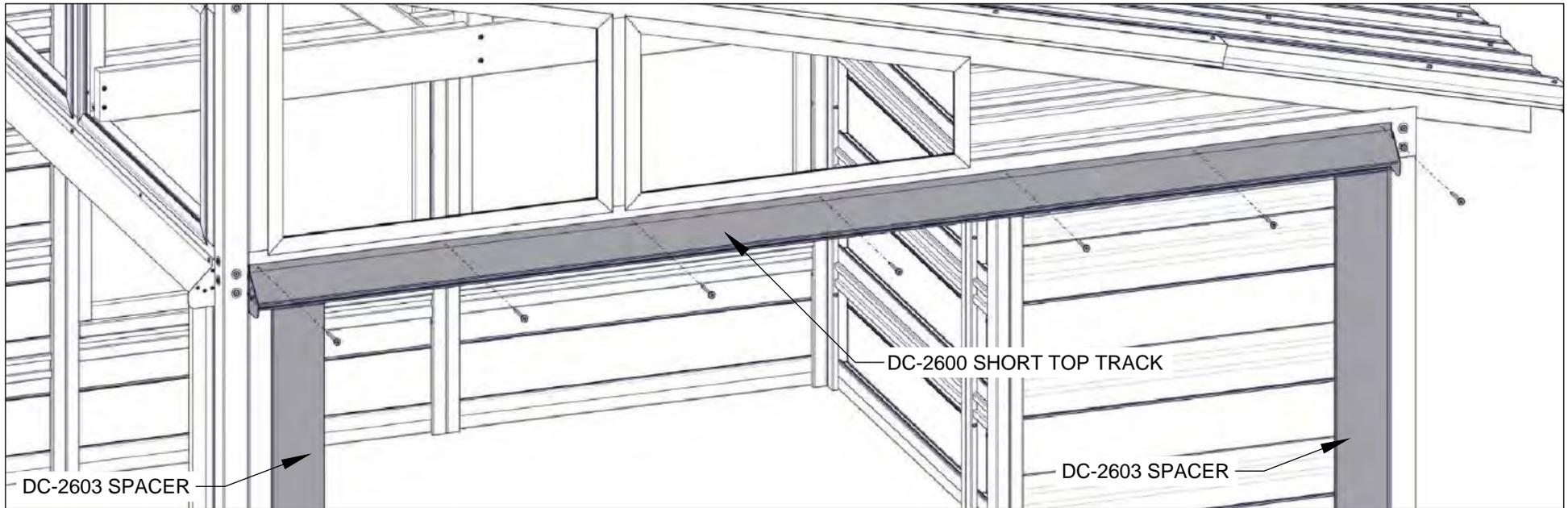


1" #8 PAN HEAD (#2 ROBERTSON)

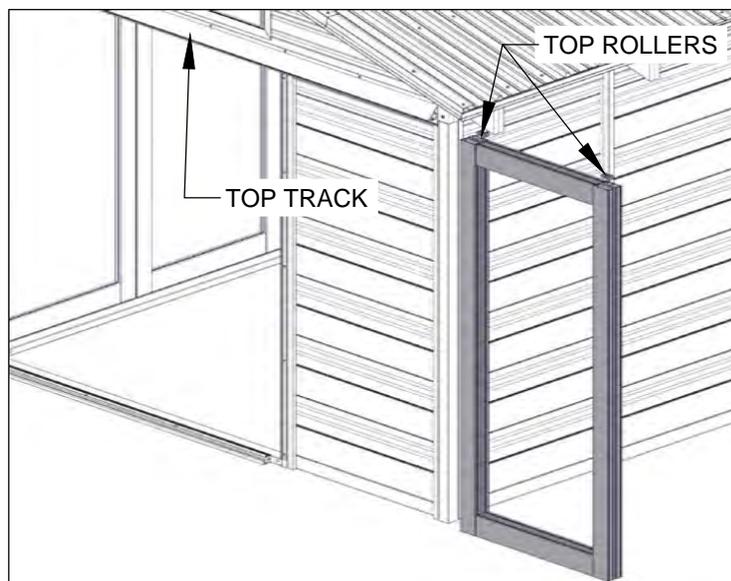
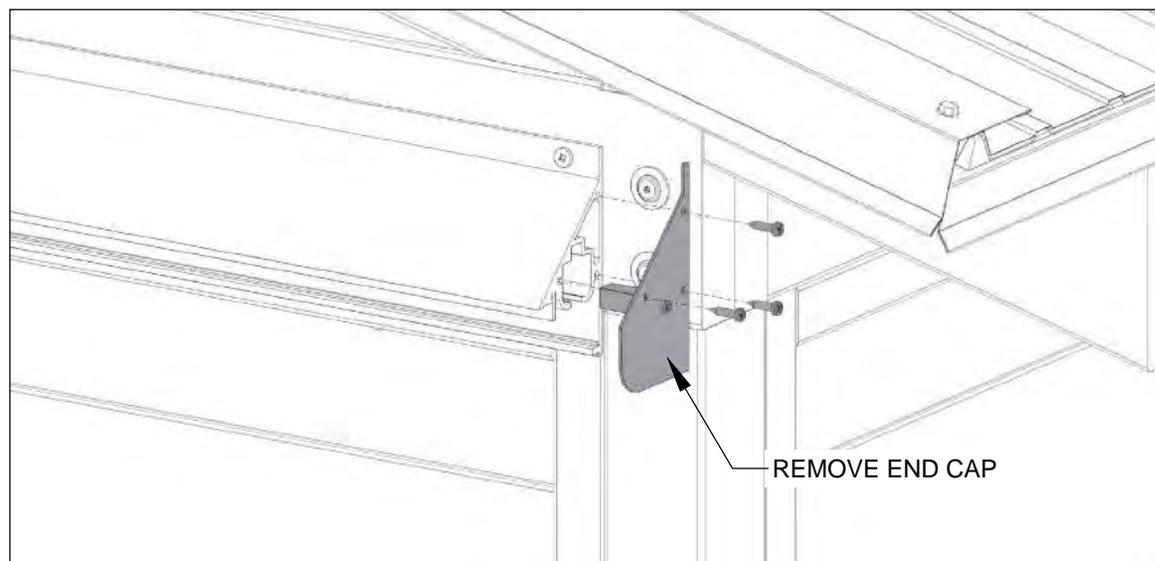
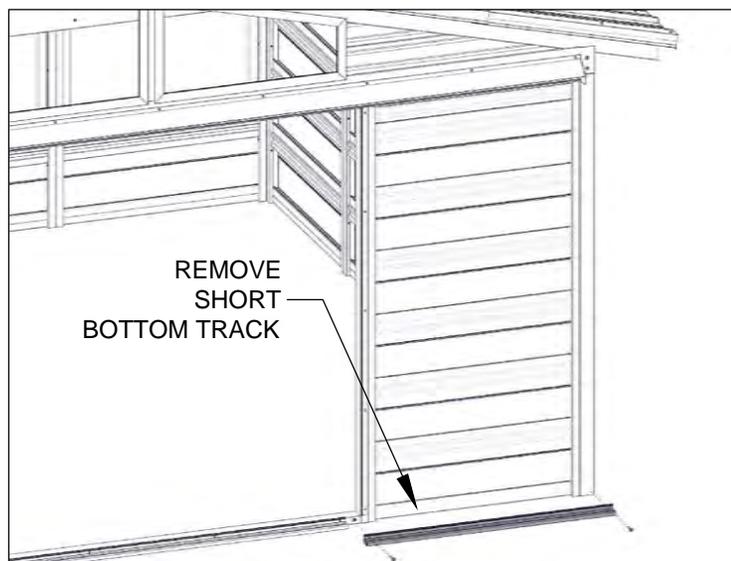
MOUNT TWO SPACERS (DC 2603) NEAR THE UPRIGHT POSTS AND FIT TIGHTLY TO THE BOTTOM TRACK.



FIT THE SHORT TOP TRACK (DC 2600) TO THE SIDE BEAM, RESTING ON BOTH SPACERS.
ALIGN THE TOP TRACK TO THE INSIDE EDGES OF THE POSTS.



TO FACILITATE THE INSTALLATION OF THE DOOR SYSTEM, REMOVE THE SHORT BOTTOM TRACK AND THE END CAP OF THE TOP TRACK.
CAREFULLY MANEUVER THE DOOR SYSTEM SO THE TOP ROLLERS ARE IN-LINE WITH THE TOP TRACK.



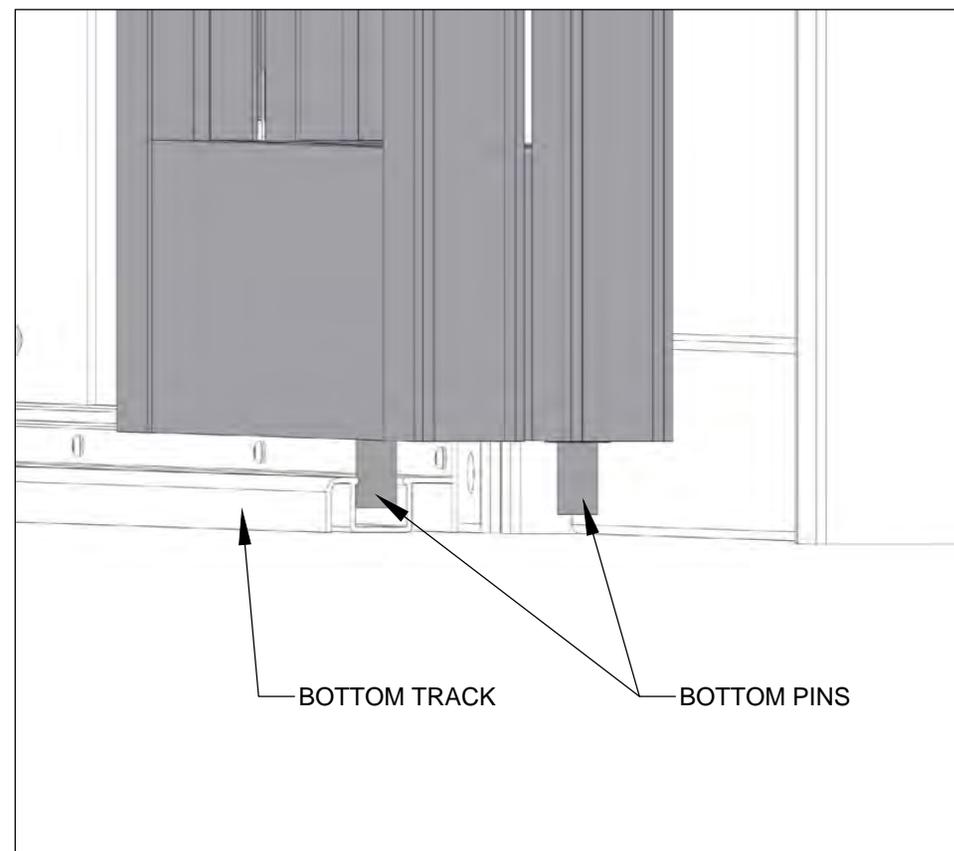
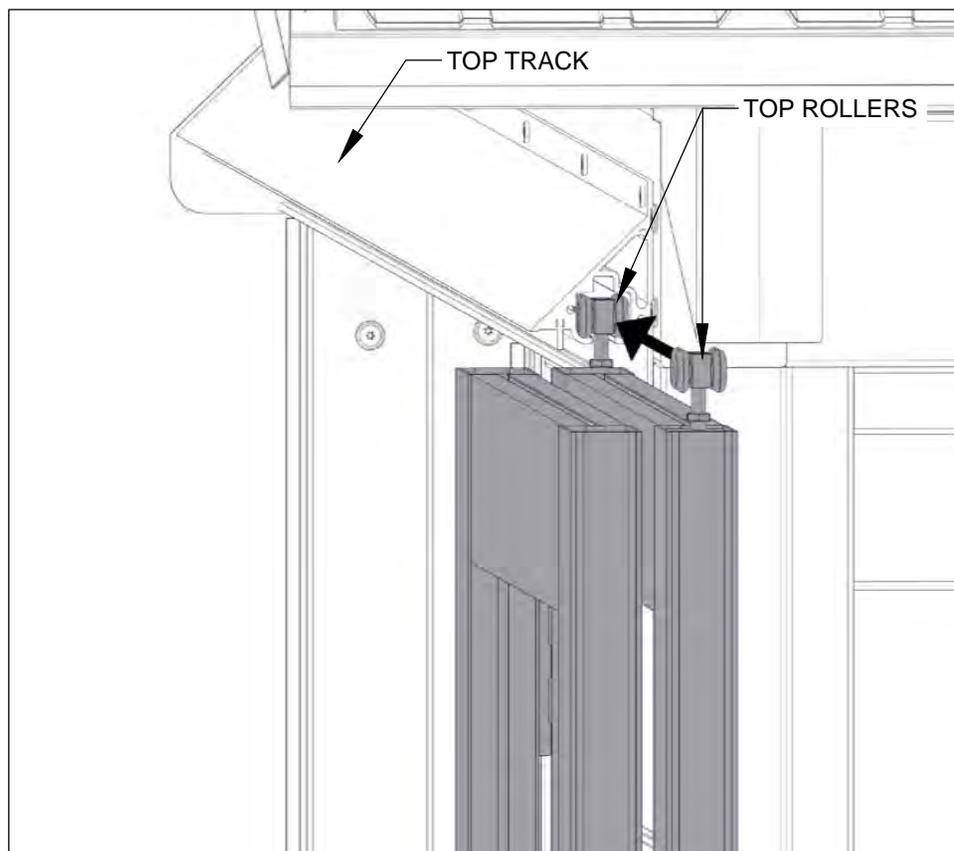
**THE DOOR SYSTEM IS EXTREMELY HEAVY.
USE CAUTION WHEN LIFTING AND MANEUVERING
THE PRODUCT.**

**IF NECESSARY, REDUCE THE AMOUNT OF DOOR
PANELS HANDLED AT ONE TIME BY REMOVING
THE SCREWS AT THE HINGES.**

**DO NOT REST DOOR SYSTEM ON GROUND THAT
COULD CAUSE DAMAGE TO THE PRODUCT.**

**IT IS ADVISED TO WEAR PROTECTIVE GLOVES
WHEN HANDLING THE DOOR SYSTEM AS EDGES
OF METAL CAN BE SHARP.**

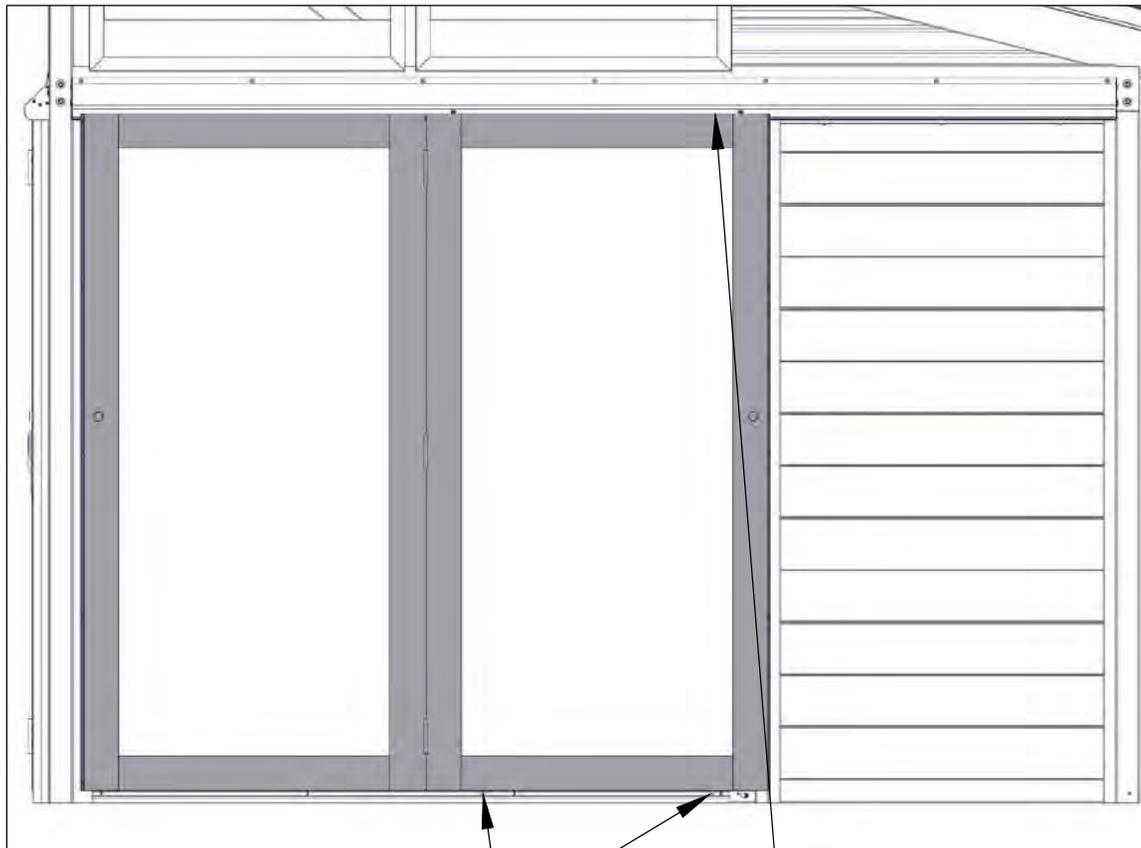
CAREFULLY LIFT THE DOOR SYSTEM UP AND MOVE THE TOP ROLLERS INTO THE TOP TRACK.
ALIGN THE BOTTOM PINS SO THEY ENTER THE CHANNEL IN THE BOTTOM TRACK



! THE DOOR SYSTEM IS EXTREMELY HEAVY. USE CAUTION WHEN LIFTING AND MANEUVERING THE PRODUCT.

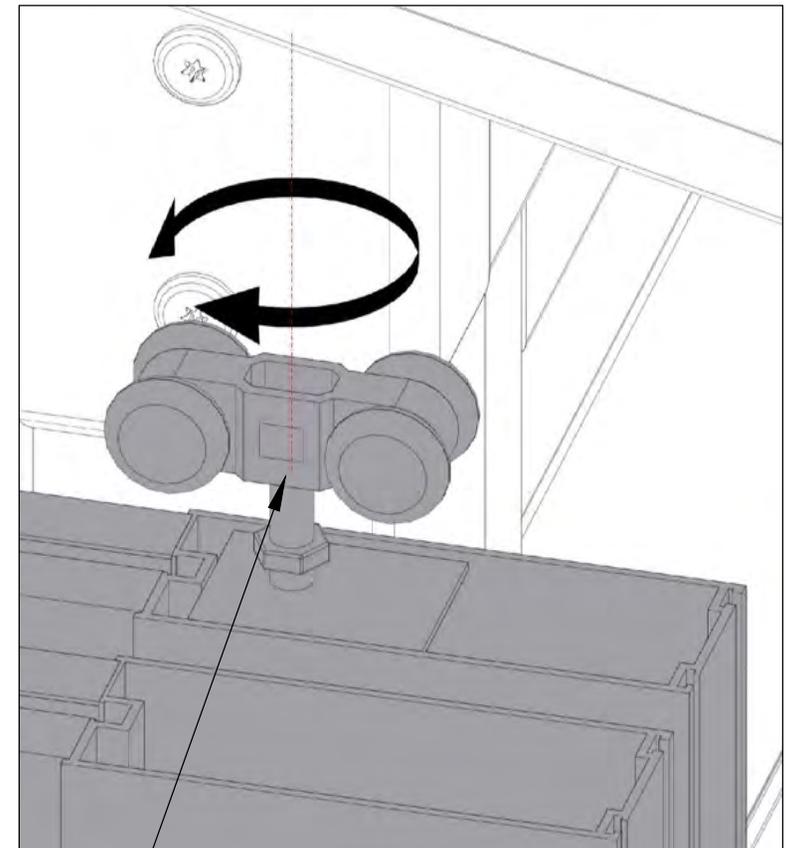
! THE DOOR SYSTEM IS PRONE TO ROLLING OUT OF THE TRACK IF NOT MONITORED, RESULTING IN DAMAGE TO PROPERTY OR PERSONAL INJURY.

THE TOP OF THE DOOR PANELS ARE TO BE PARALLEL WITH THE TOP TRACK.
THE BOTTOM PINS ARE TO BE EMBEDDED IN THE BOTTOM TRACK ALONG FULL DISTANCE OF TRACK.
IF ADJUSTMENT IS REQUIRED TO MEET THESE CRITERIA, REMOVE DOOR SYSTEM FROM TOP TRACK ONE ROLLER AT A TIME AND SPIN THE TOP ROLLER IN THE DIRECTION NECESSARY.



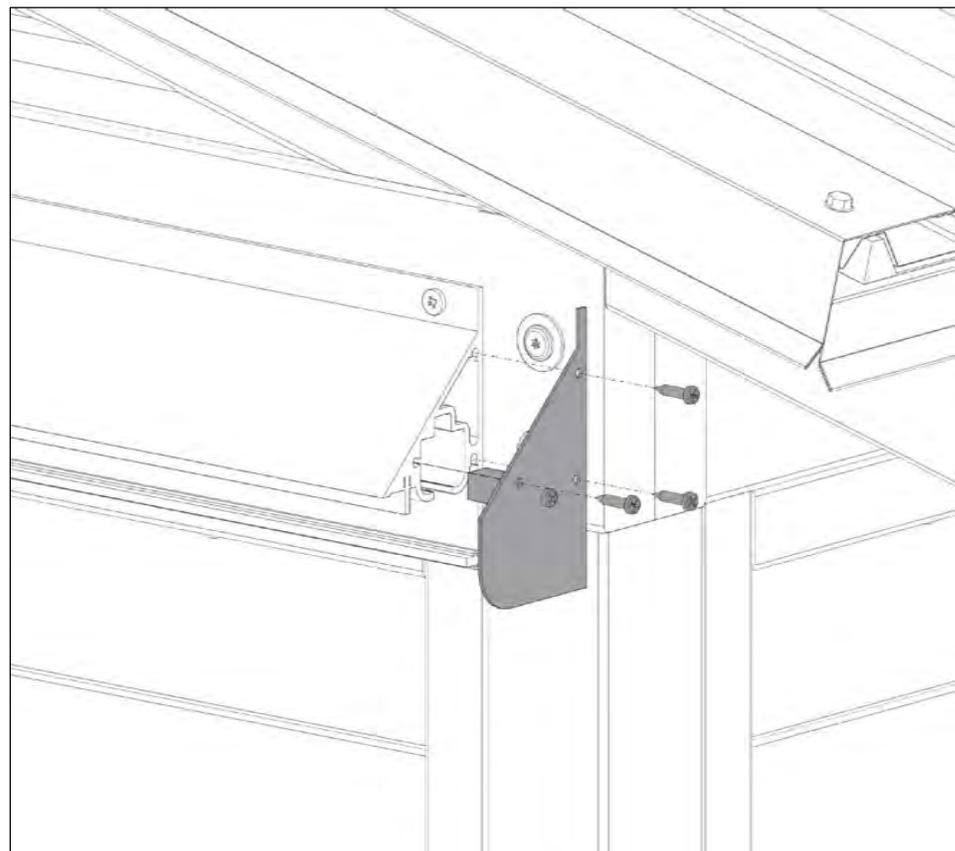
BOTTOM PINS TO BE EMBEDDED IN BOTTOM TRACK ALONG FULL DISTANCE OF TRACK.

TOP OF DOOR PANELS TO BE PARALLEL TO TOP TRACK.



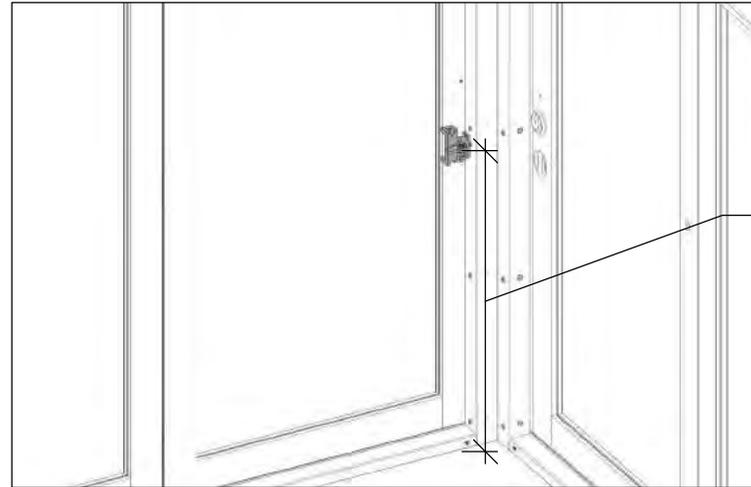
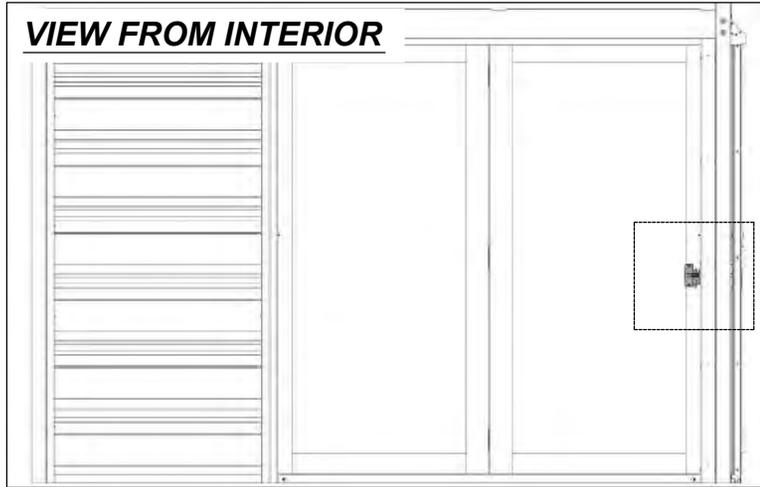
TOP ROLLERS SPIN UPWARDS AND DOWNWARDS TO ADJUST DOOR HEIGHT AND ALIGNMENT AS NECESSARY.

RE-INSTALL THE SHORT BOTTOM TRACK AND TOP TRACK END CAP.

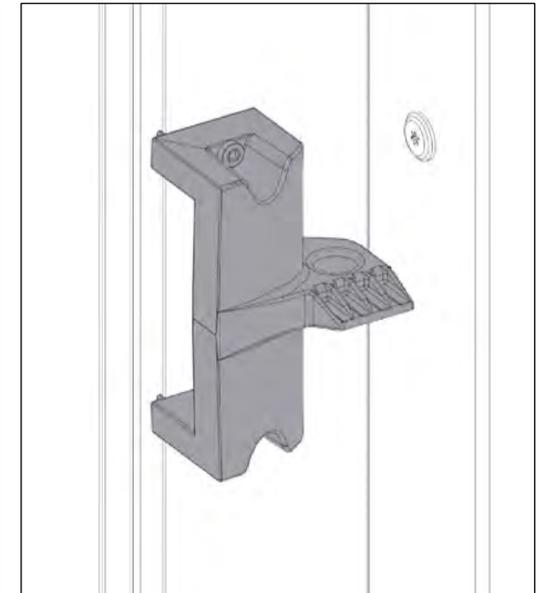
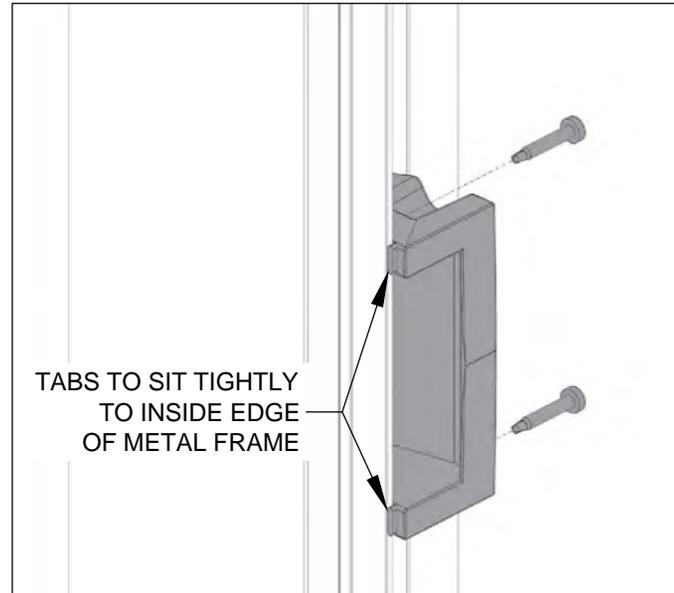
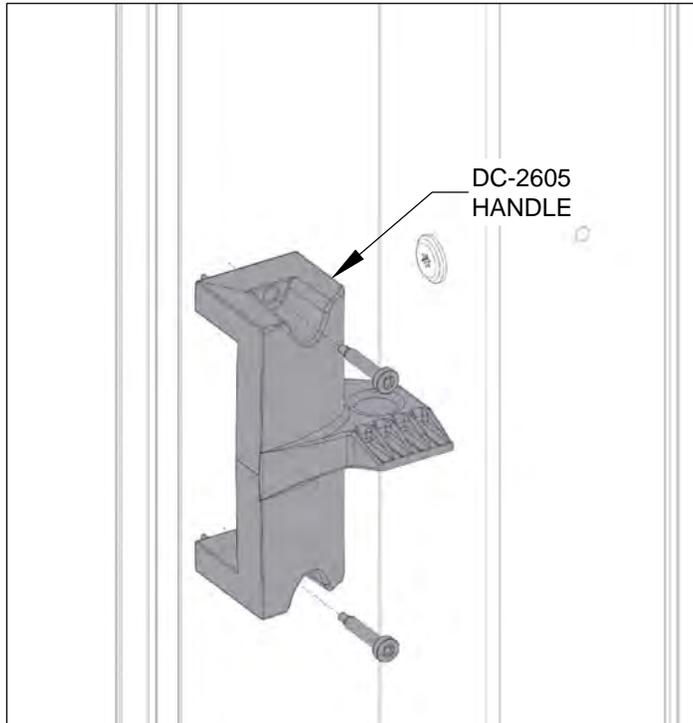


MEASURE 40 INCHES FROM THE FLOOR TO SET THE HANDLE (DC 2605) TO THE METAL FRAME OF THE DOOR.
TWO TABS ON THE HANDLE ARE TO FIT TIGHTLY TO INSIDE OF METAL FRAME OF THE DOOR.
FASTEN THE HANDLE TO THE METAL FRAME USING TWO SELF-DRILLING SCREWS.

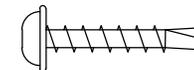
VIEW FROM INTERIOR



40" FROM FLOOR
TO CENTRE
OF HANDLE

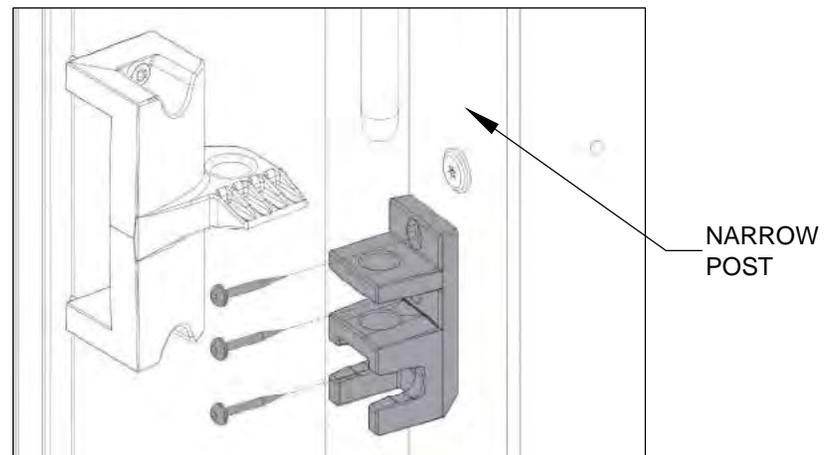
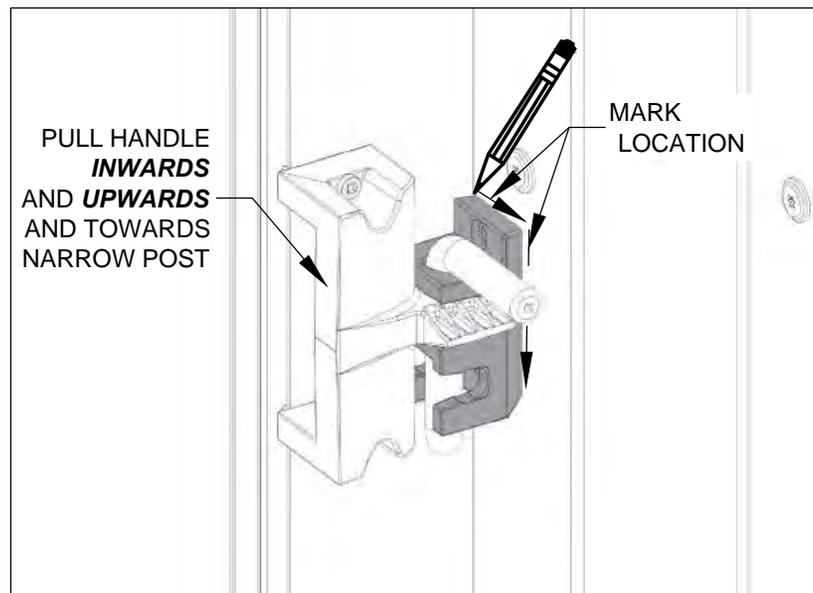
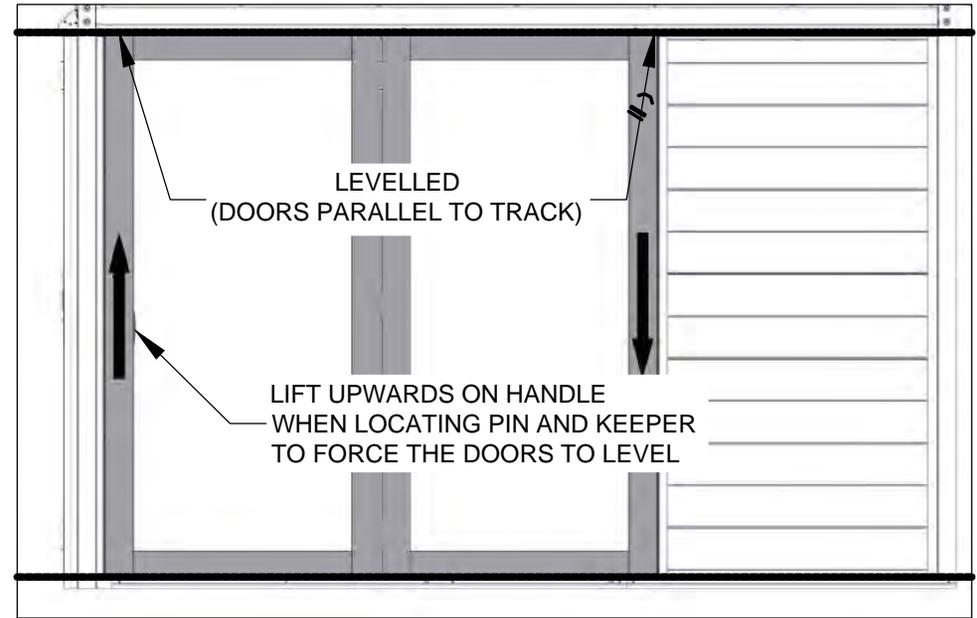
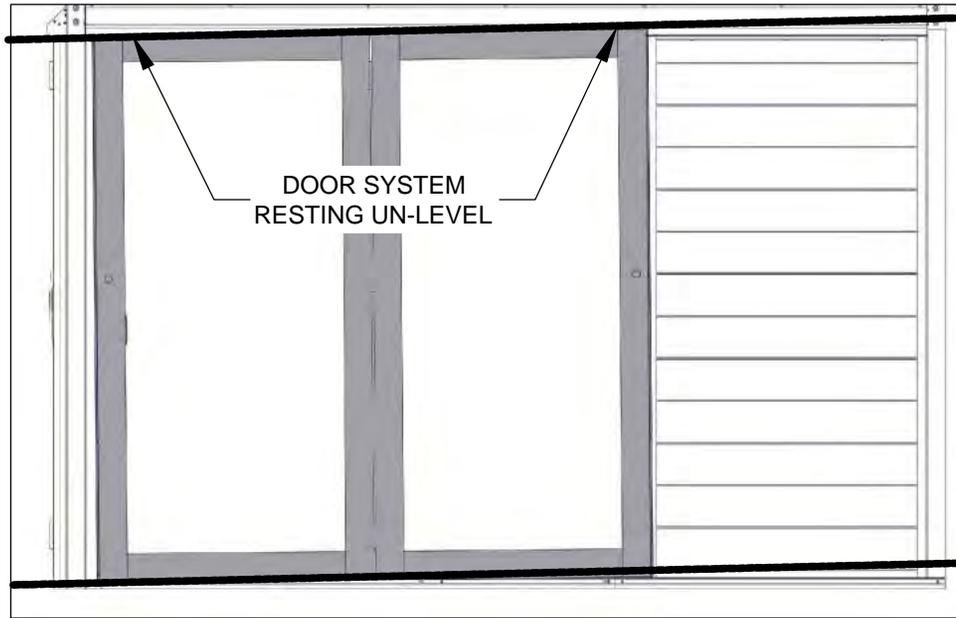


ⓓ 2X

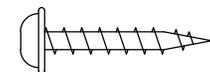


1" #8 PAN HEAD (#2 ROBERTSON) WITH SELF-DRILLING TIP

THE TWO DOOR SYSTEM WILL REST UN-LEVEL. TO LEVEL, LIFT **UPWARDS** ON THE HANDLE WHEN LOCATING THE PLACEMENT OF THE KEEPER.
 ASSEMBLE THE HANDLE, PIN AND KEEPER (DC 2604) TOGETHER.
 PULL THE HANDLE **INWARDS**, **UPWARDS** AND TIGHT TOWARDS THE POST. MARK THE EDGES OF THE KEEPER ON THE POST WITH A PENCIL.
 DIS-ASSEMBLE, AND RE-ALIGN THE KEEPER TO THE MARKINGS. FASTEN TO NARROW POST.

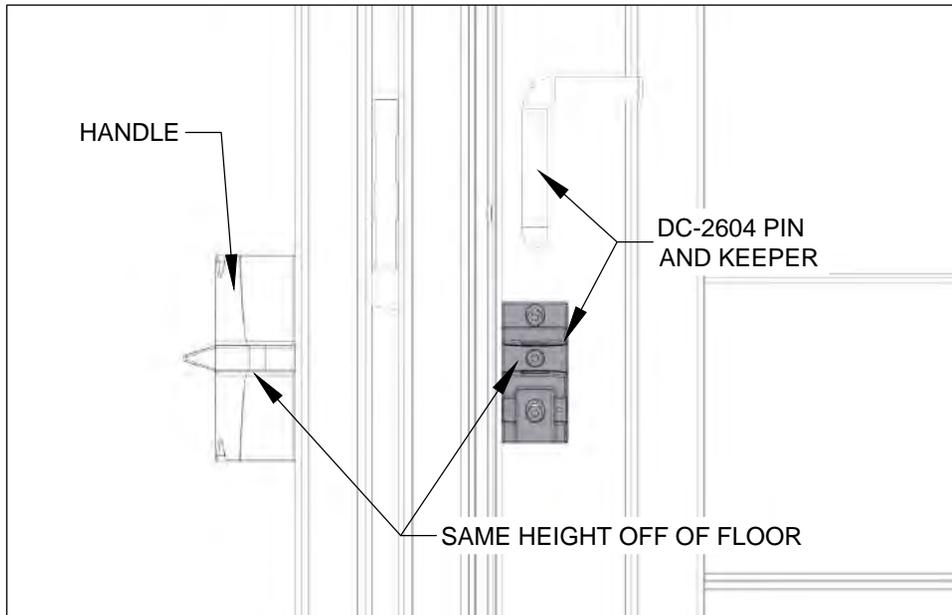
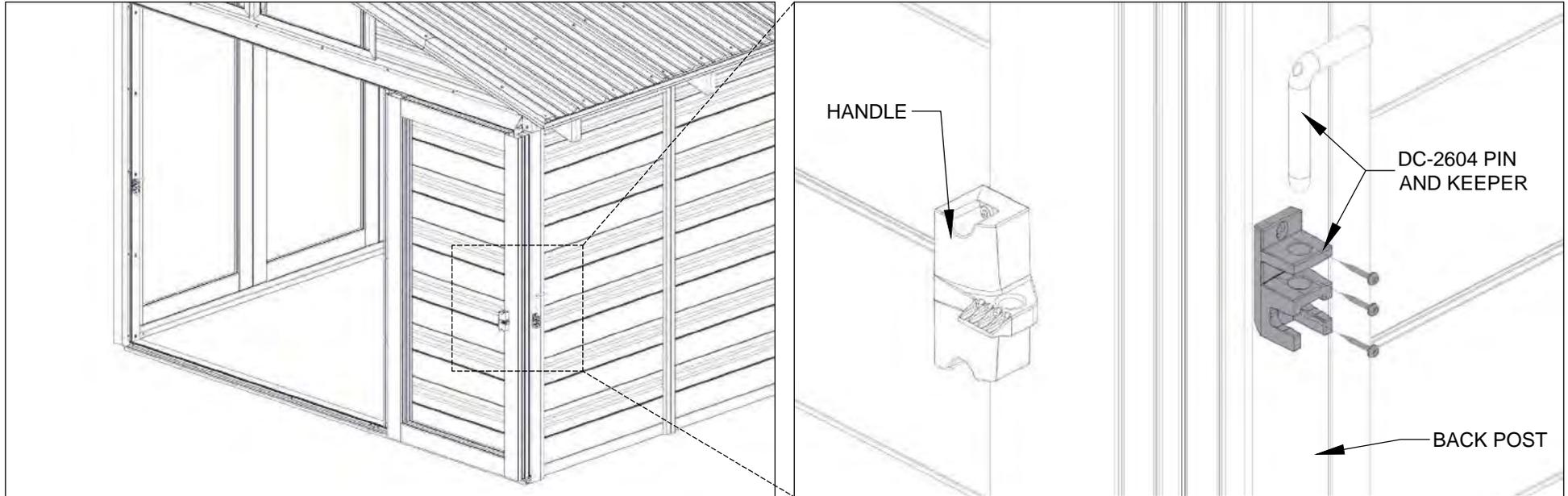


ⓐ 3X

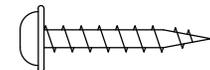


1" #8 PAN HEAD (#2 ROBERTSON)

FOLD THE TWO-DOOR SYSTEM AND MOVE IN FRONT OF THE WALL PANEL
MOUNT A KEEPER (DC 2604) ON THE BACK POST AT THE SAME HEIGHT AS THE HANDLE.



© 3X



1" #8 PAN HEAD (#2 ROBERTSON)